



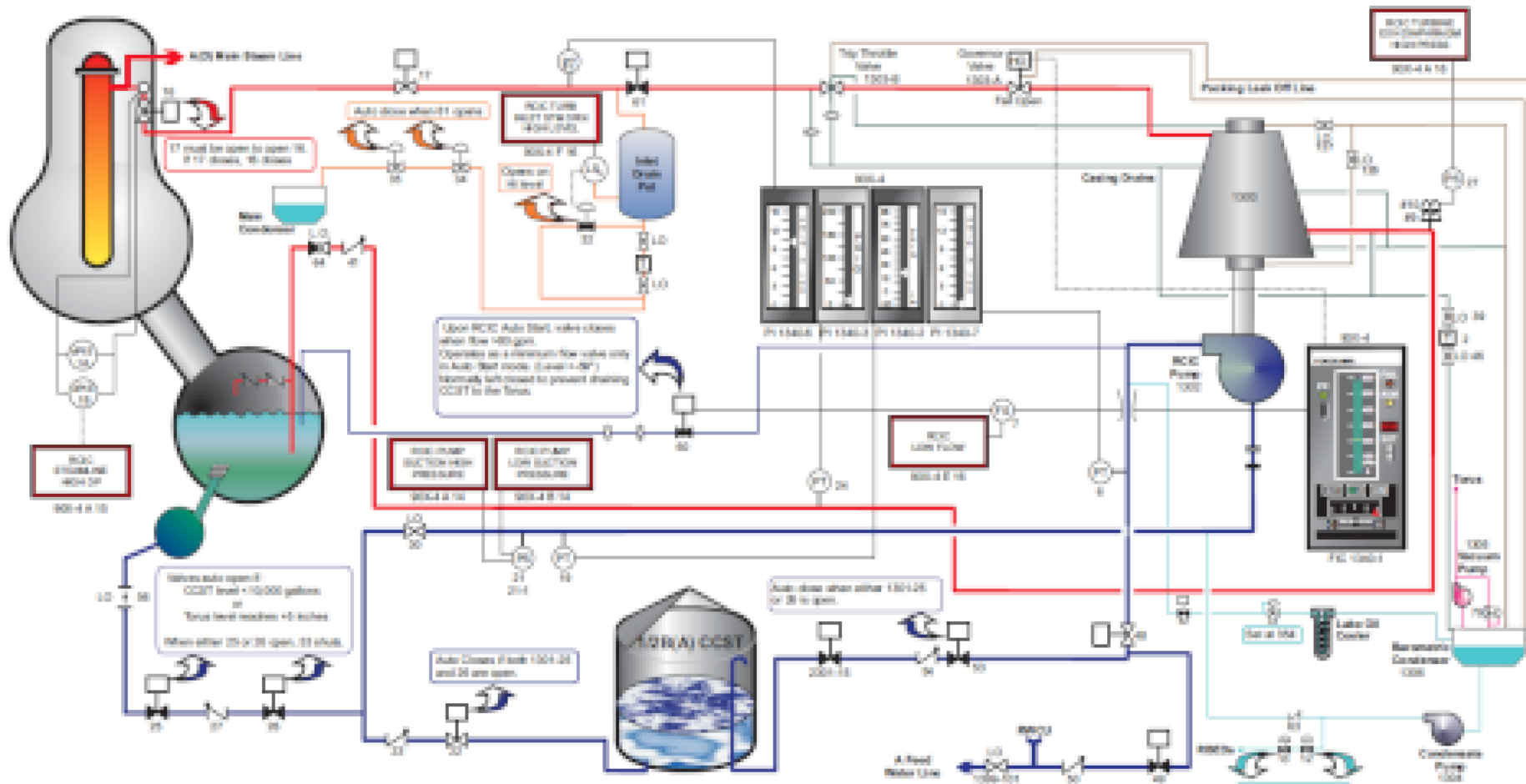
STPA (System-Theoretic Process Analysis)

A Systems Approach to Safety (and Security)

Dr. John Thomas
Engineering Systems Lab
MIT

System Models

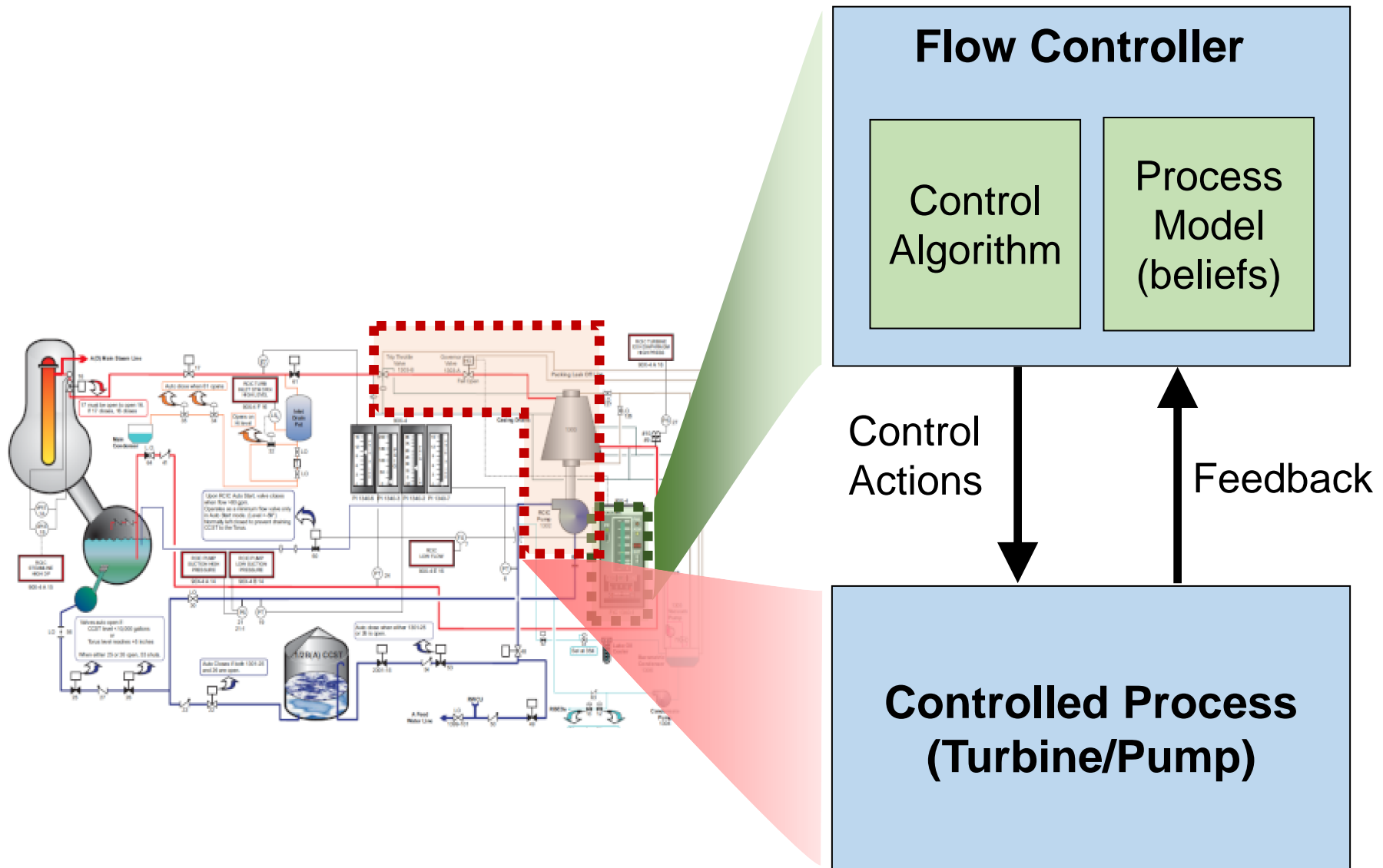
Example: Piping and Instrumentation Diagram (P&ID)



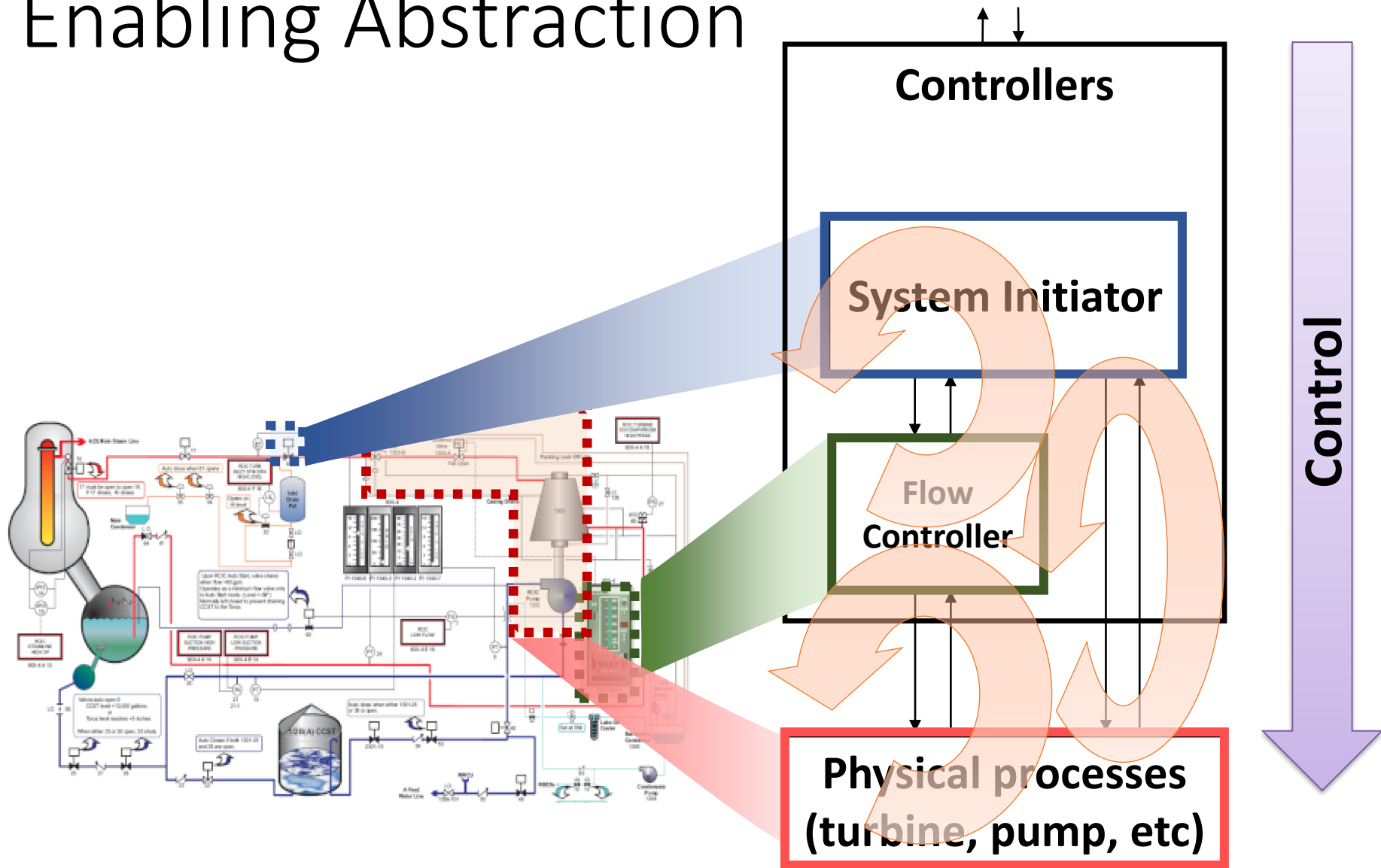
Emphasizes physical flows

Does not emphasize Digital I&C behavior or Human Interactions

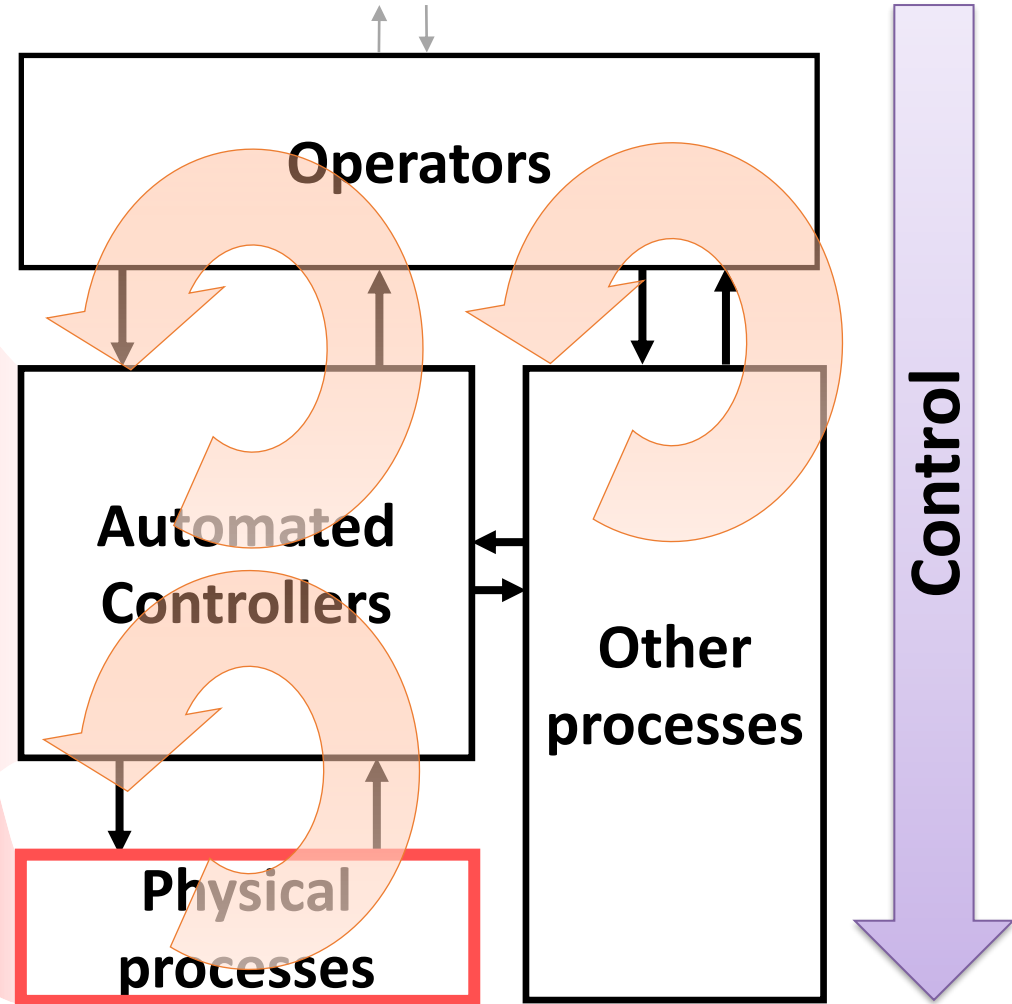
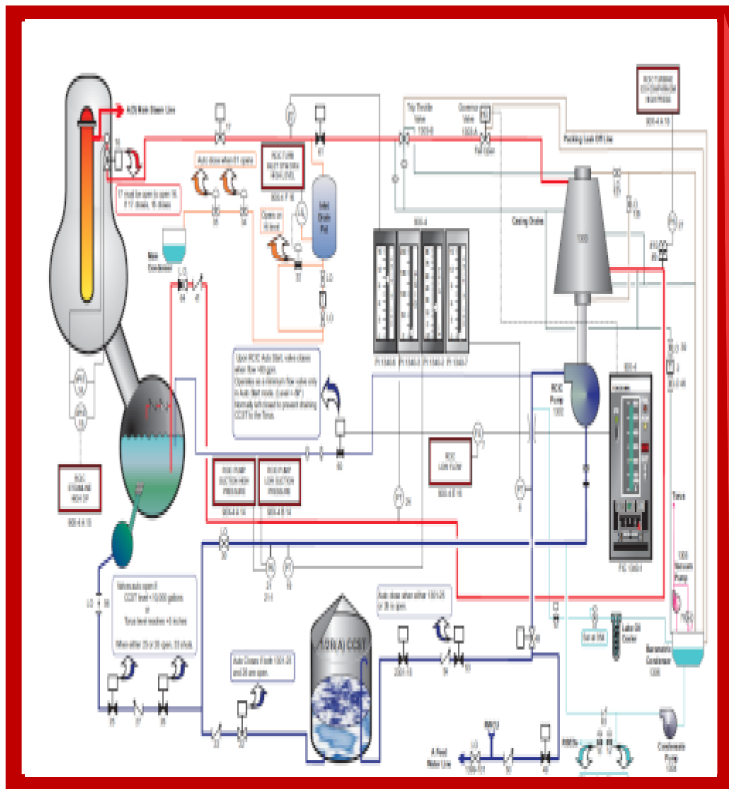
Enabling Abstraction Control Structure



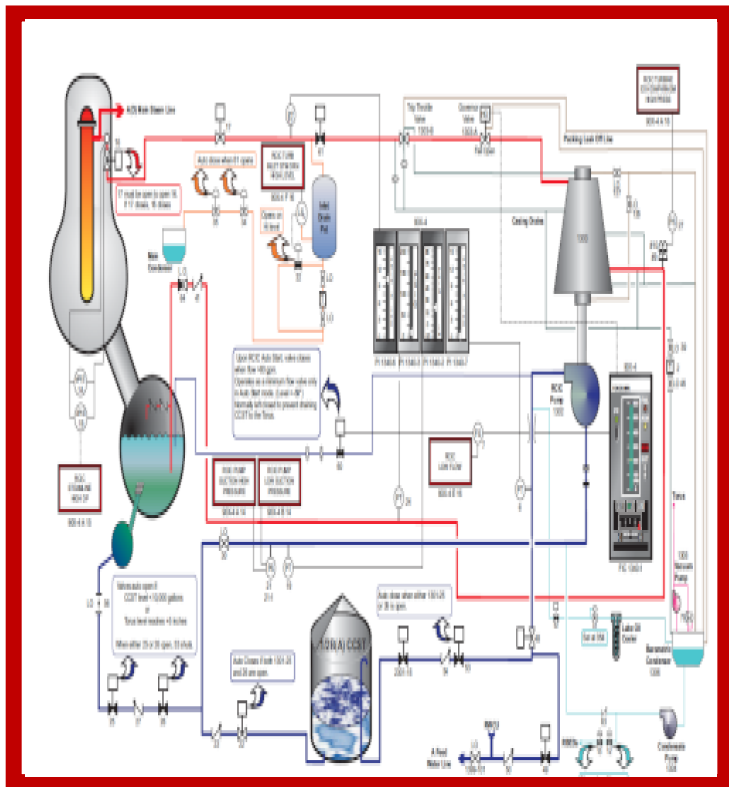
Enabling Abstraction



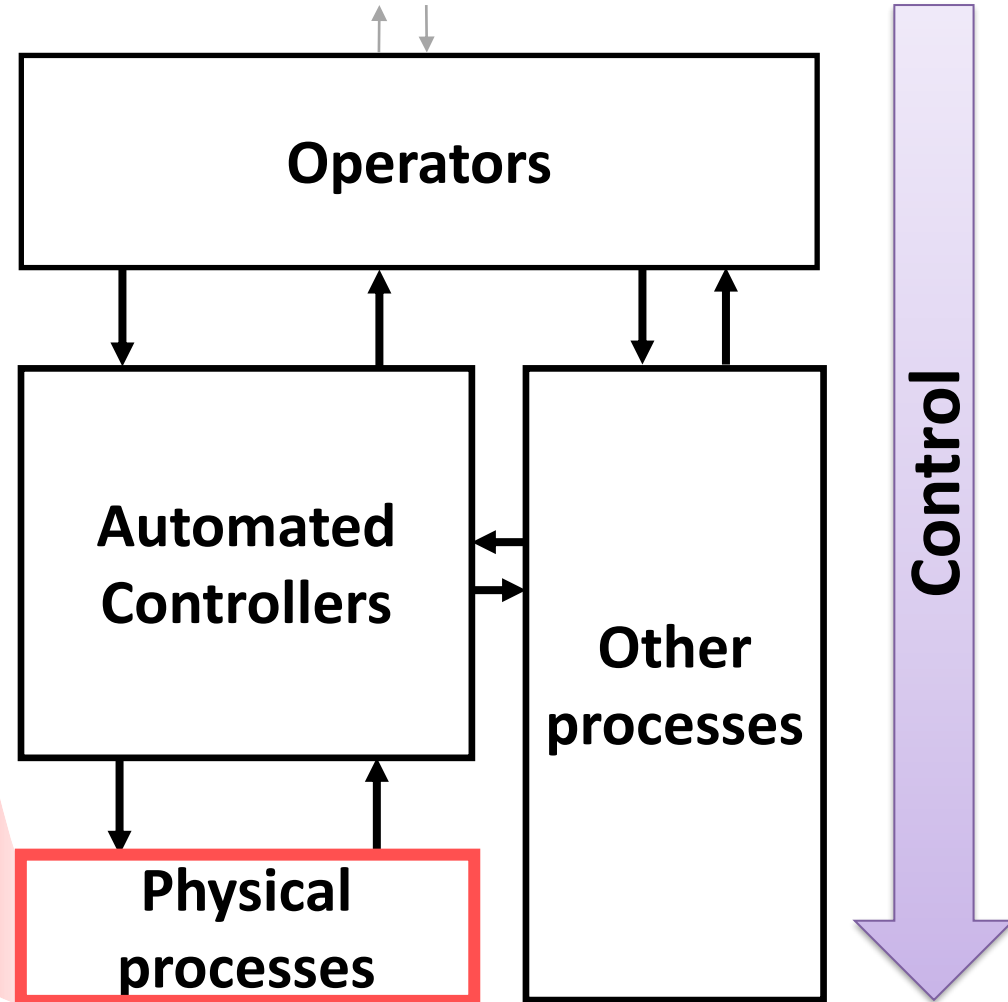
Abstraction



Abstraction

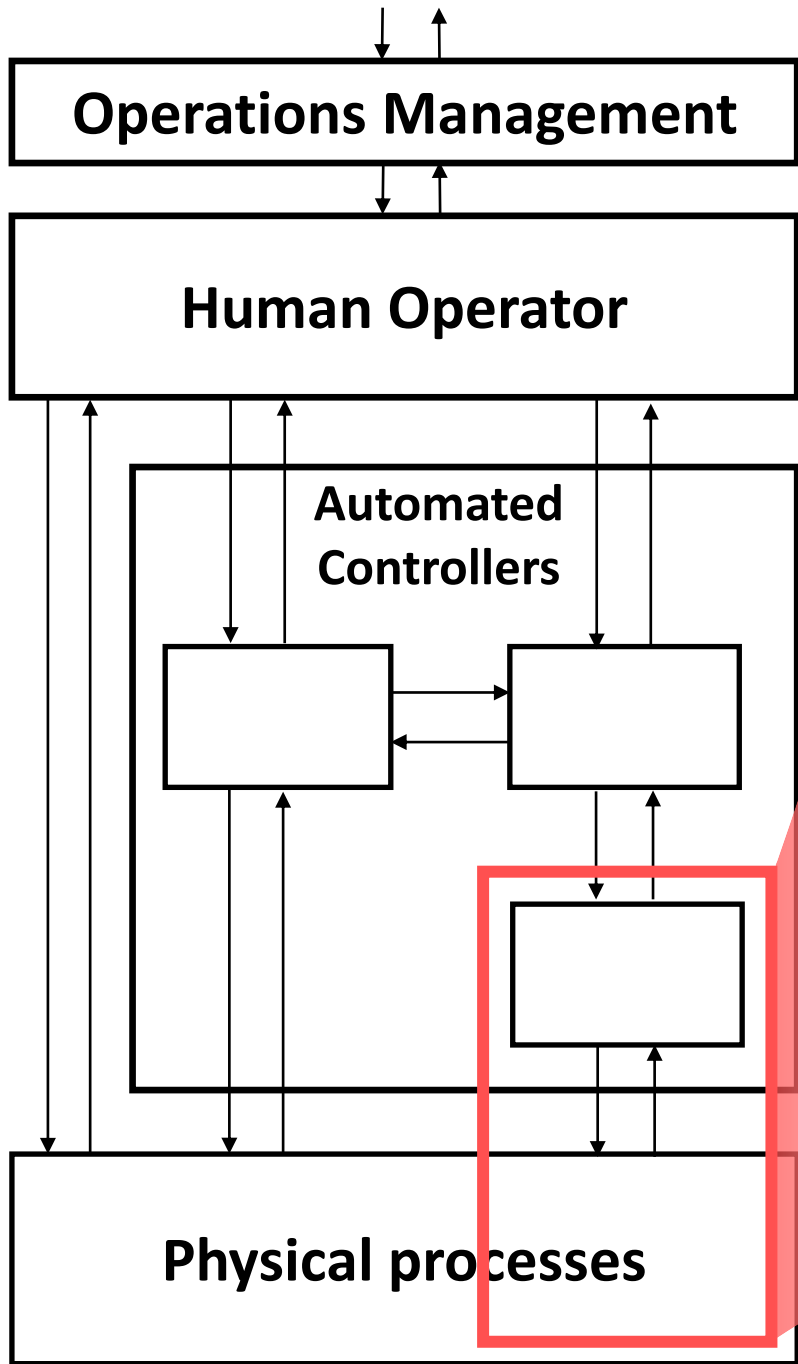
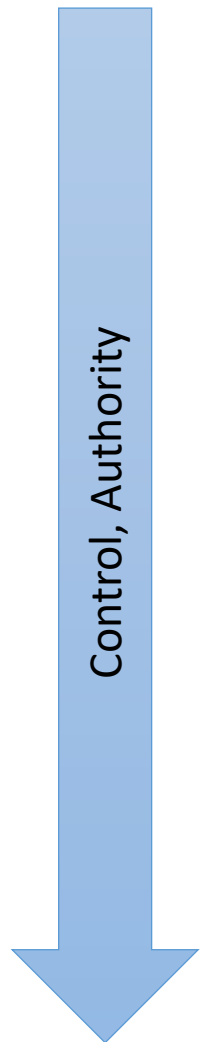


**Component
view**

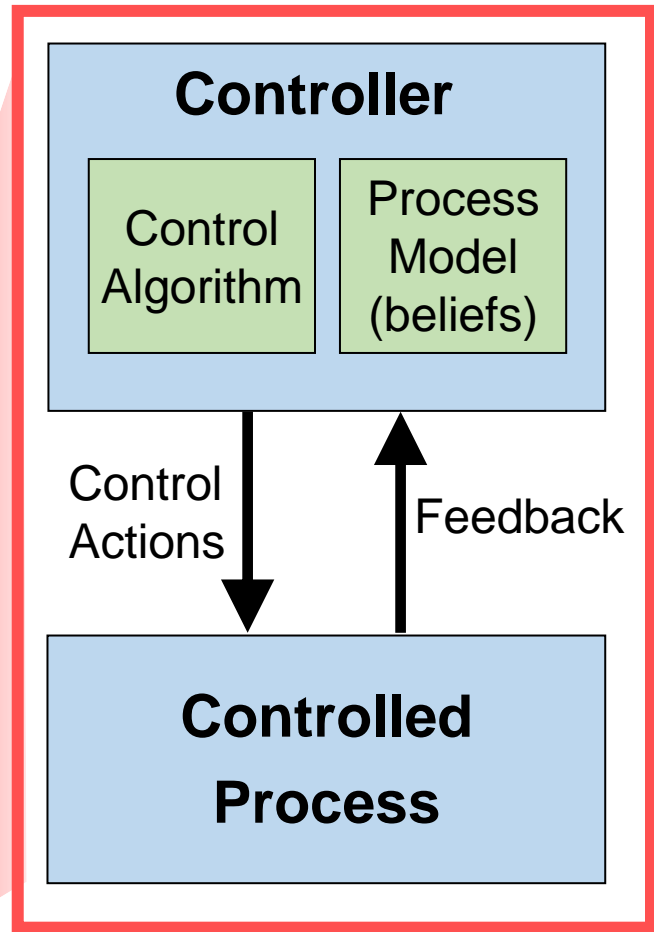


Systems view

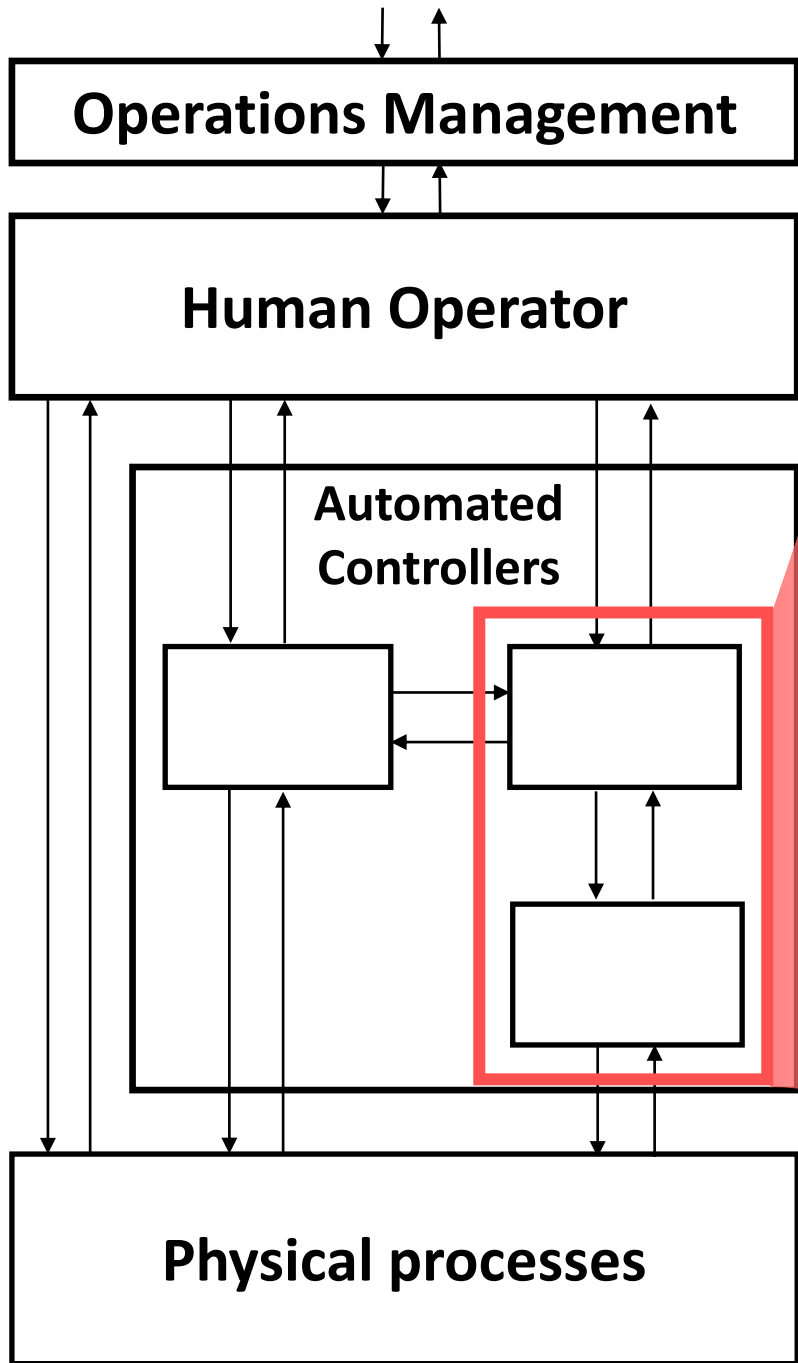
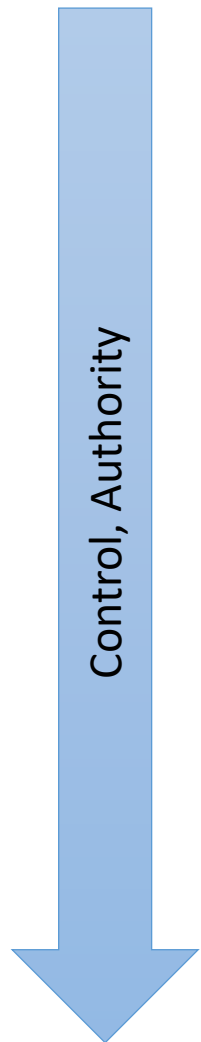
Control structure



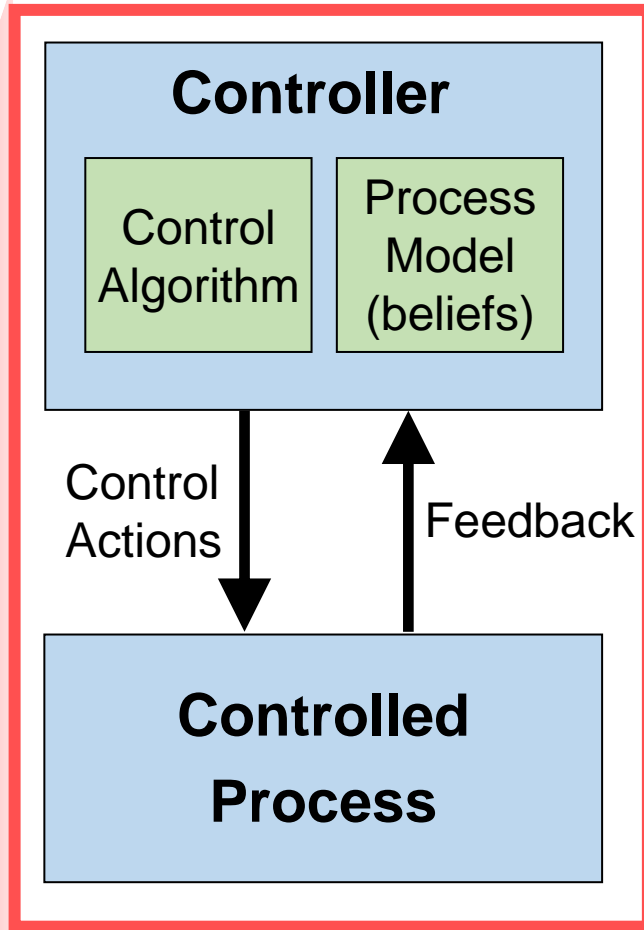
Digital-Physical Interactions



Control structure

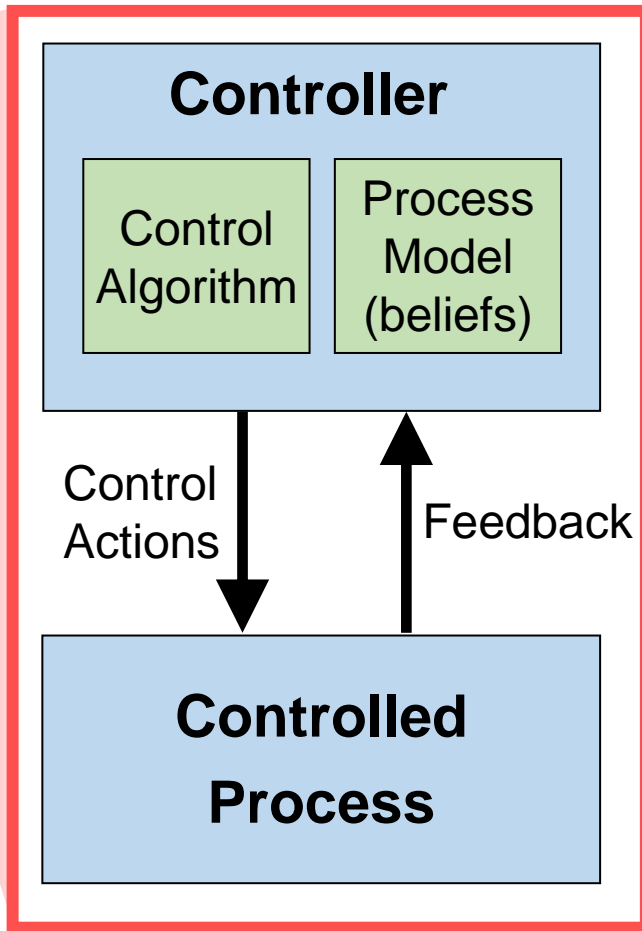
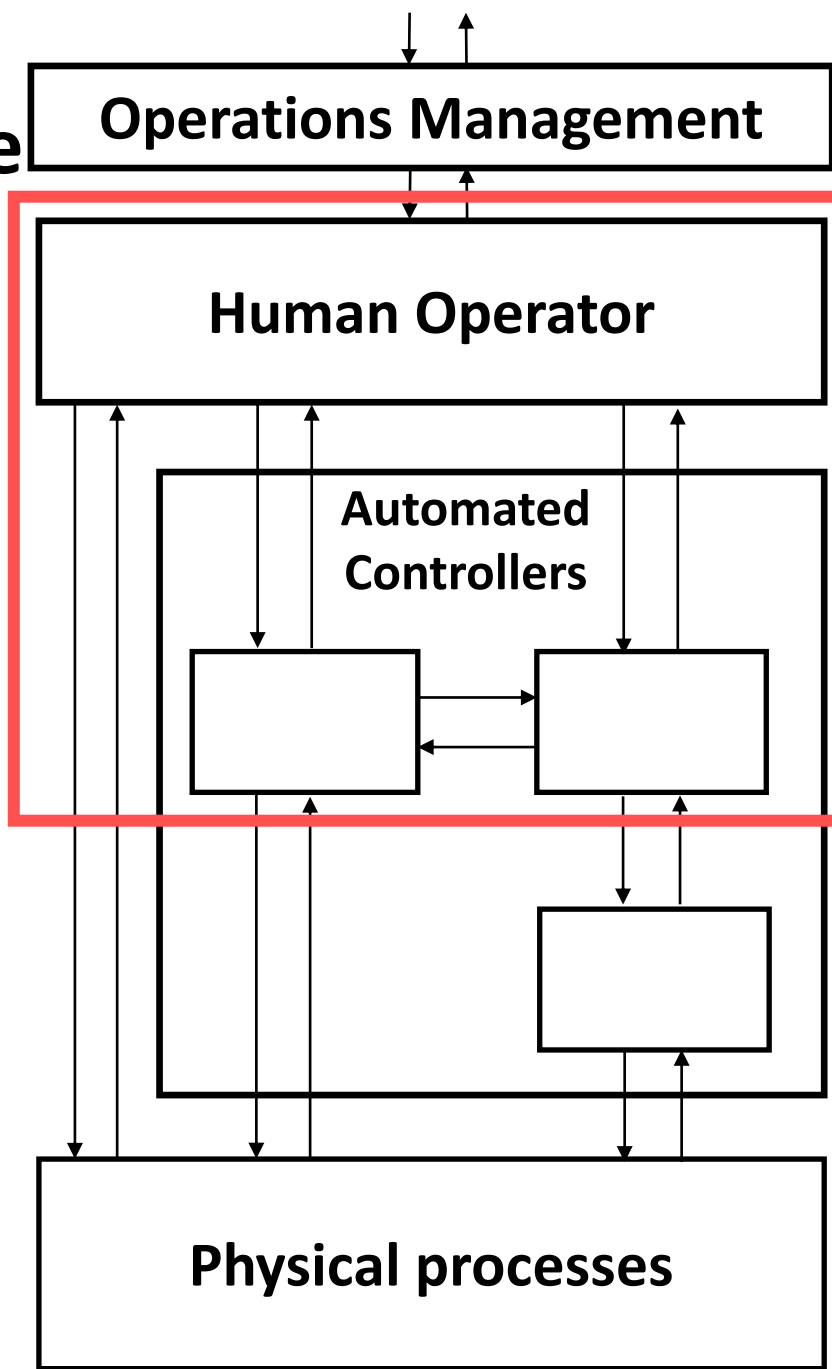
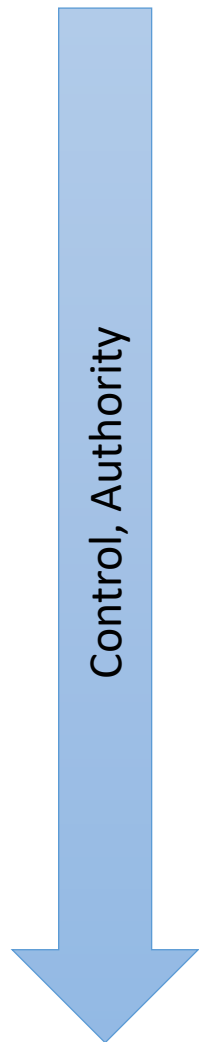


Software-Digital Interactions

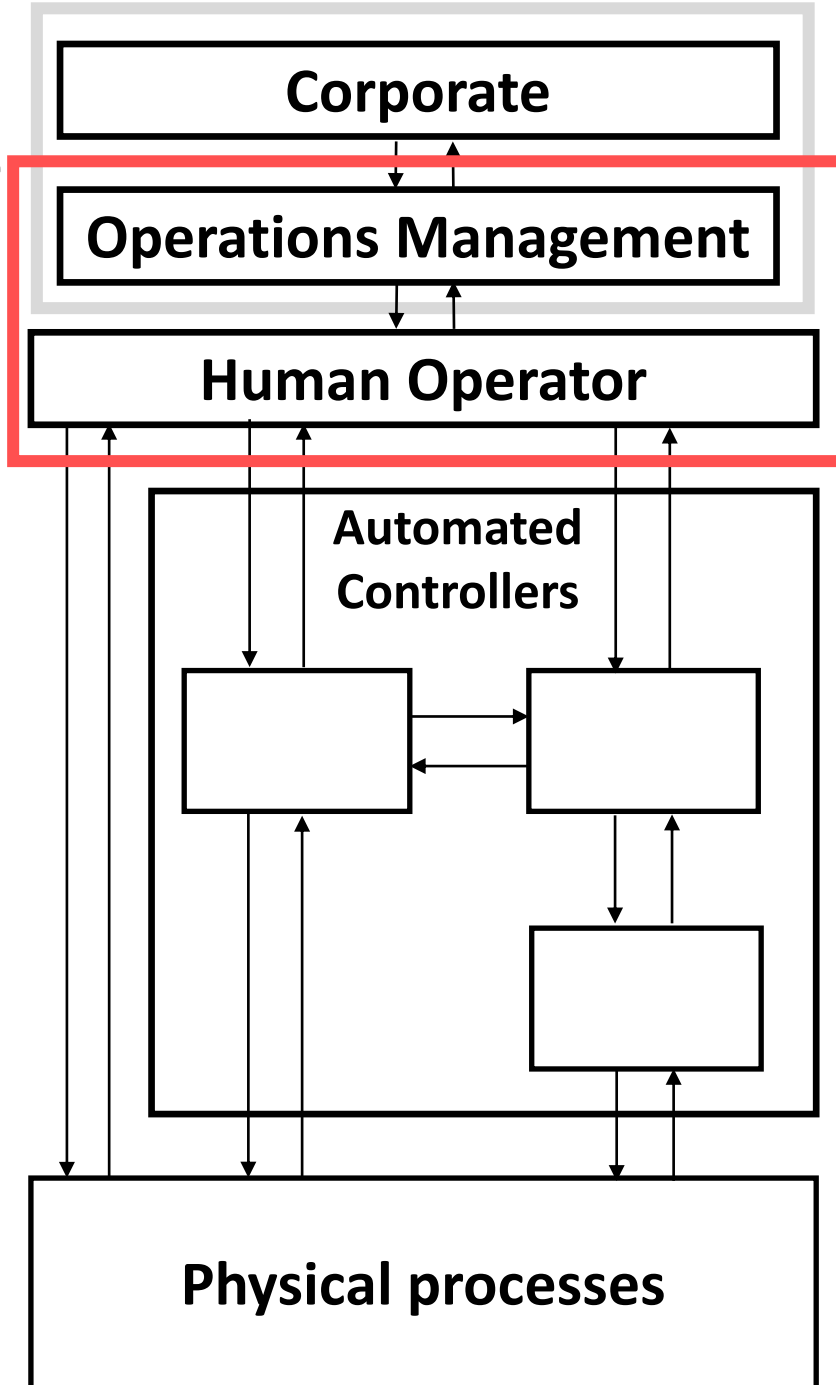
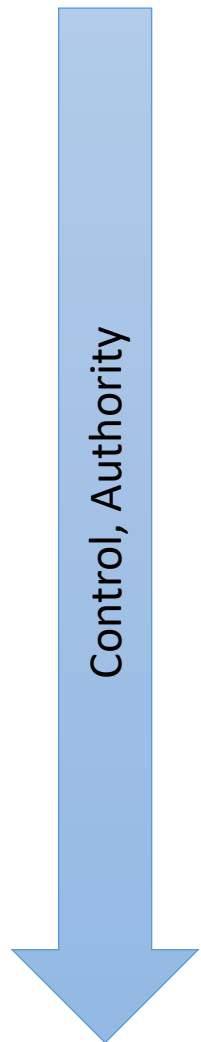


Control structure

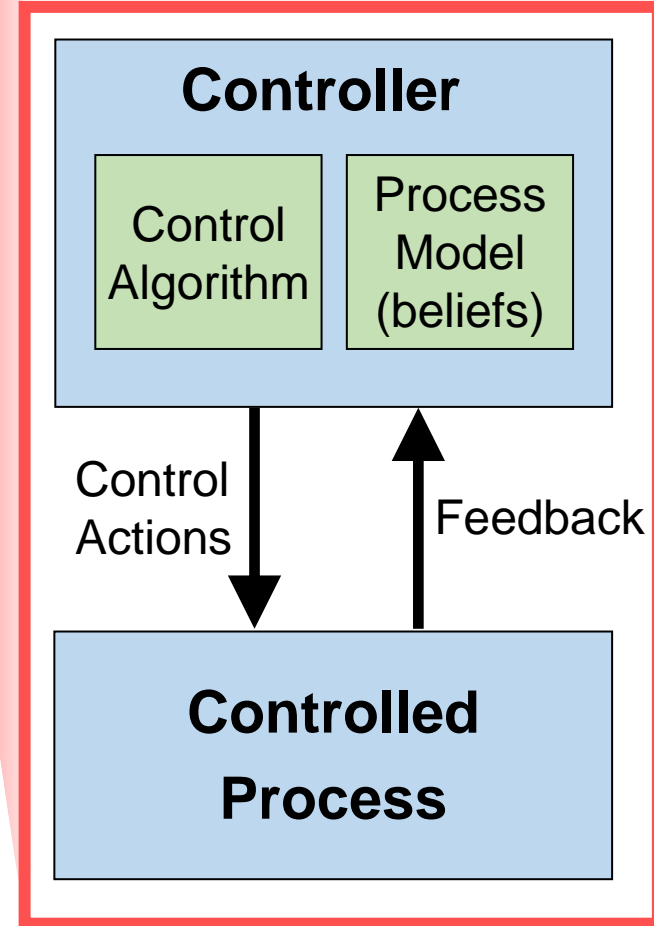
Human-Automation Interactions



Control structure



Human-Human Interactions



Classification of Causal Factors

You are creating control structures all the time,
whether it's deliberate or not and whether you analyze them or not!

Principles from Control Theory

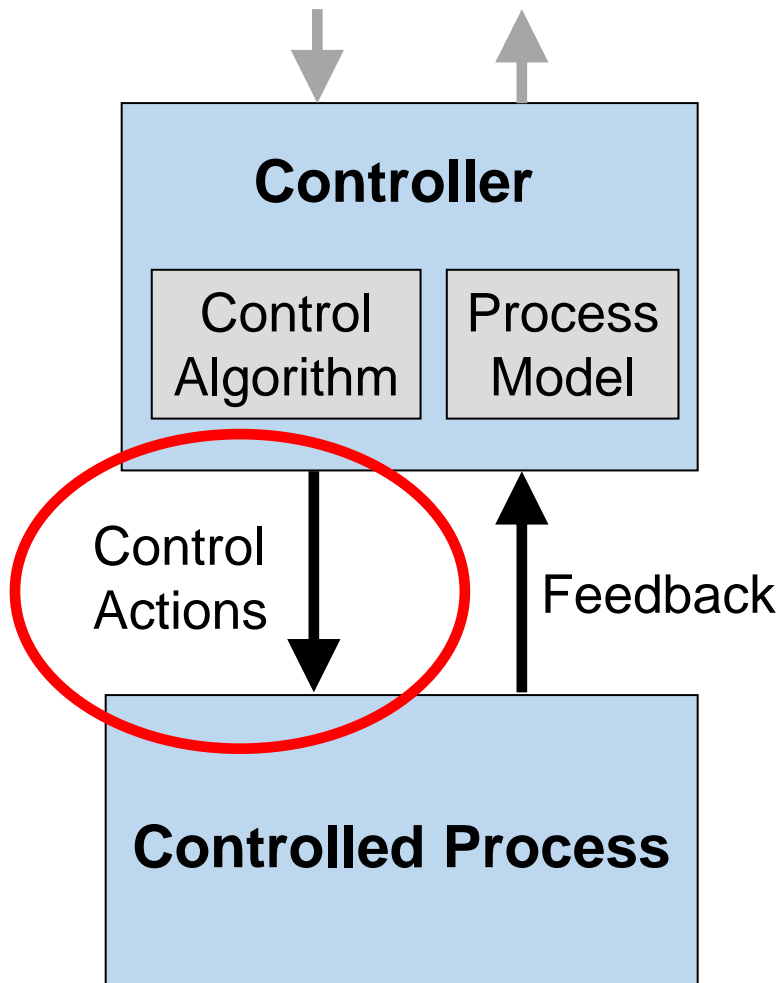
- Four conditions required to effect control over a system:

Goal Condition: The controller must have a goal or goals (e.g., to maintain a setpoint)

Action Condition: The controller must be able to affect the system state

Observability Condition: The controller must be able to ascertain the state of the system.

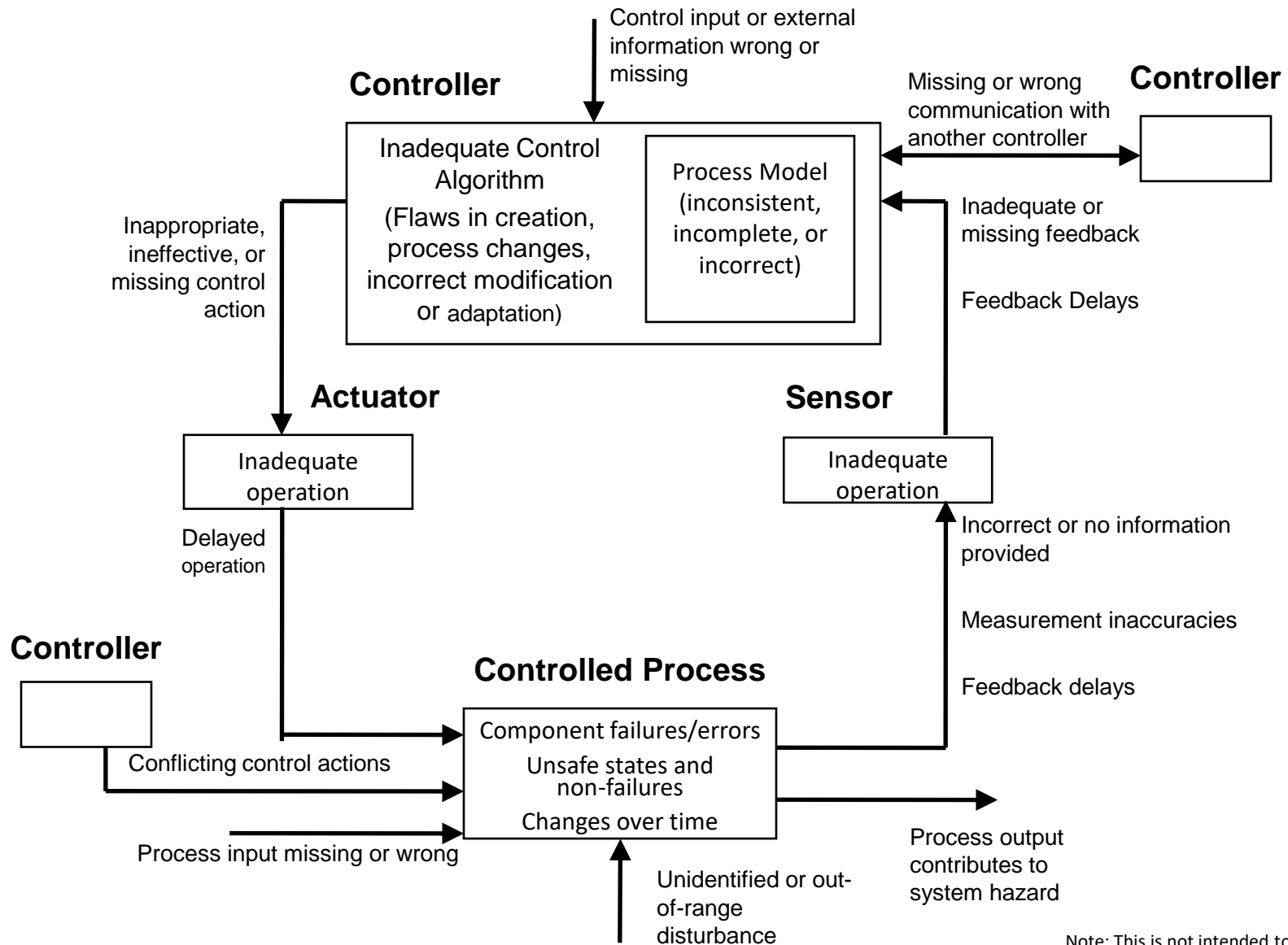
Model Condition: The controller must have (or contain) a model of the system



Four types of unsafe control actions:

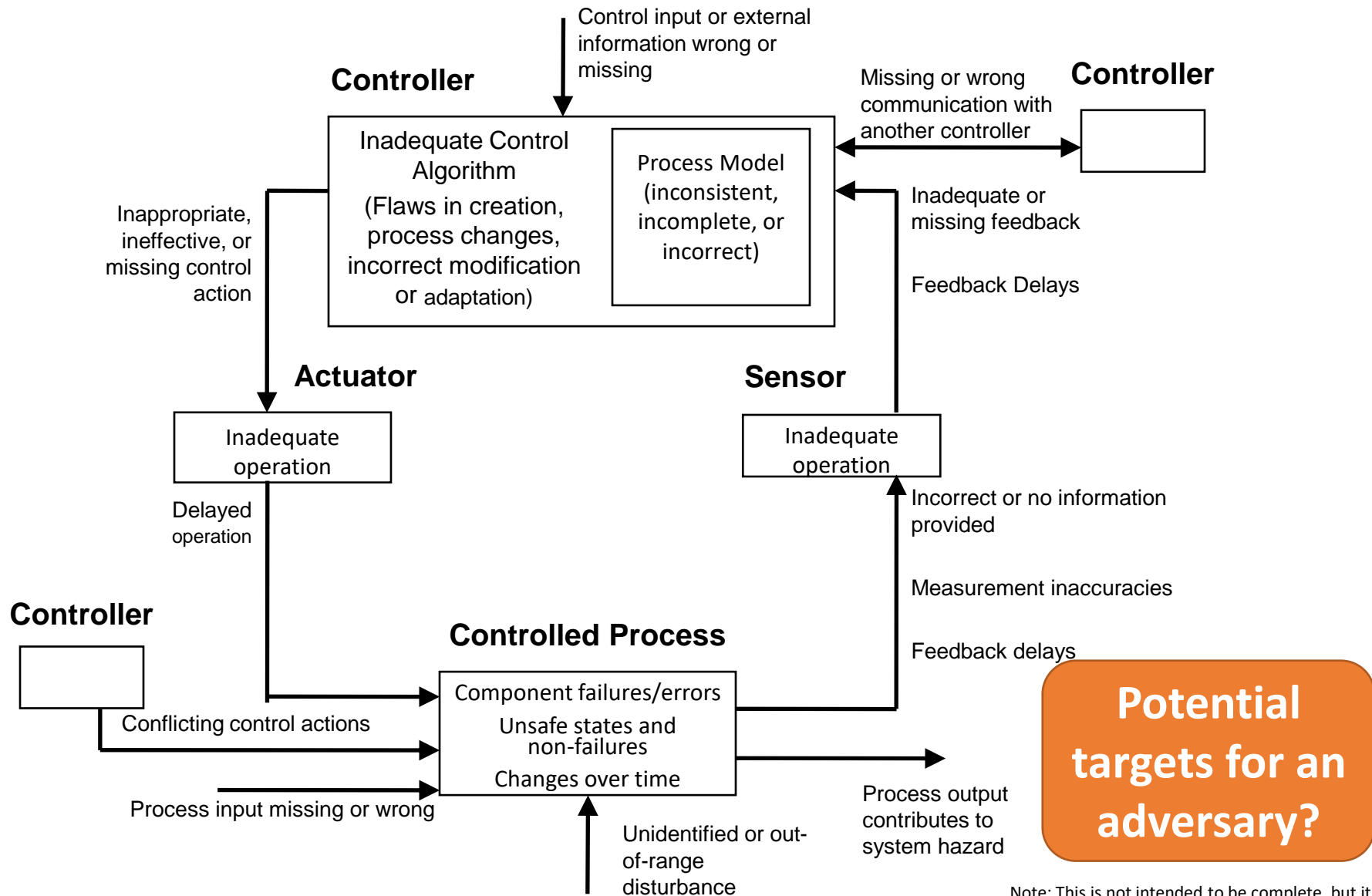
- 1) Control actions required for safety are not given
- 2) Unsafe ones are given
- 3) Potentially safe control actions but given too early, too late
- 4) Control action stops too soon or applied too long

Some Factors in Causal Scenarios



Note: This is not intended to be complete, but it provides a starting point. You will need to tailor the specific factors relevant to your application.

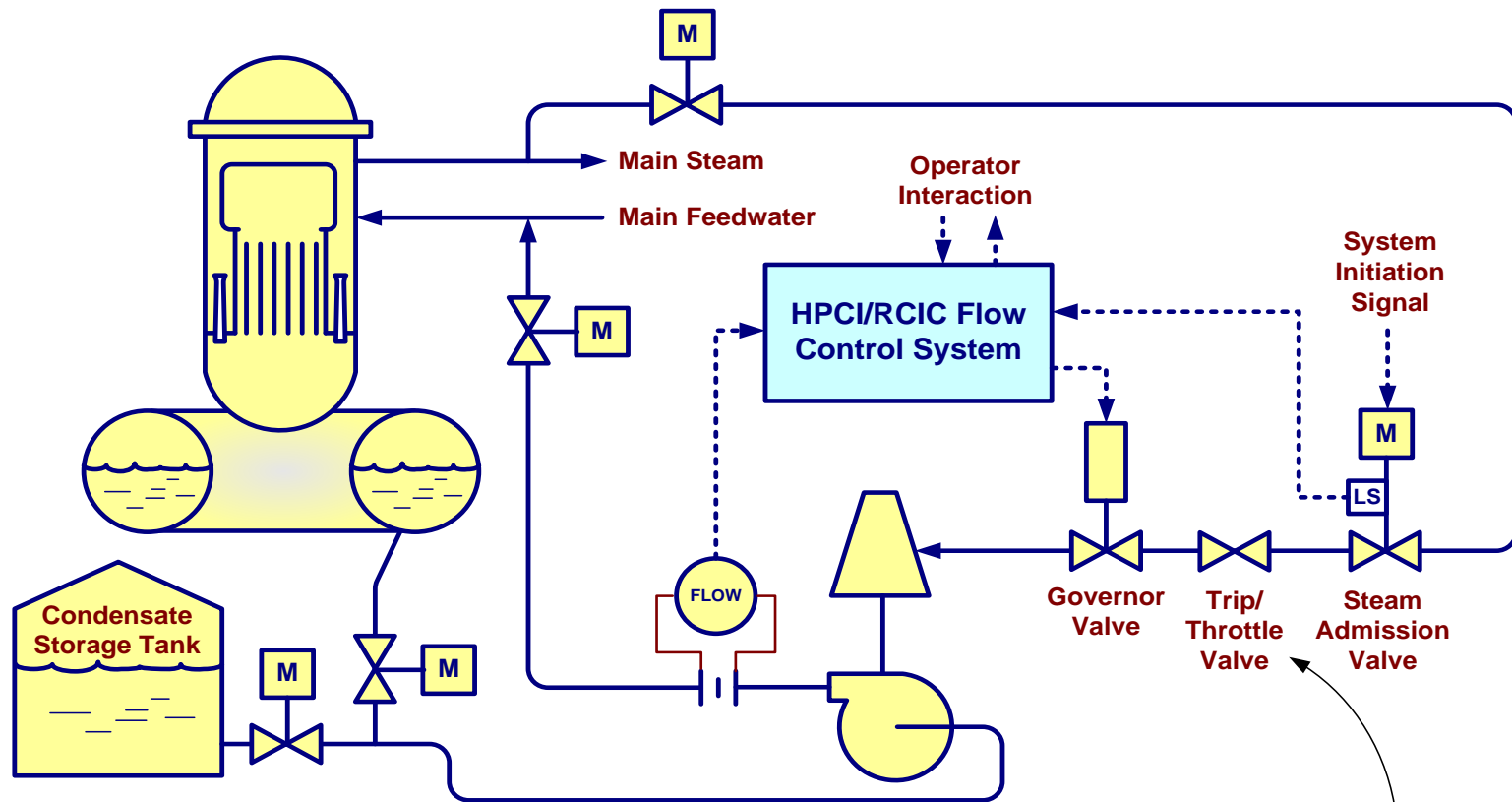
Some Factors in Causal Scenarios



Note: This is not intended to be complete, but it provides a starting point. You will need to tailor the specific factors relevant to your application.

Nuclear HPCI/RCIC Example

Nuclear HPCI Example



System Initiation Signals

(Open Steam Admission Valve & Process Valves)

1. Low Reactor Level (-48")
2. High Drywell Pressure (HPCI only; +2 psig)

System Isolation Signals

(Trip Turbine & Close Process Valves)

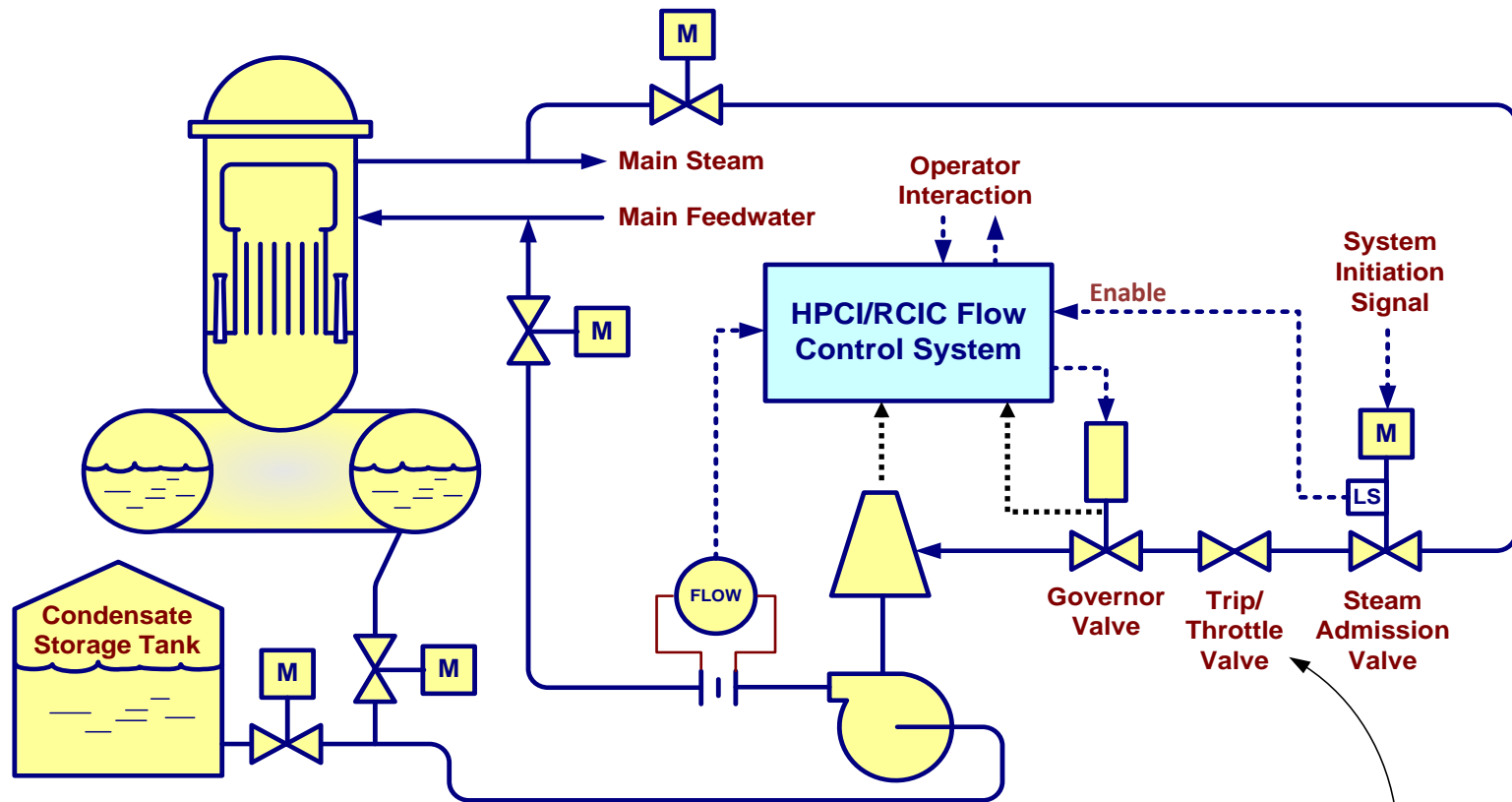
1. High Steam Line Flow
2. High Area Temperature
3. Low Steam Line Pressure (HPCI only)
4. Low Reactor Pressure (RCIC only)
5. Manual

Turbine Trip Signals

(Close Trip/Throttle Valve)

1. Any system isolation signal
2. High Steam Exhaust Pressure (150 psi)
3. High Reactor Level (+46")
4. Low pump suction pressure (15" Hg)
5. Turbine overspeed
6. Manual (local or remote)

HPCI Flow Control System (simplified)



System Initiation Signals

(Open Steam Admission Valve & Process Valves)

1. Low Reactor Level (-48")
2. High Drywell Pressure (HPCI only; +2 psig)

System Isolation Signals

(Trip Turbine & Close Process Valves)

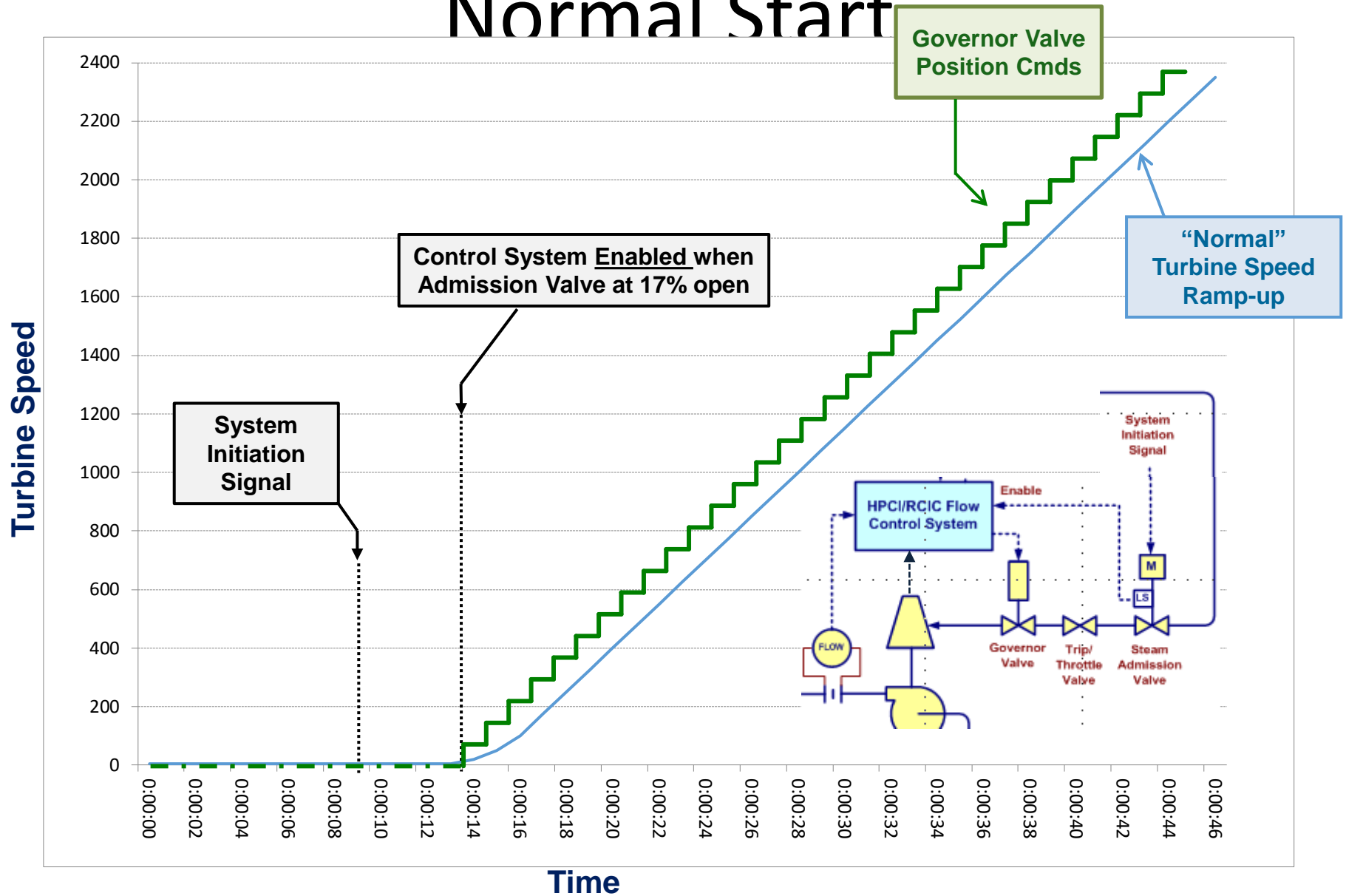
1. High Steam Line Flow
2. High Area Temperature
3. Low Steam Line Pressure (HPCI only)
4. Low Reactor Pressure (RCIC only)
5. Manual

Turbine Trip Signals

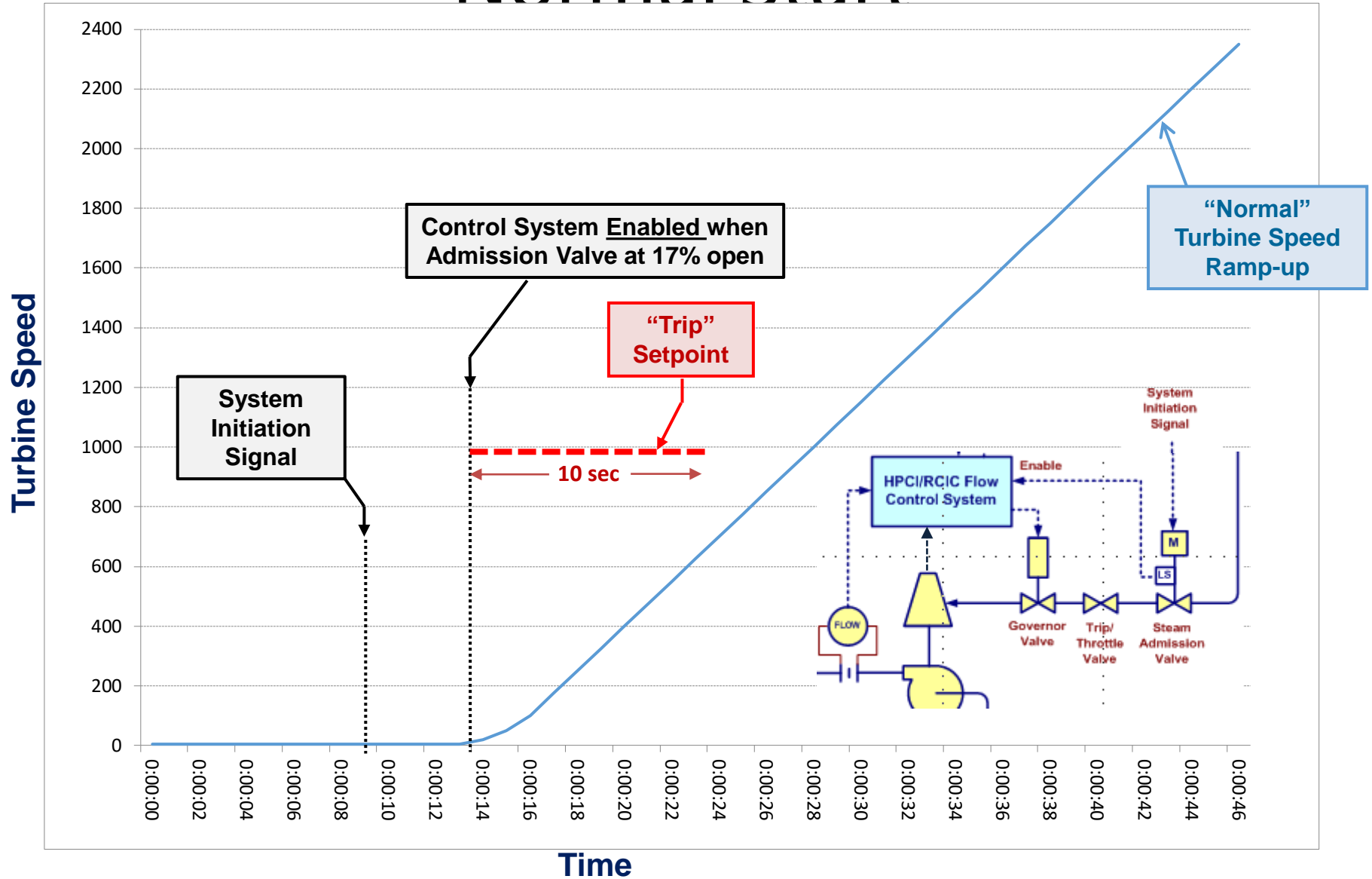
(Close Trip/Throttle Valve)

1. Any system isolation signal
2. High Steam Exhaust Pressure (150 psi)
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6. Manual (local or remote)

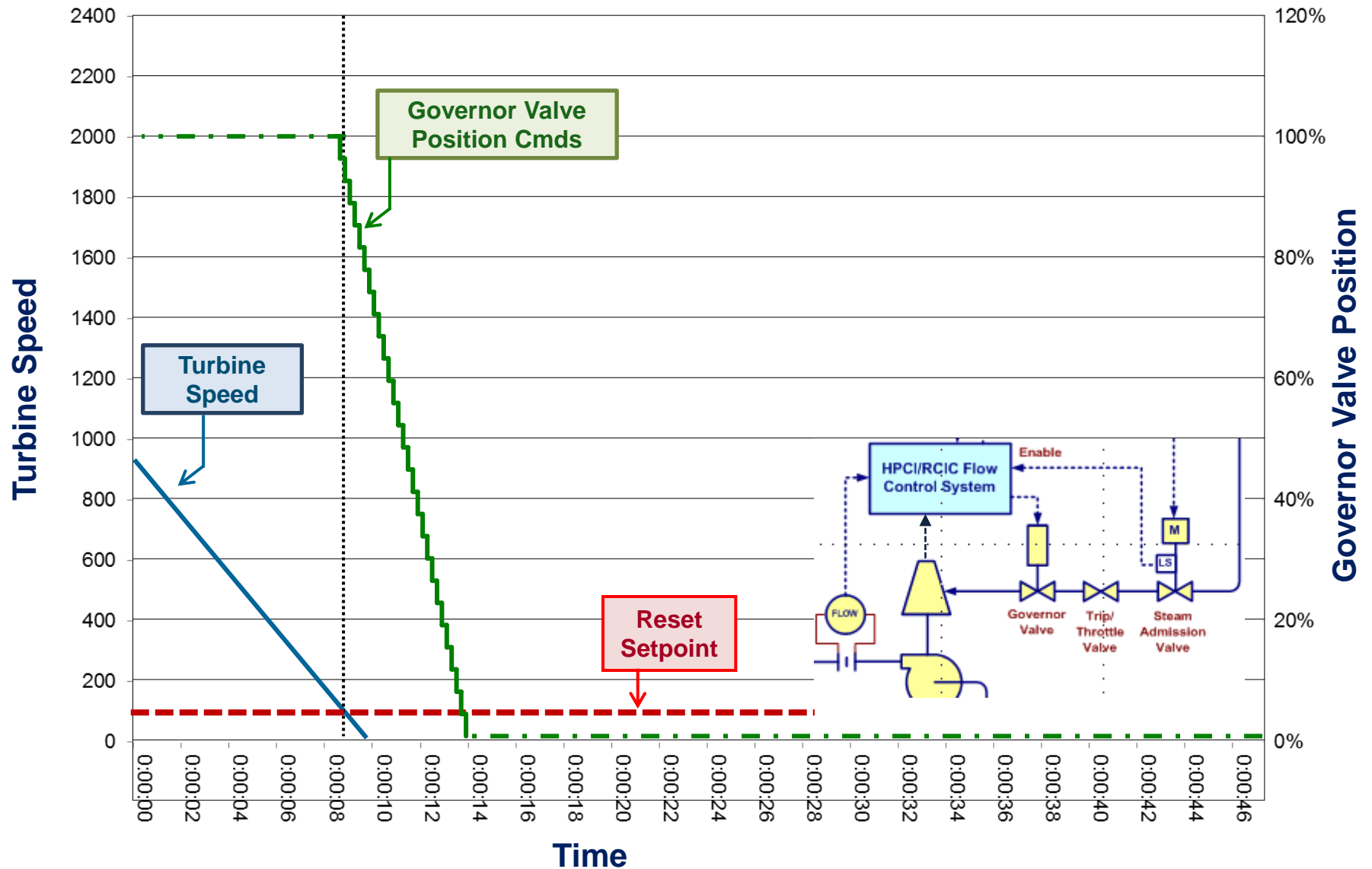
Normal Start



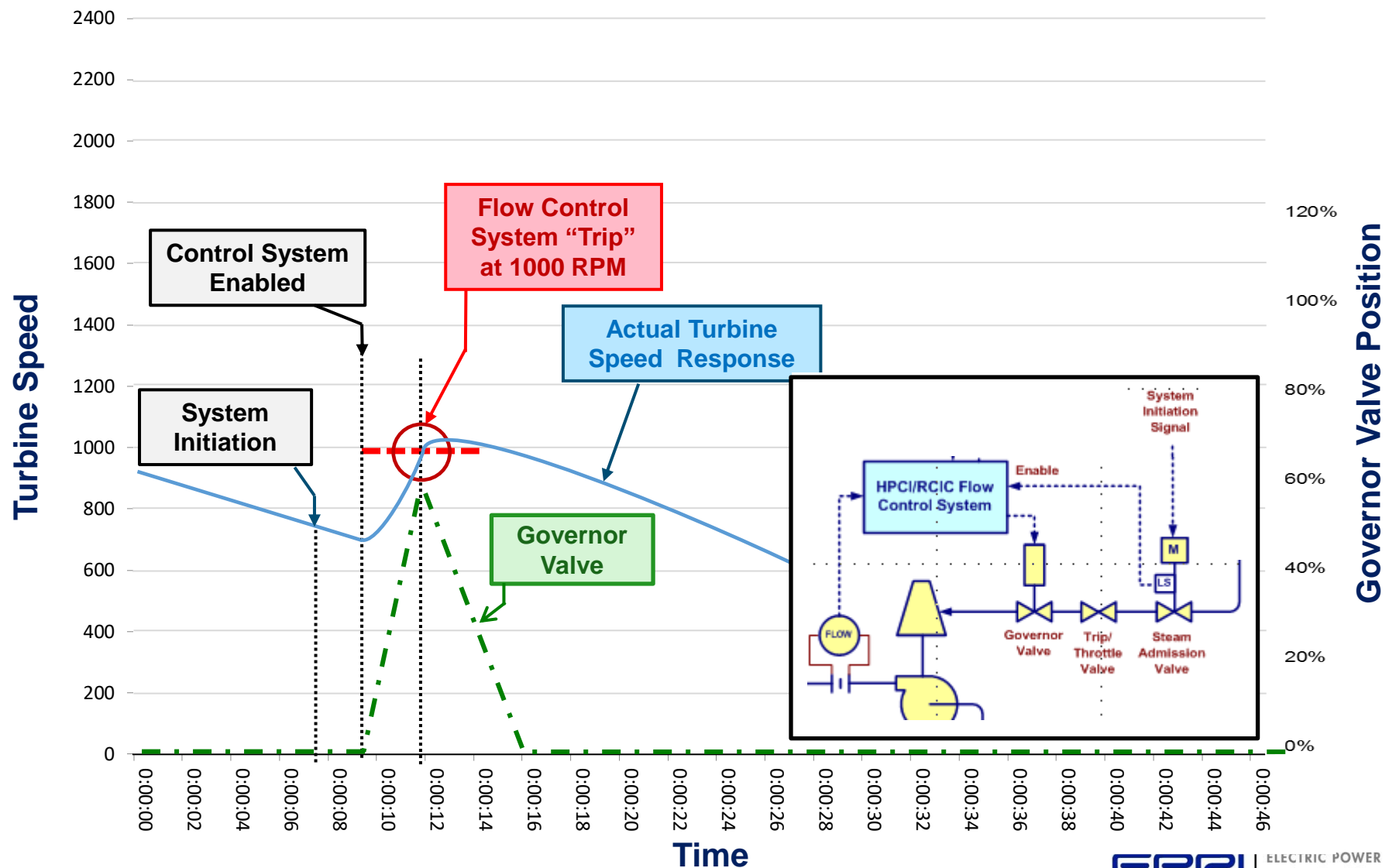
Normal Start



Normal shutdown

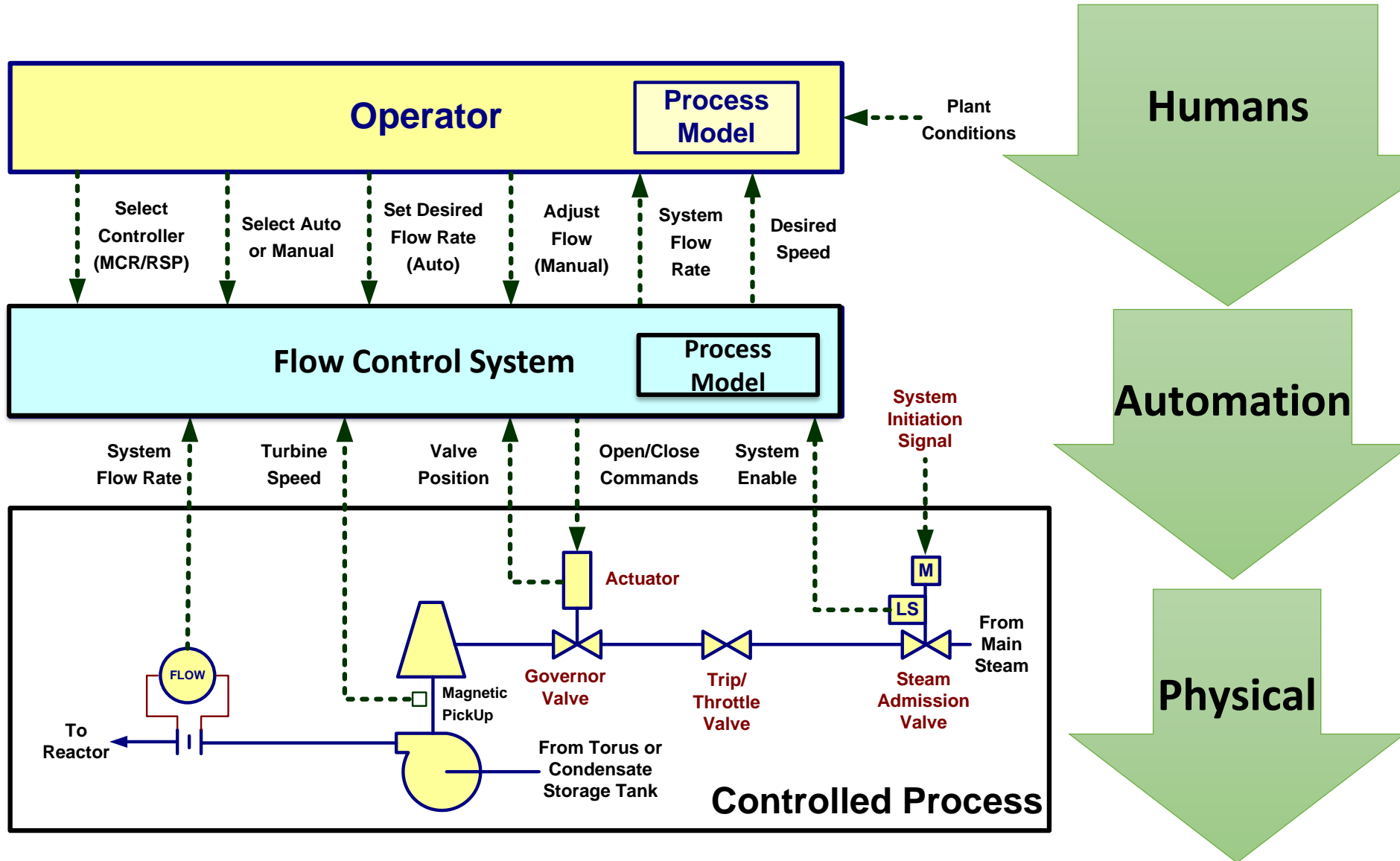


Operating Experience Event (No Component Failures)

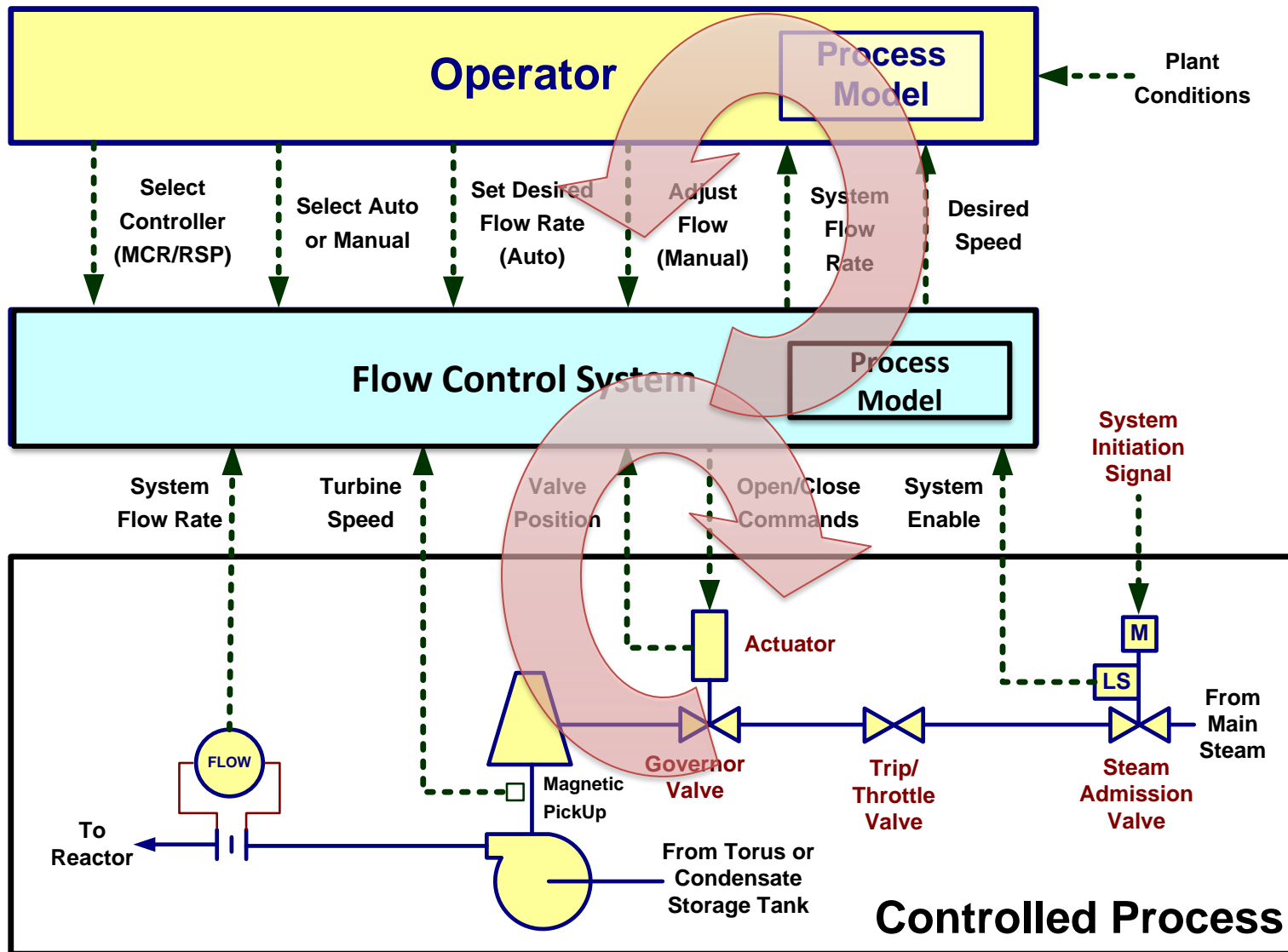


STPA: A systems view

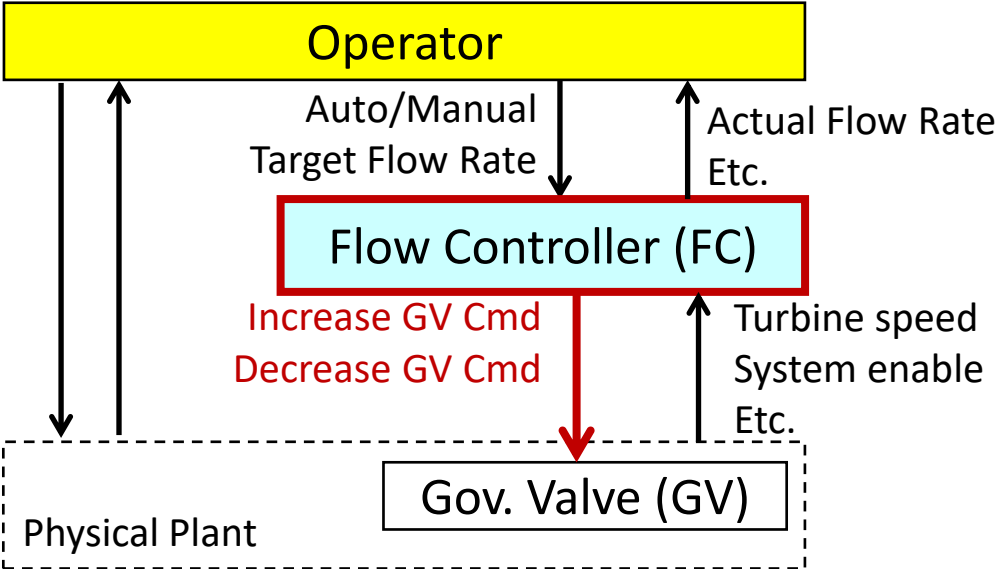
STPA Control Structure (simplified)



Control Structure (simplified)

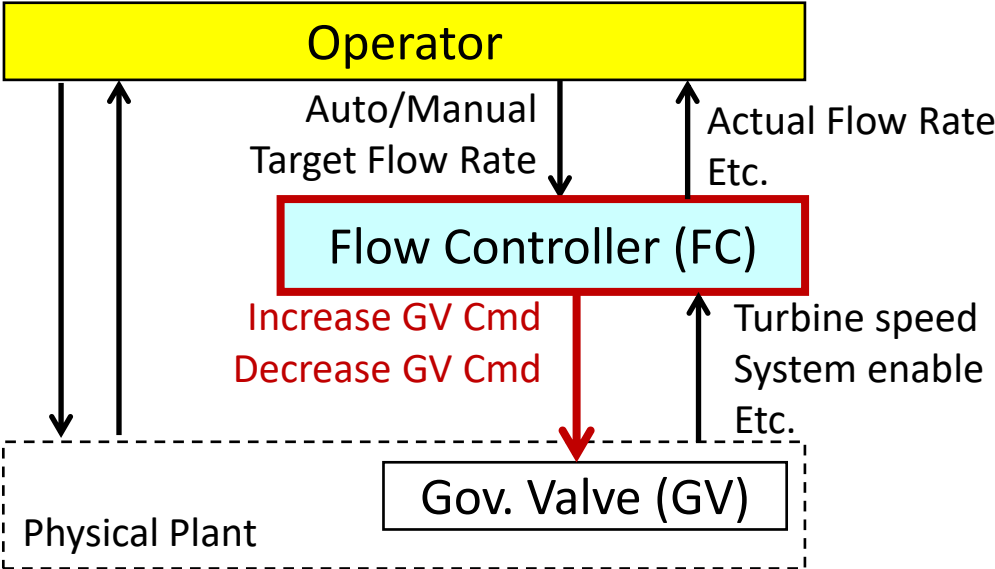


STPA Step 3: Unsafe Control Actions (UCA)



	Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Increase GV Position	[...]	[...]	[...]	[...]
Decrease GV Position	[...]	FCS provides Decrease Gov Cmd when _____	[...]	[...]

STPA Step 3: Unsafe Control Actions (UCA)



	Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Increase GV Position	[...]	[...]	[...]	[...]
Decrease GV Position	[...]	FCS provides Decrease Gov Cmd when emergency cooling is needed (system initiated)	[...]	[...]

Asking the right questions

Loss: Loss of life,
equipment damage,
environmental loss

**Question: What
FCS control actions
can cause those
losses?**

UCA: FCS provides Close
Gov Cmd when
emergency cooling is
needed (system initiated)

Flow Control System (FCS)

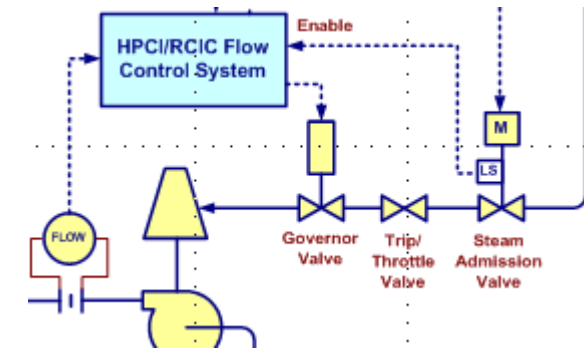
Control
algorithm

Process
Model
(beliefs)

Control
Actions

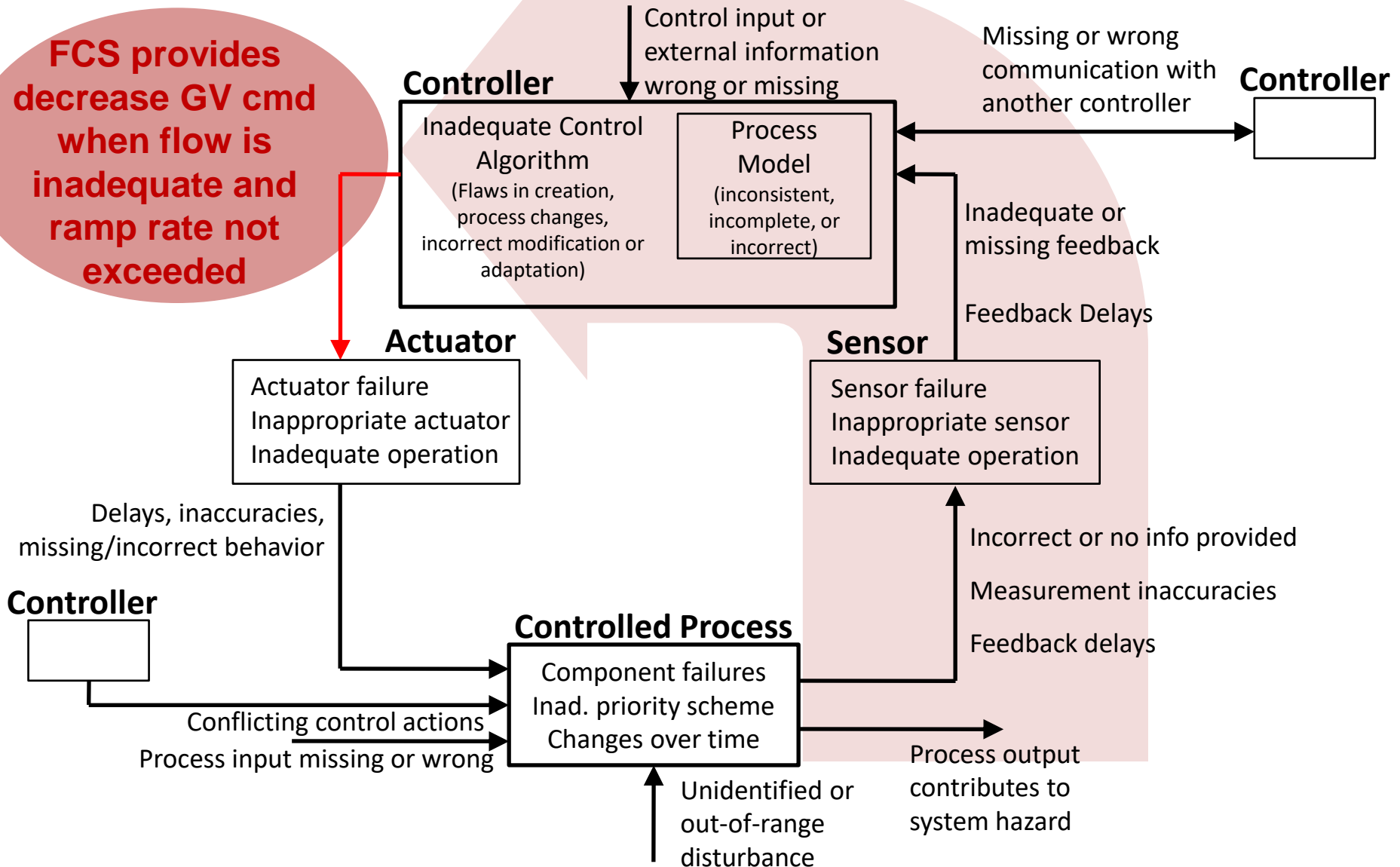
Feedback

Controlled Process



Why might this
happen?

Potential control flaws



Asking the right questions

Loss: Loss of life,
equipment damage,
environmental loss

**Question: What
FCS control actions
can cause those
losses?**

UCA: FCS provides Close
Gov Cmd when
emergency cooling is
needed (system initiated)

Flow Control System (FCS)

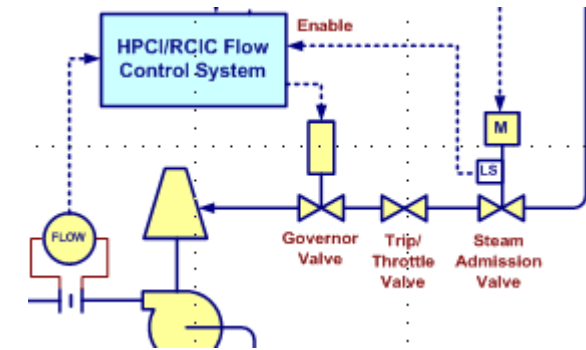
Control
algorithm

Process
Model
(beliefs)

Control
Actions

Feedback

Controlled Process



**Question: What FCS beliefs would cause it to
provide Close Gov Cmd when emergency
cooling is needed?**

PM: FCS incorrectly believes
ramp rate exceeded

**Question: What FCS inputs would cause
FCS to incorrectly believe ramp rate
exceeded?**

FB: Turbine speed > 1000rpm
within X sec of Enable

**Question: What would cause Speed >
1000rpm within X sec of Enable?**

CP: LS setpoint too high,
Governor already open,
turbine rolling start, etc.

Asking the right questions

Loss: Loss of life,
equipment damage,
environmental loss

**Question: What
FCS control actions
can cause those
losses?**

UCA: FCS provides Close
Gov Cmd when
emergency cooling is
needed (system initiated)

Flow Control System (FCS)

Control
algorithm

Process
Model
(beliefs)

Control
Actions

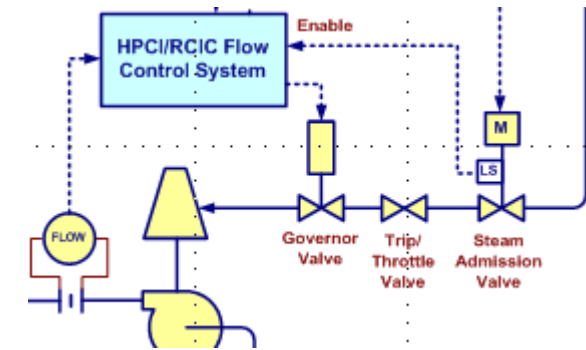
Feedback

Controlled Process

This
unanticipated
flaw caused
>\$10M USD
losses.

No random
failures!

No
component
failures!



**Question: What FCS beliefs would cause it to
provide Close Gov Cmd when emergency
cooling is needed?**

PM: FCS incorrectly believes
ramp rate exceeded

**Question: What FCS inputs would cause
FCS to incorrectly believe ramp rate
exceeded?**

FB: Turbine speed > 1000rpm
within X sec of Enable

**Question: What would cause Speed >
1000rpm within X sec of Enable?**

CP: LS setpoint too high,
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turbine rolling start, etc.

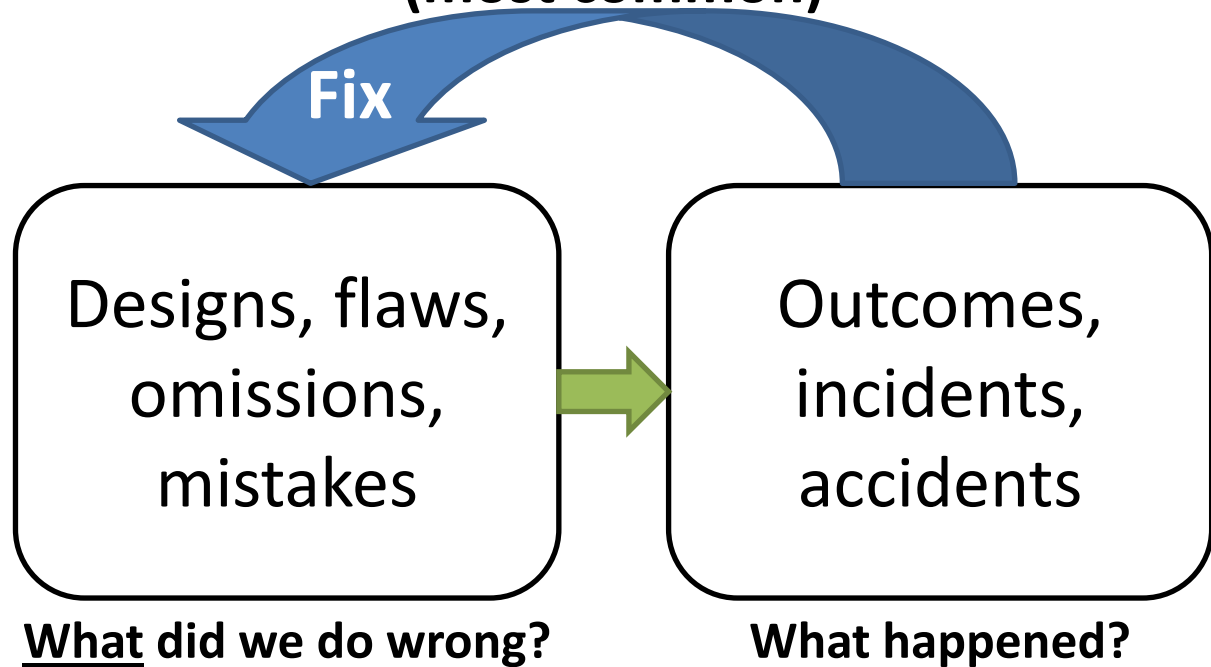
Testing the methods we use

- The existing hazard analysis had not anticipated this flaw
- Now we know about this specific flaw—modify the design and add it to the existing hazard analysis
 - Not good enough!
- Need a method that can discover these flaws **before** they are encountered!
- Multiple blind tests conducted
 - STAMP / STPA
 - HAZOP
 - FTA
 - FMEA
 - Others
- Result
 - Most component failures were identified by every method
 - Only the STPA approach reliably identified these DI&C flaws in design & assumptions
 - STPA selected for new guidance for Nuclear DI&C engineering

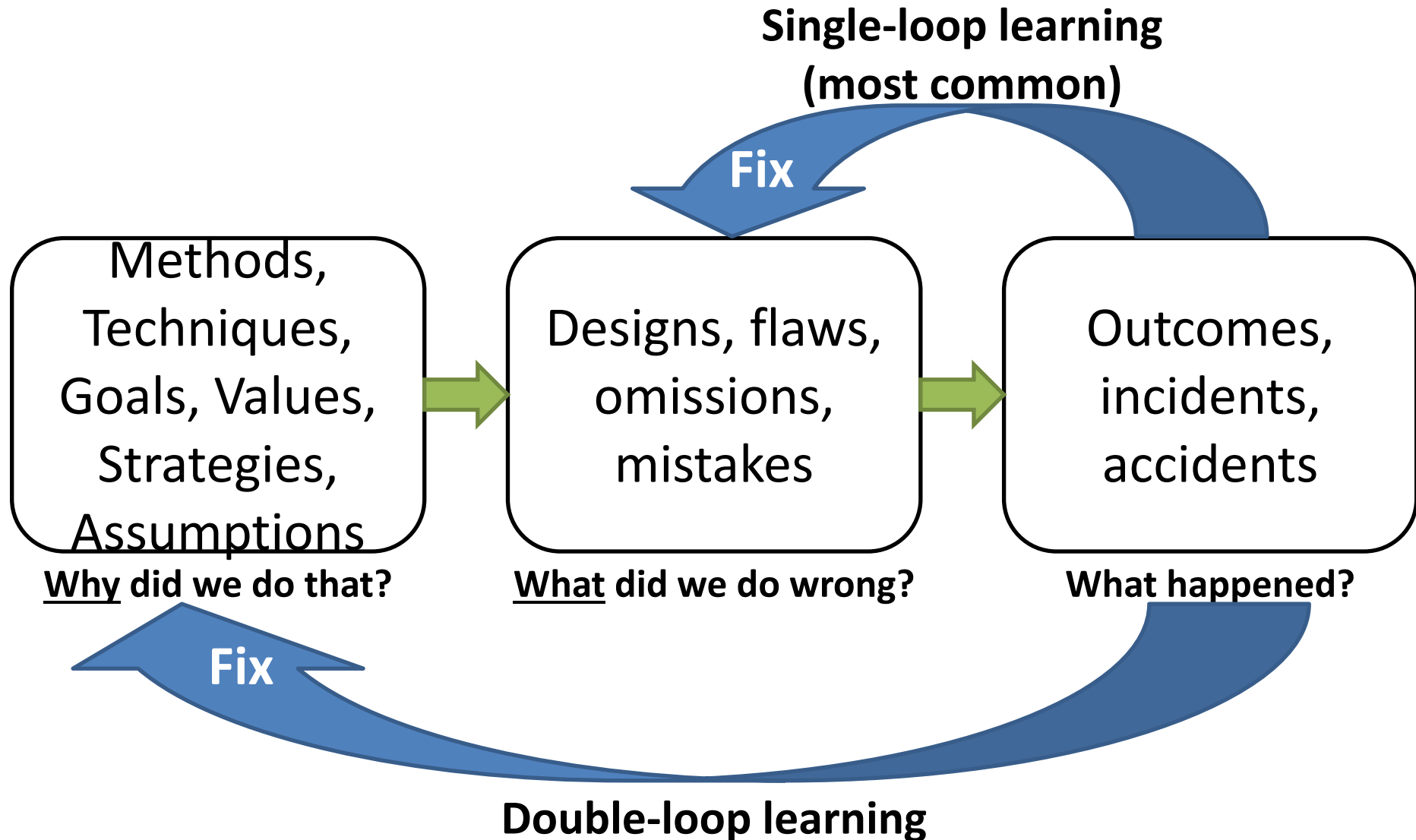
Blind testing: STPA works
Discuss effectiveness & efficiency

Single- vs. Double-Loop Learning

Single-loop learning
(most common)

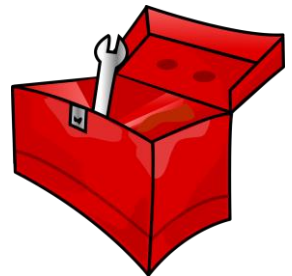


Single- vs. Double-Loop Learning



Every model and every method has limitations!

	Strengths	Limitations
STPA	?	?
FMEA	?	?
FTA	?	?
PRA	?	?





STPA: Cooling System Case Study

Dr. John Thomas
Engineering Systems Lab
MIT

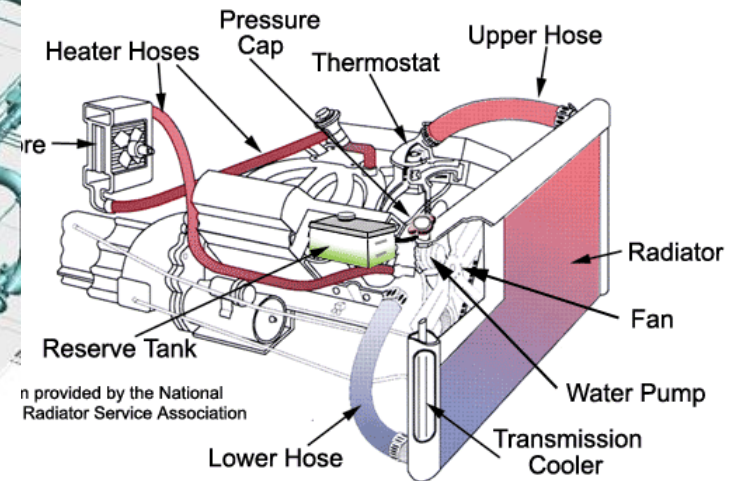
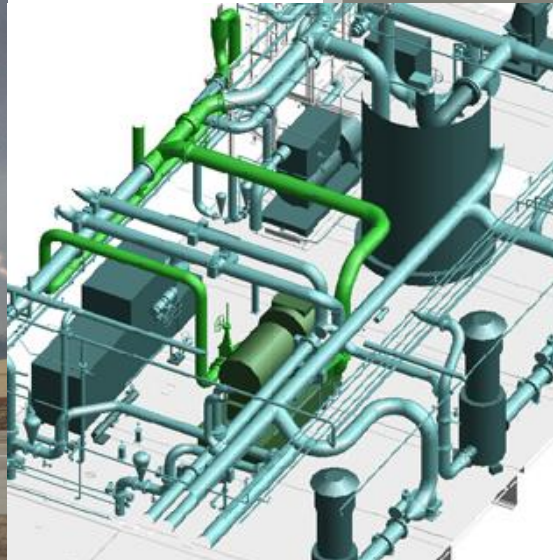
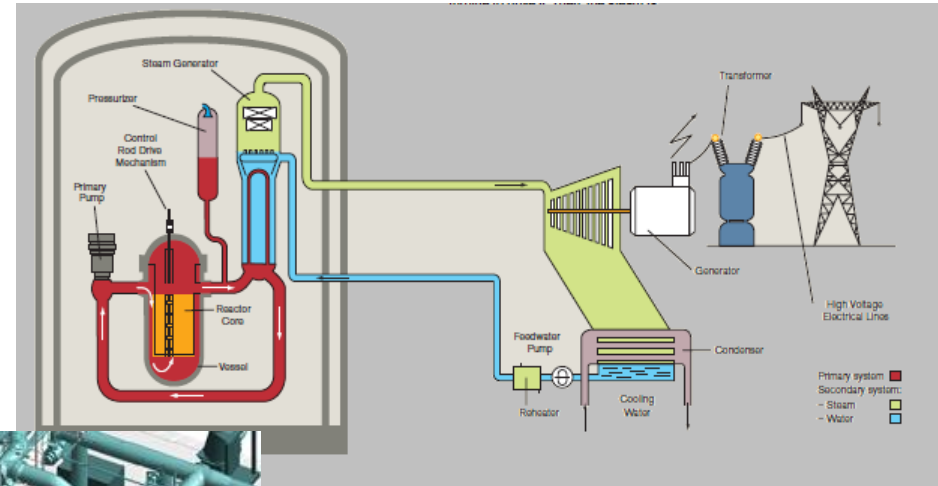
Disclaimer

This exercise comes from a real system

BUT

Details had to be sufficiently changed or generalized in order to study in this class.

Examples of Cooling Systems



Old Cooling System 1.0

Purpose

- Cooling System 1.0 provides cooling for a critical process¹ that generates heat during the operation of [...].
- If we ever lose cooling, the cooling system must trigger a shutdown of [...] and in order to prevent unacceptable losses.

¹ This could be any process that generates heat, such as electrical power generation processes.

Old Cooling System 1.0

Concept of Operation

- Provides cooling of [heat generation systems]
- Includes protection from **loss of cooling**, which will command an automatic shutdown of [heat generation systems].
- Loss of cooling is measured by
 - Low cooling flow, OR
 - Low cooling pressure, OR
 - High cooling temperature

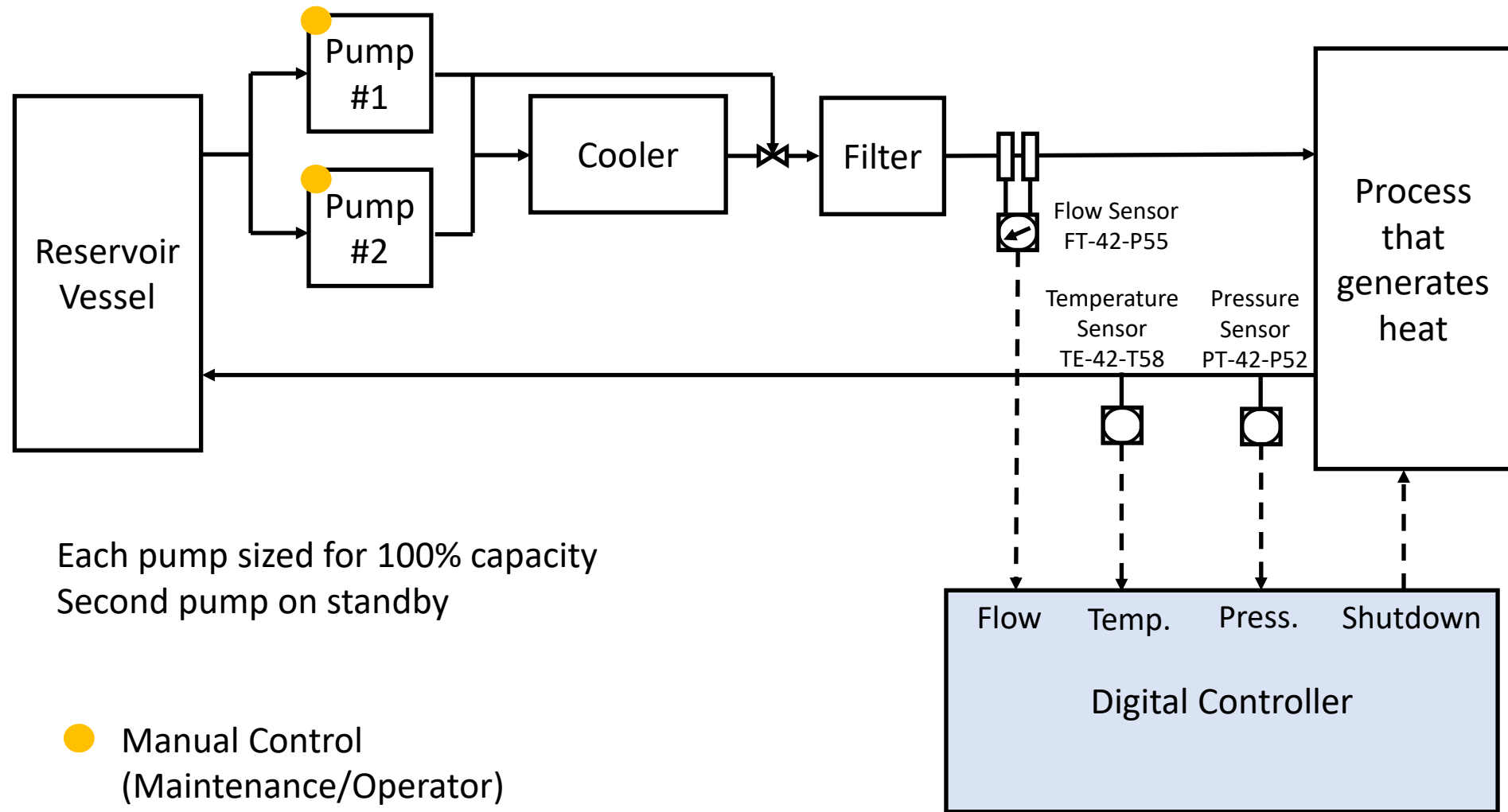
Old Cooling System 1.0

History of Operation

- Cooling System 1.0 was originally built 40 years ago. It has been operating ever since without any unsafe behaviors, such as a loss of cooling without a shutdown.
- The design includes single points of failure that have lead to reliability, performance, and maintenance issues over the last 40 years, such as inadvertent shutdowns.

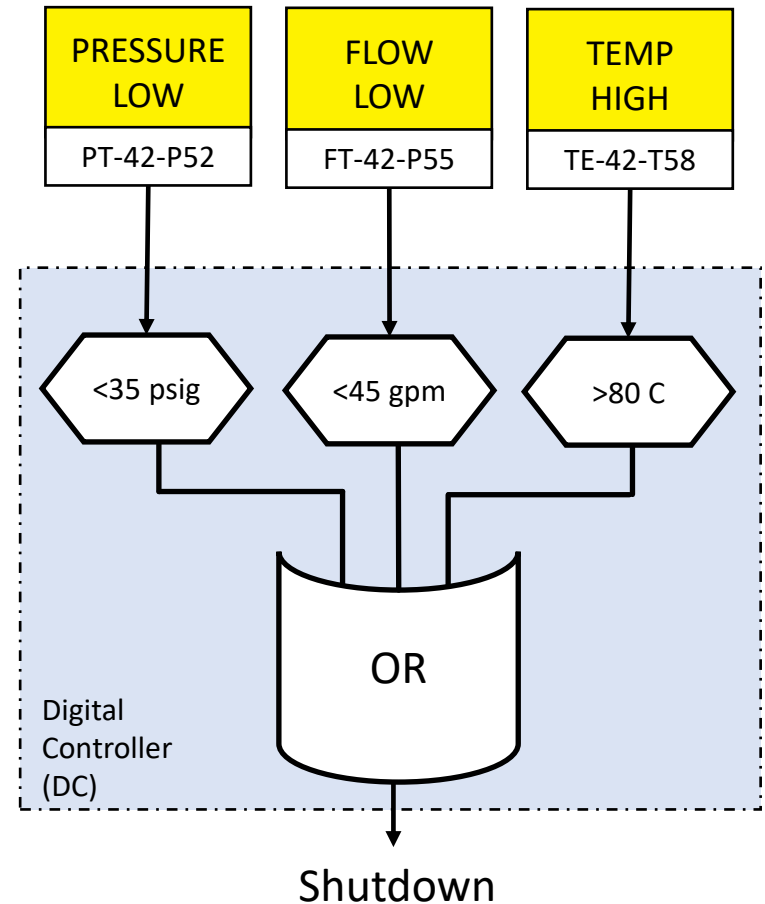
¹ This could be any process that generates heat, such as electrical power generation processes.

Old Cooling System 1.0 P&ID



Old Cooling System 1.0 Digital Logic

- Digital Controller must shutdown [heat generation processes] any time inadequate cooling is detected



Problem: Inadvertent Shutdown (from single sensor failure)
An inadvertent shutdown causes ~\$1m production loss each time

Let's design a new upgrade!

Leadership has decided to commission a modification to improve reliability by eliminating single points of failure. The new system will include redundant input signal devices, redundant digital signal processors, and redundant output devices.

New Cooling System 2.0

Cooling System 2.0 Concept of Operation:

Same
as 1.0

- System will provide automatic Shutdown on loss of cooling.
- Loss of cooling is measured by
 - Low cooling flow, OR
 - Low cooling pressure, OR
 - High cooling temperature

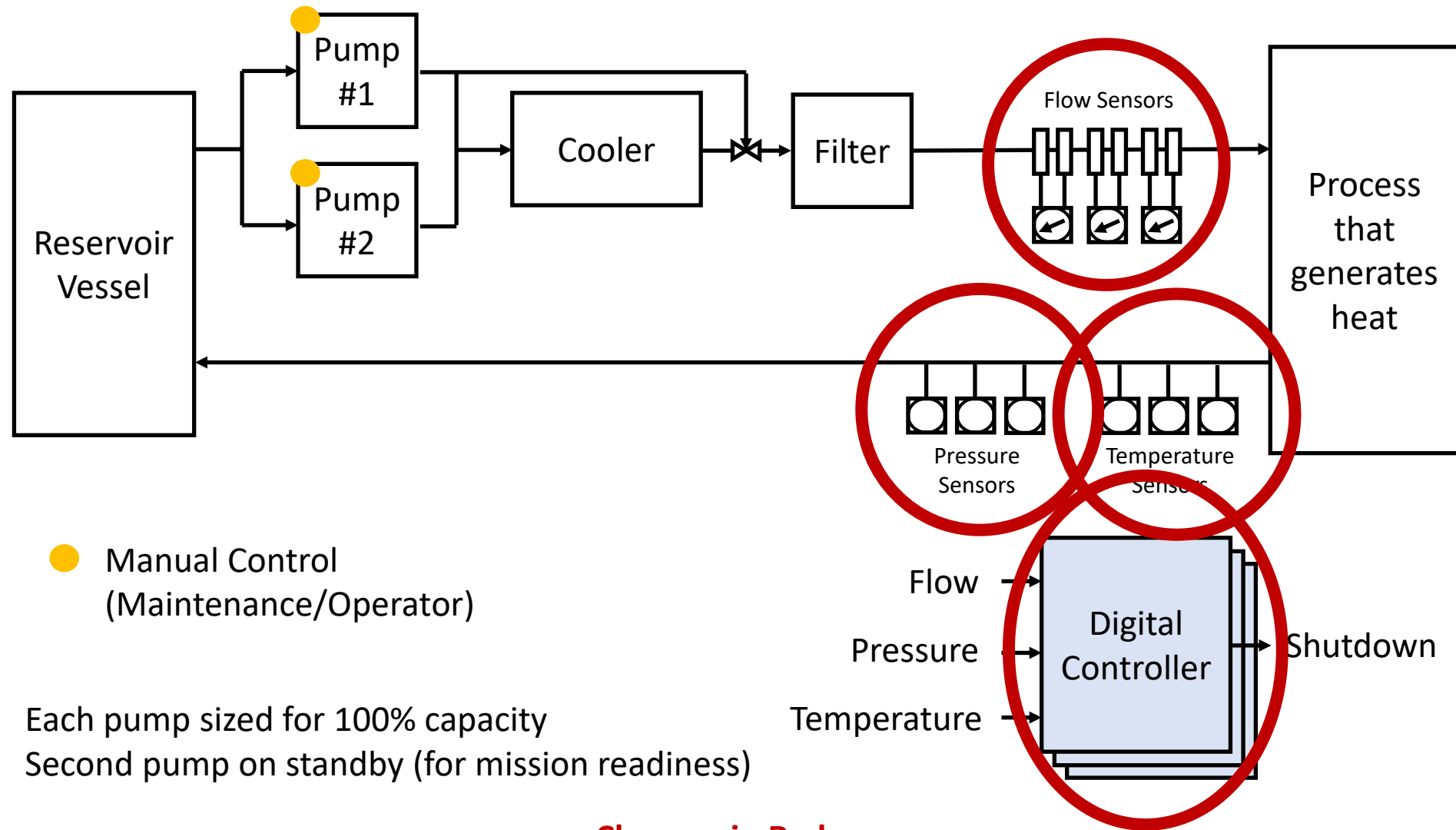
New
in 2.0

- All instruments are triple redundant
- System will identify faulted instruments and will protect from inadvertent shutdown due to a faulted instrument.
 - If all 3 instruments for a channel are faulted, the system will send a shutdown command.

Cost to upgrade: ~\$1m
Worth it to prevent an Inadvertent Shutdown!

Cooling System 2.0 P&ID

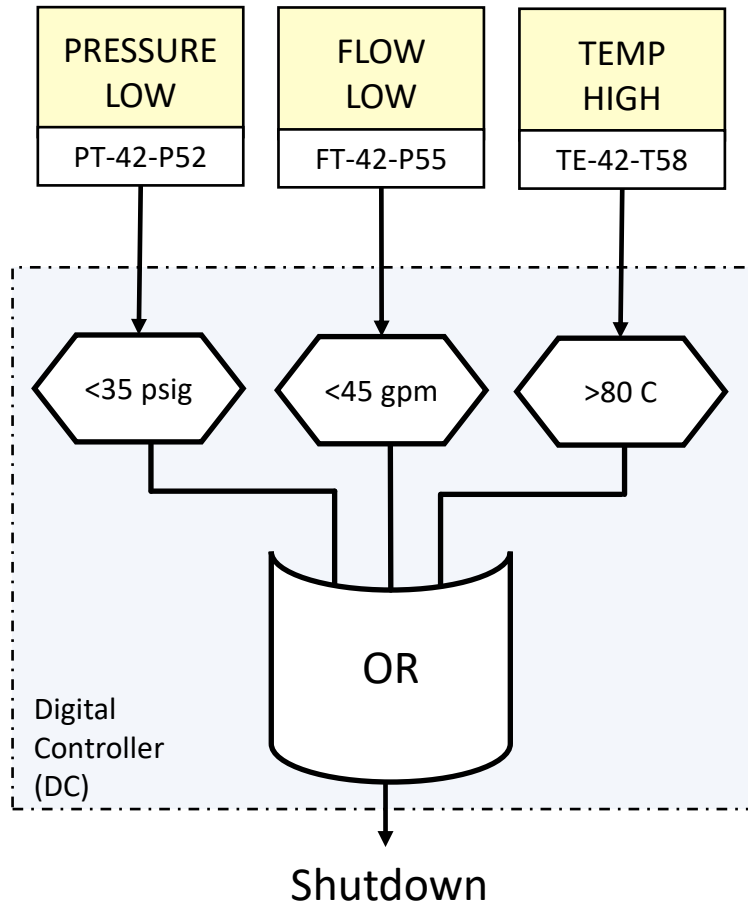
- Essentially identical to 1.0, but with more redundancy



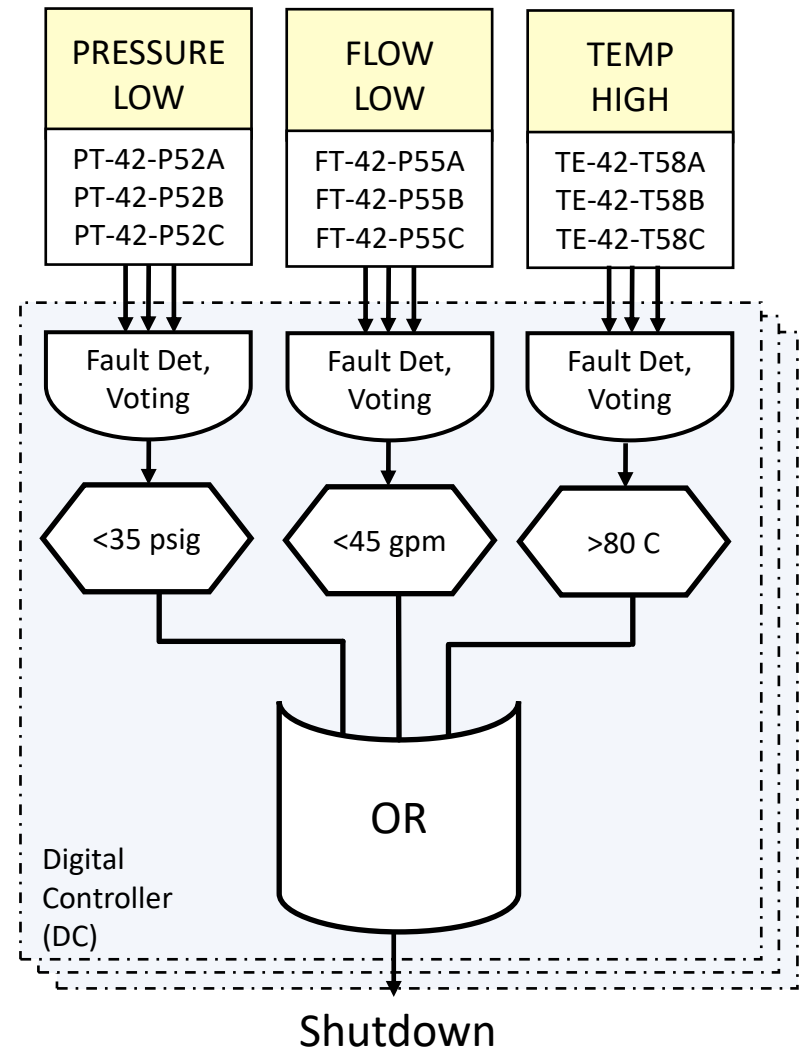
Changes in Red

Digital Controller

System 1.0



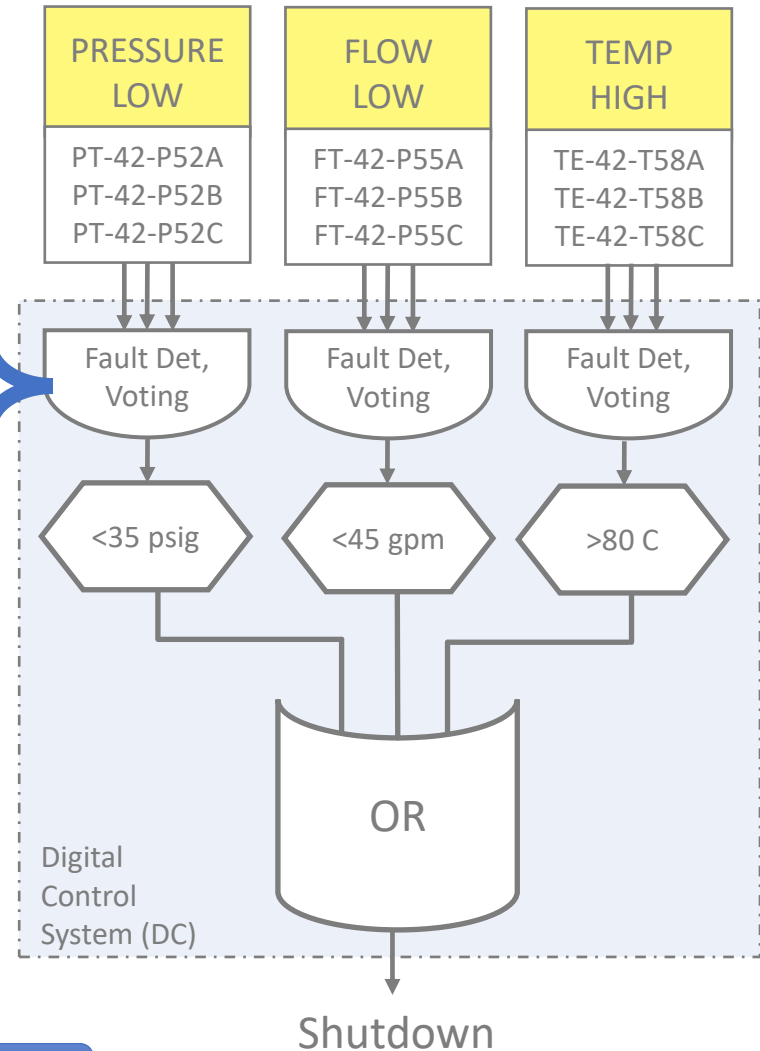
System 2.0



Digital Controller (DC) 2.0

Typical fault detection and voting

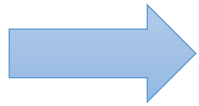
- Voting:
 - Median select of non-faulted sensors
- 1oo3 logic on each channel:
 - One instrument faulted:
Use the remaining two instruments
 - Two instruments faulted:
Use the third valid instrument
 - All three instruments faulted:
Send a shutdown signal
- Detecting faulted instruments:
 - ... it is outside the valid range (high or low). Setpoints for detection of faulted instrument are 3.8 mA (low) and 20.32 mA (high).
 - ... it's value differs from median select of non-faulted sensors



Does this make sense so far?

Let's evaluate the new system

- Let's try:



- Component view and conclusions
VS.
 - Systems view and conclusions

Component view

- Analyze each component in isolation.
- Identify component failures or deviations.
- Identify and address the weakest components
- Aggregate component conclusions to make an overall conclusion

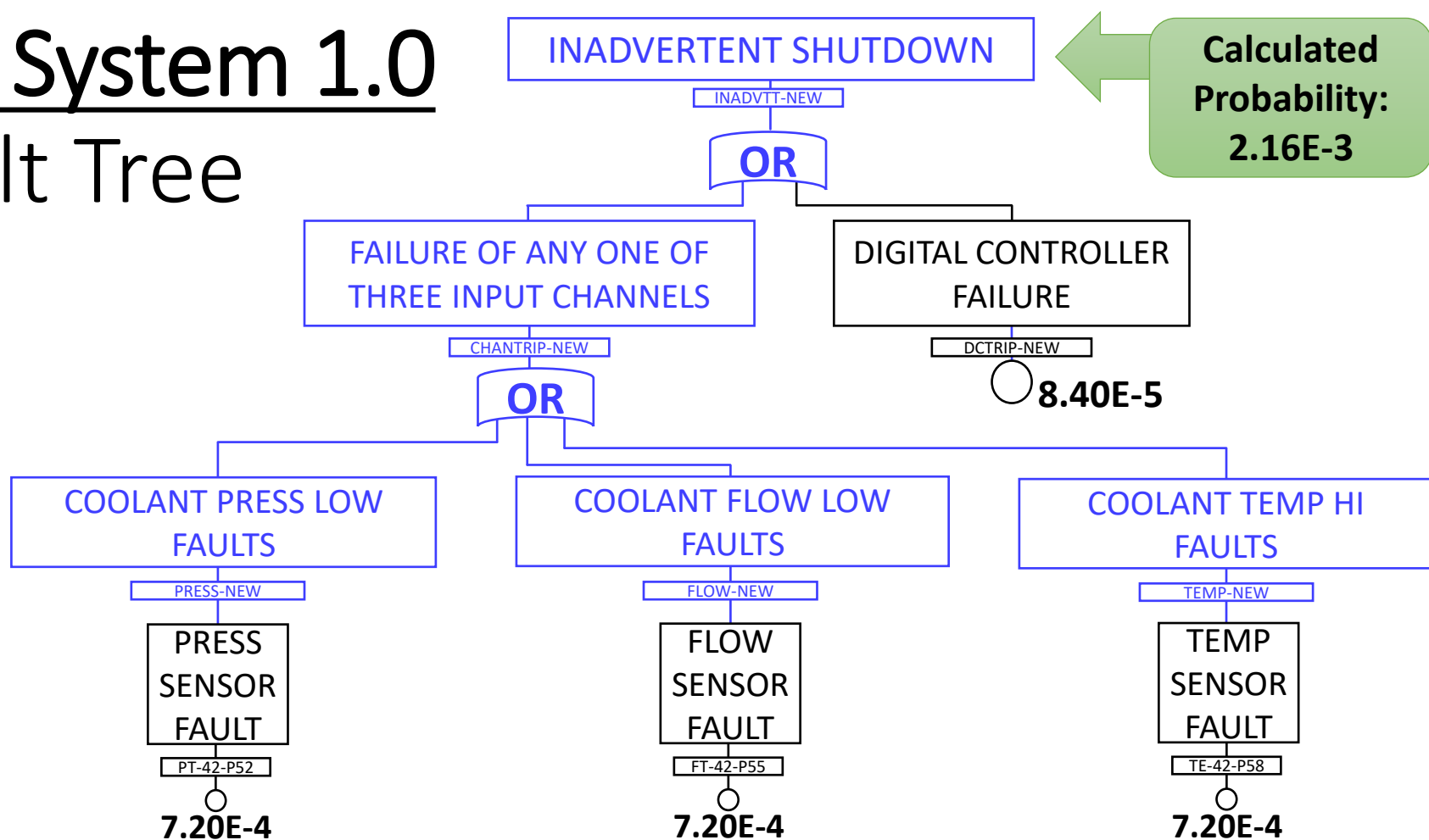
FMEA Excerpt (simplified)

Component	Failure Mode	Failure Mechanism	Effect	Mitigations
Temperature Sensor TE-42-T58	Fail high	[...]	Unnecessary shutdown by DC (false positive)	3x Temp Sensors, DC logic protects from single or dual sensor failures
Temperature Sensor TE-42-T58	Fail low	[...]	Undetected loss of cooling: Damage to equipment, Loss of production (false negative)	3x Temp Sensors, DC logic protects from single or dual sensor failures
Flow Sensor FT-42-P55	Fail high	[...]	Undetected loss of cooling: Damage to equipment, Loss of production (false negative)	3x Flow Sensors, DC logic protects from single or dual sensor failures
Flow Sensor FT-42-P55	Fail low	[...]	Unnecessary shutdown by DC (false positive)	3x Flow Sensors, DC logic protects from single or dual sensor failures

Actual FMEA: 200+ pages, 1,000+ person-hours

Old System 1.0

Fault Tree

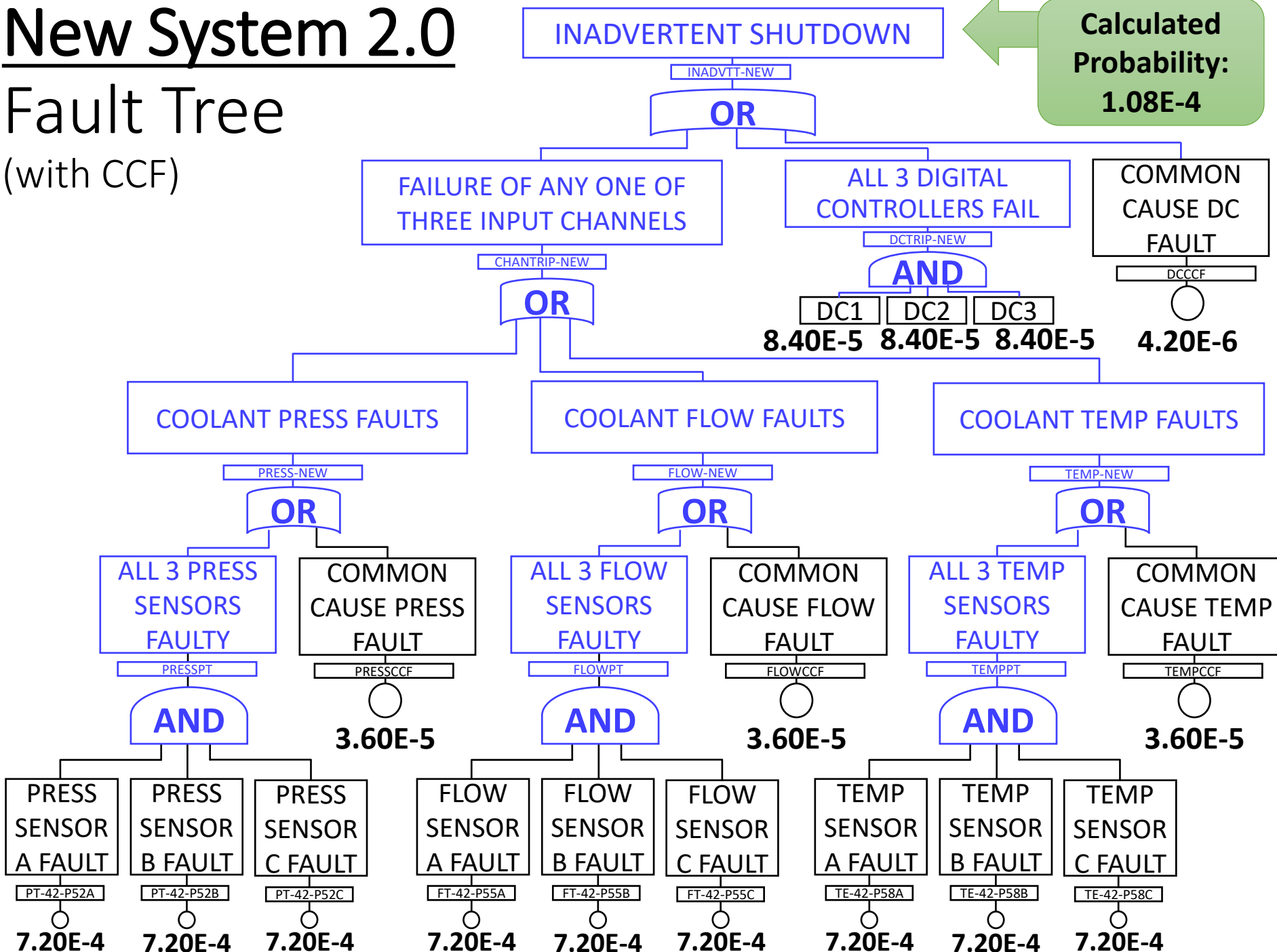


Simplified fault tree shown here. Full fault tree and additional nodes / combinations are not shown.

New System 2.0

Fault Tree

(with CCF)

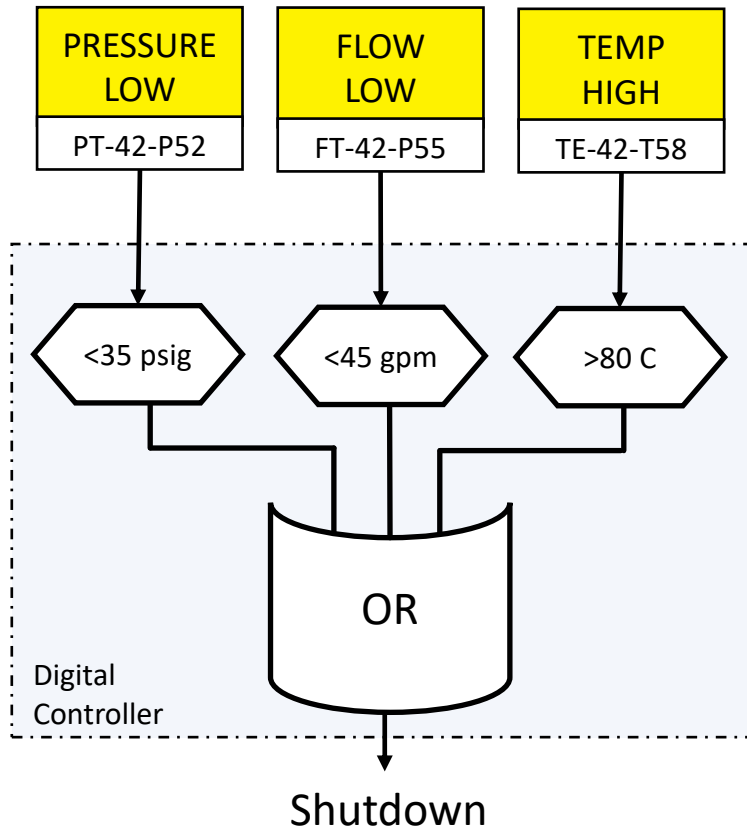


Calculated
Probability:
1.08E-4

Simplified fault tree shown here. Full fault tree and additional nodes / combinations are not shown.

FTA Conclusions

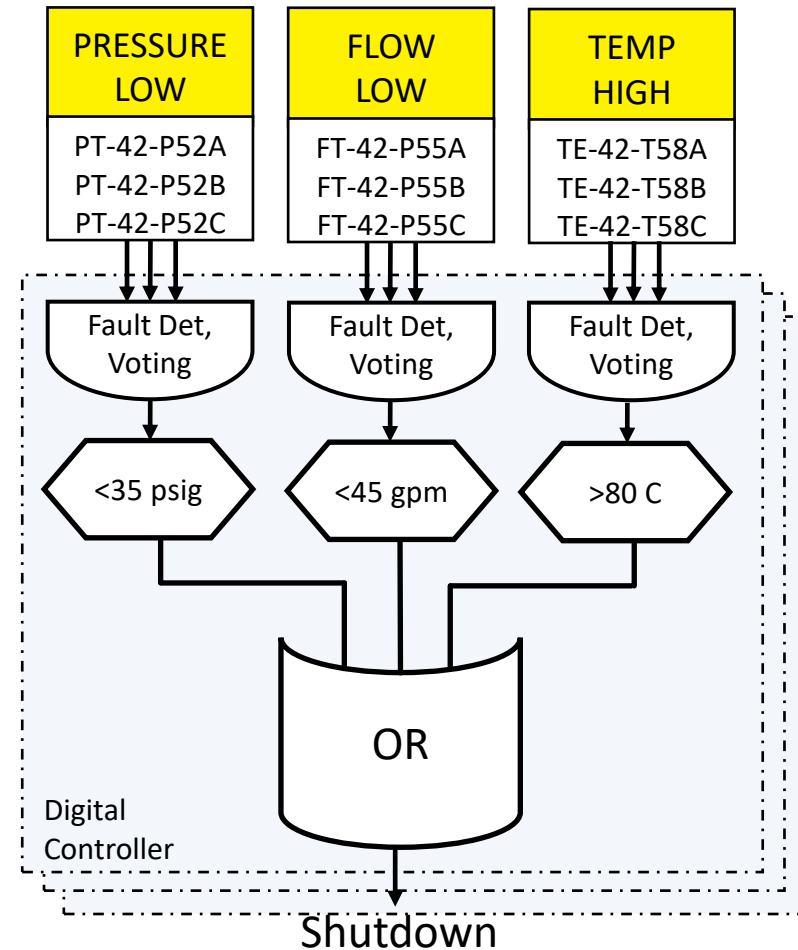
Old System



$$P(\text{IS/m}) = 2.2 \times 10^{-3}$$

(~Once in 38 years)

New System



$$P(\text{IS/m}) = 1.1 \times 10^{-4}$$

(~Once in 757 years)

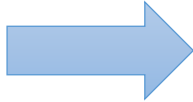
Conclusions from Component View

- The new system with triple redundancy will be ~10x more reliable than the old system with single points of failure.
- The new system will pay for itself due to the lower rate of inadvertent shutdowns (false positives).
- A weak link in new system is the failure rate of the dual-redundant pumps¹. Solution: more frequent preventative maintenance of the pumps.

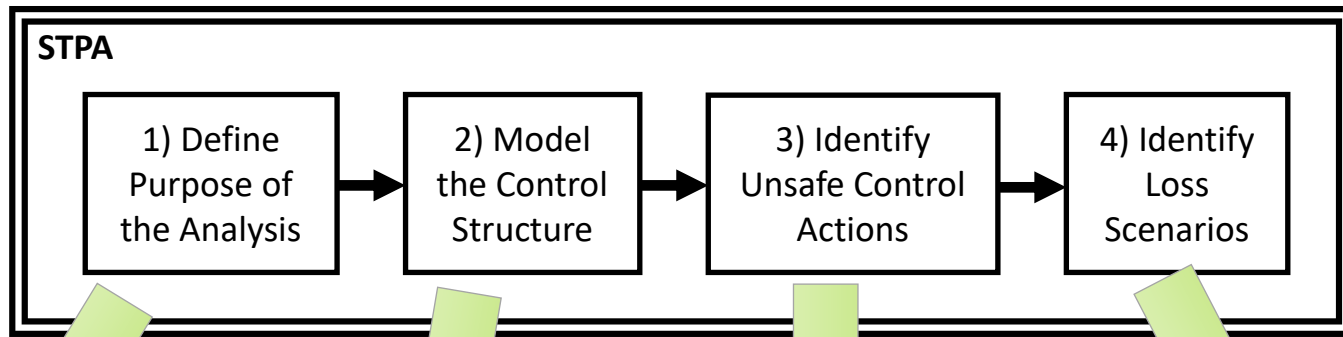
¹ The pumps and many other components are not shown on previous slides for simplicity.

Let's evaluate the new system

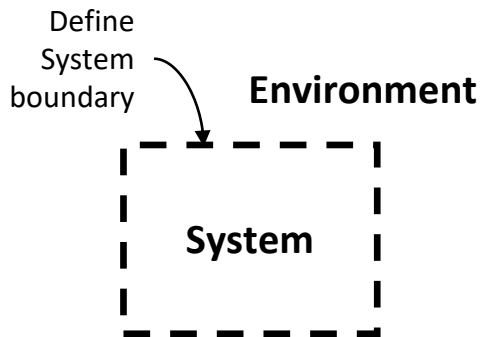
- Let's try:
 - Component view and conclusions
VS.
 - Systems view and conclusions



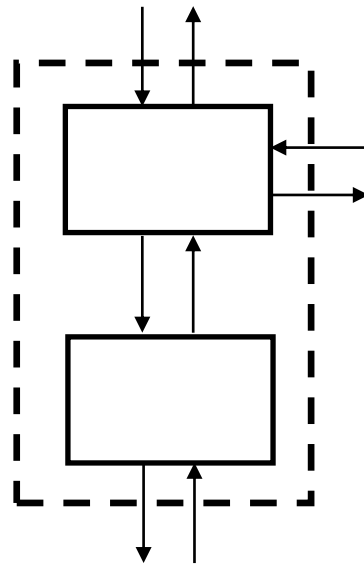
Let's try STPA!



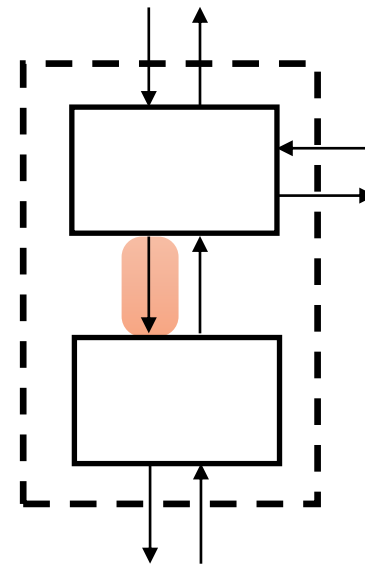
Identify Losses, Hazards



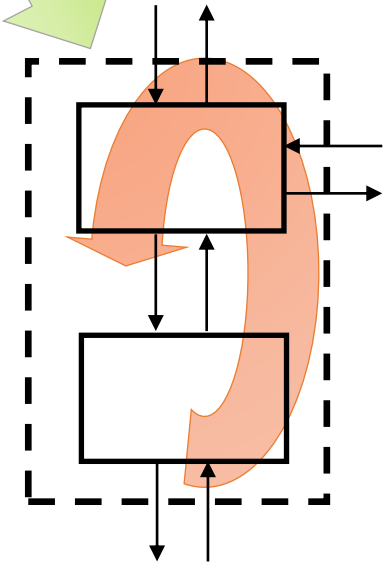
Losses to prevent



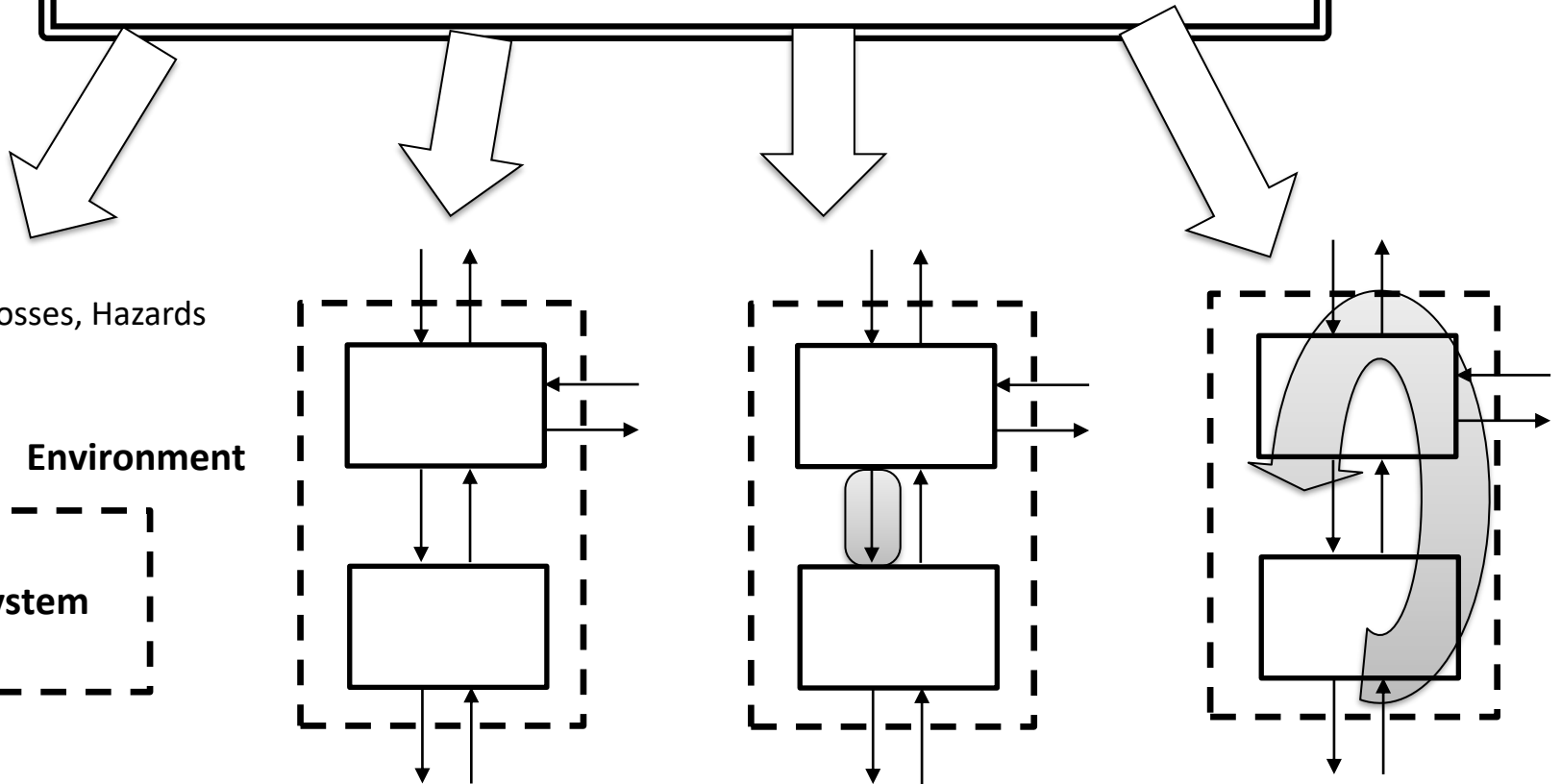
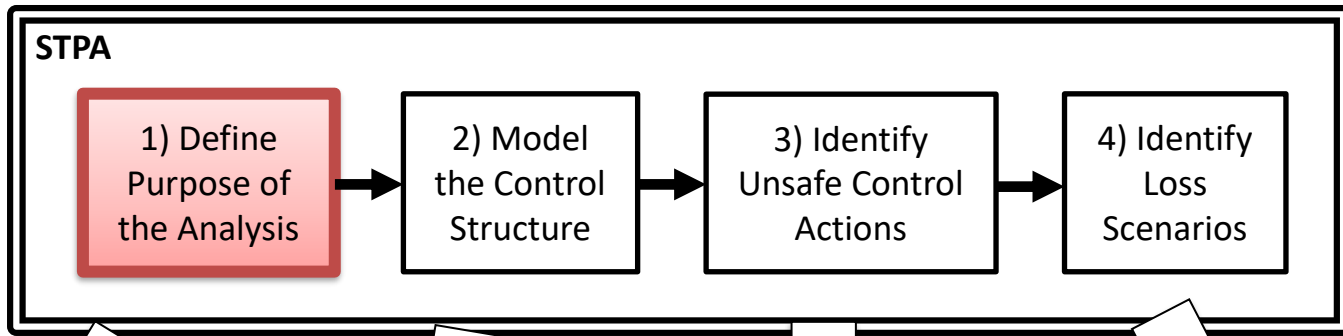
Model



Behavior to prevent



How could behavior occur



STPA Step 1 Example Results

Losses

- L1: Loss of life or injury
- L2: Damage to equipment & assets
- L3: Loss of mission (production)
- Etc.

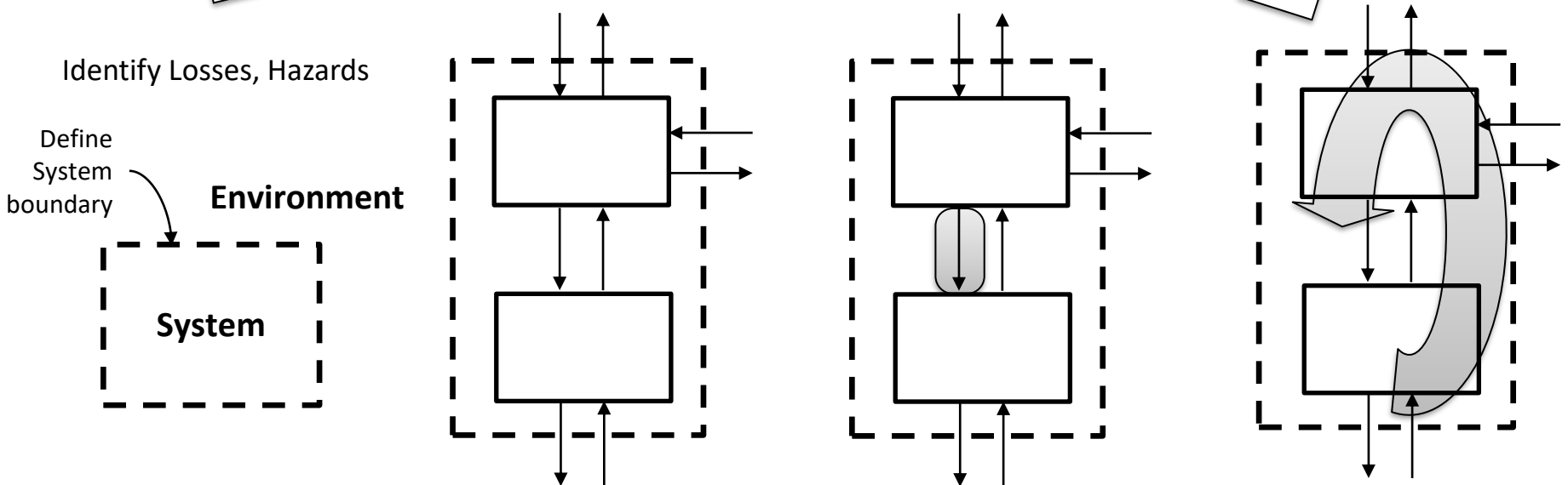
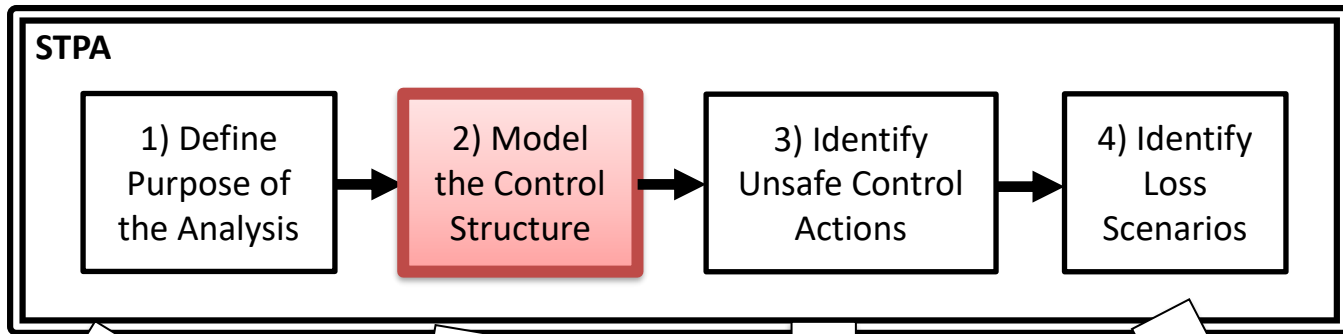
System-level Hazards (Plant)

- H-1: Plant releases toxic materials [L1,L3]
- H-2: Plant is physically damaged [L2,L3]
- H-3: Plant unable to perform/produce X [L3]
- Etc.

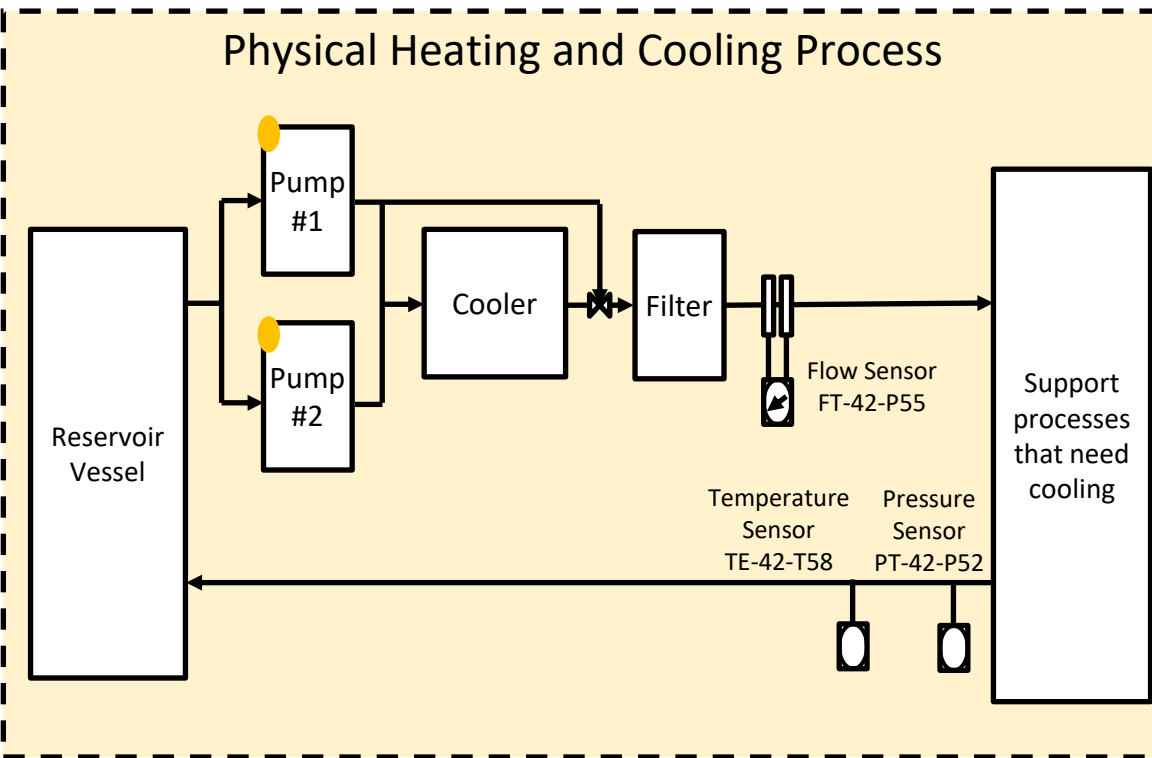
System-level Hazards (Cooling System)

- C-H1: Cooling system unable to provide adequate cooling [H1,H2,H3]
- C-H2: Cooling system unable to prevent equipment damage [H2,H3]
- C-H3: Cooling system interferes with production [H3]
- Etc.

For this short exercise, we need a smaller scope. Our “system” will be the cooling system in these slides.

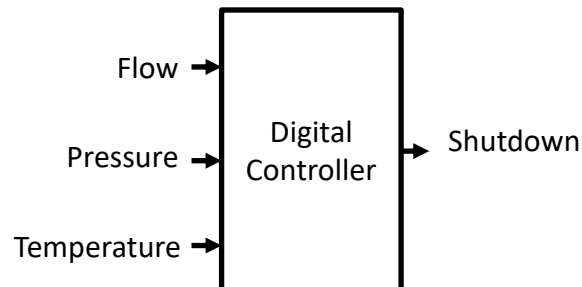


P&ID



Manual Control
(Maintenance)

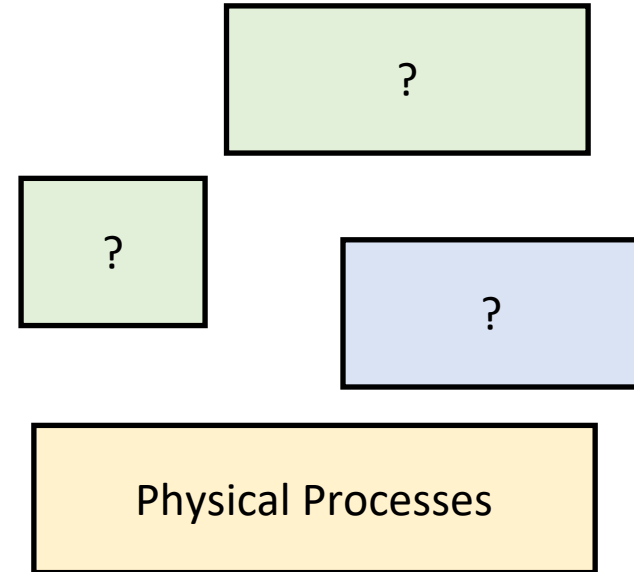
Each pump sized for 100% capacity
Second pump on standby



Exercise note: Stay true to the information provided—start here. When you need additional info, make whatever realistic assumptions you deem reasonable. Use chat for help.

(John Thomas, 2021)

STPA Control Structure



Deliverable: Draw your own control structure

- 3-4 boxes total
- Label the boxes (controllers)
- Draw & label all arrows
- Write goal/responsibility for each controller

Control Structure

Where do you start?

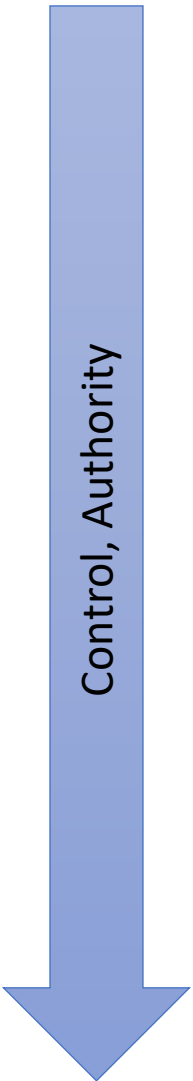
One place to start is with the controlled processes
(as we did in previous exercises)

What are the controlled processes so far?

Control Structure

What are the controllers?

Control, Authority

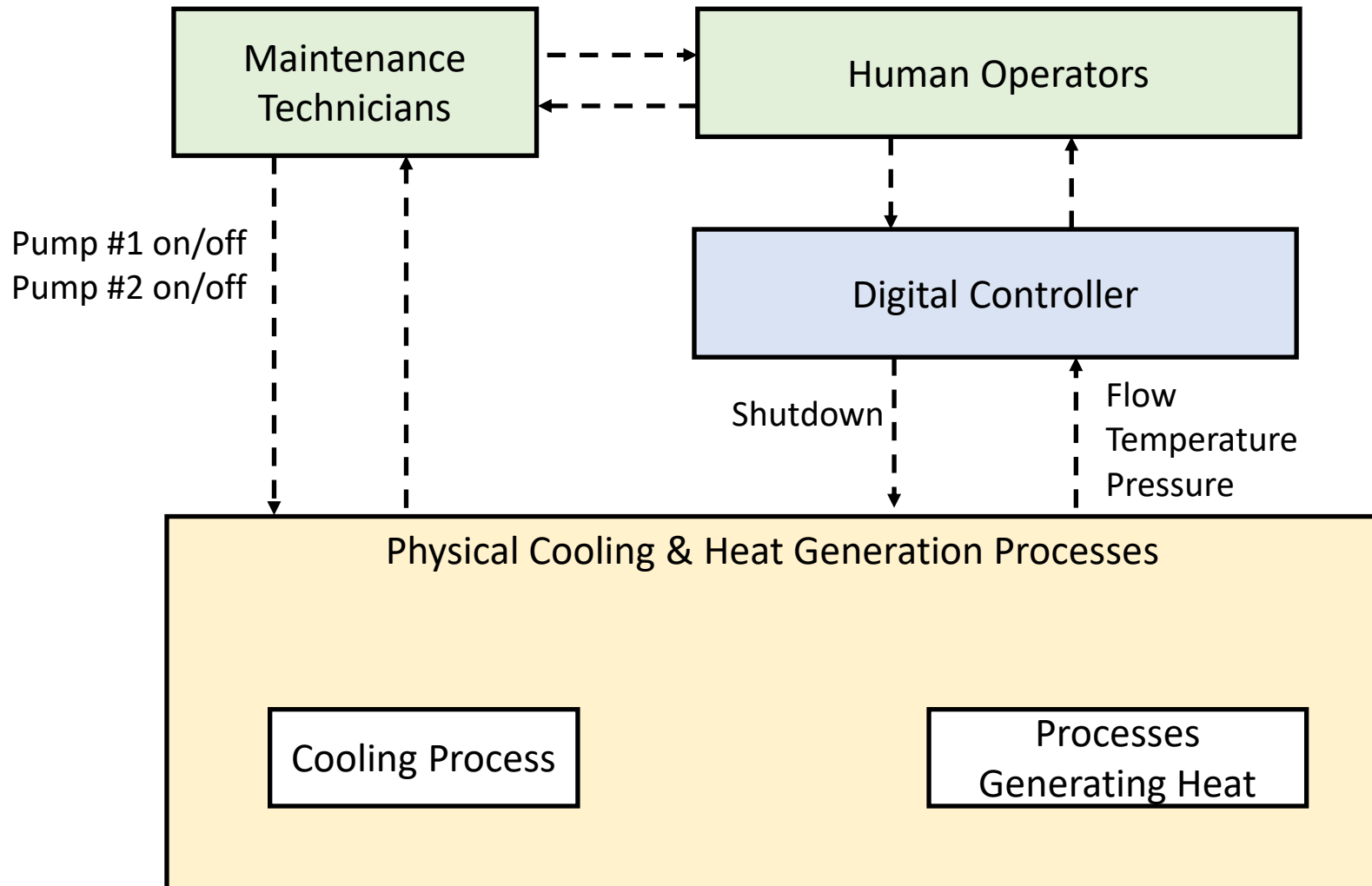


Physical Cooling & Heat Generation Processes

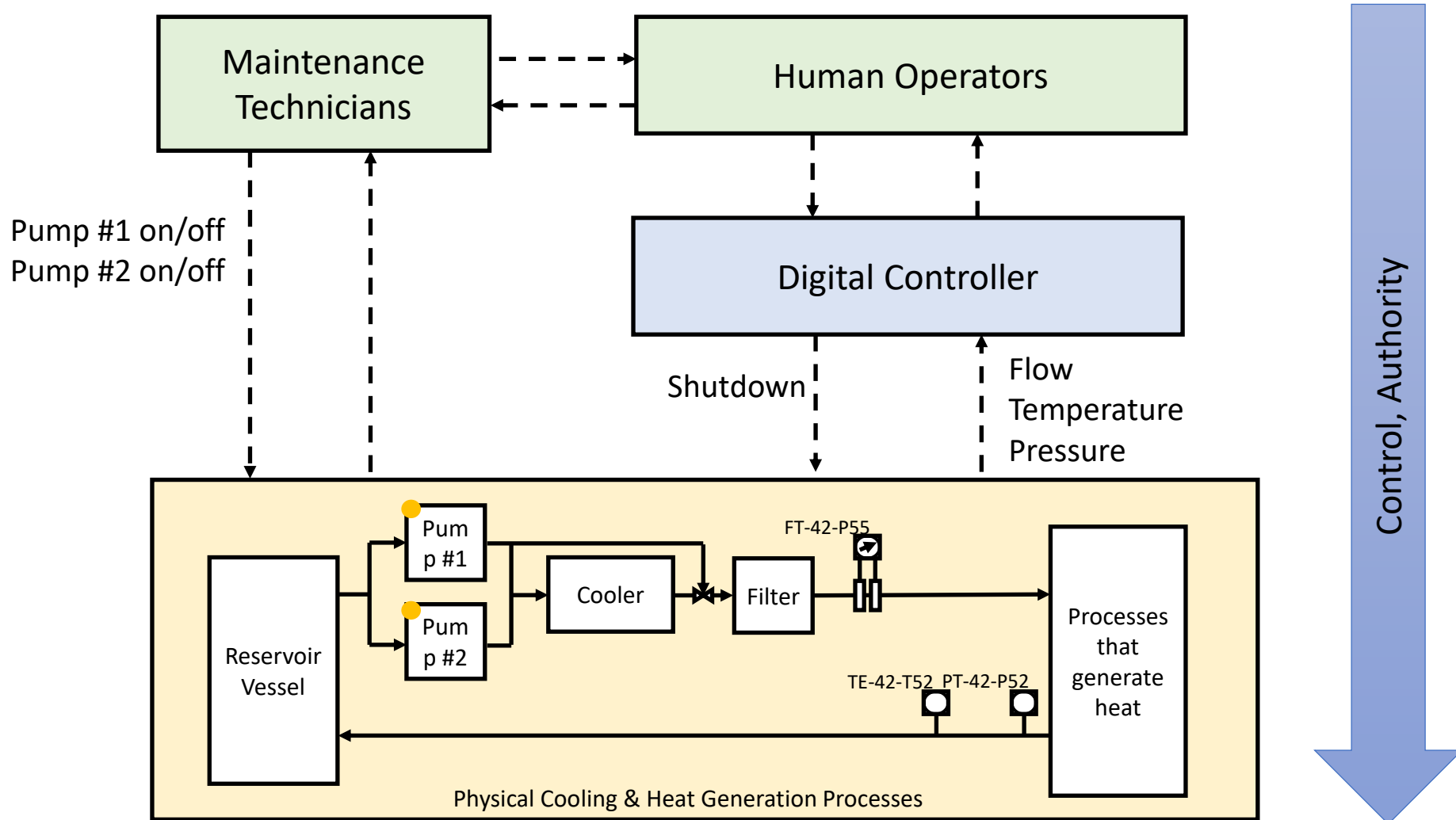
Cooling Process

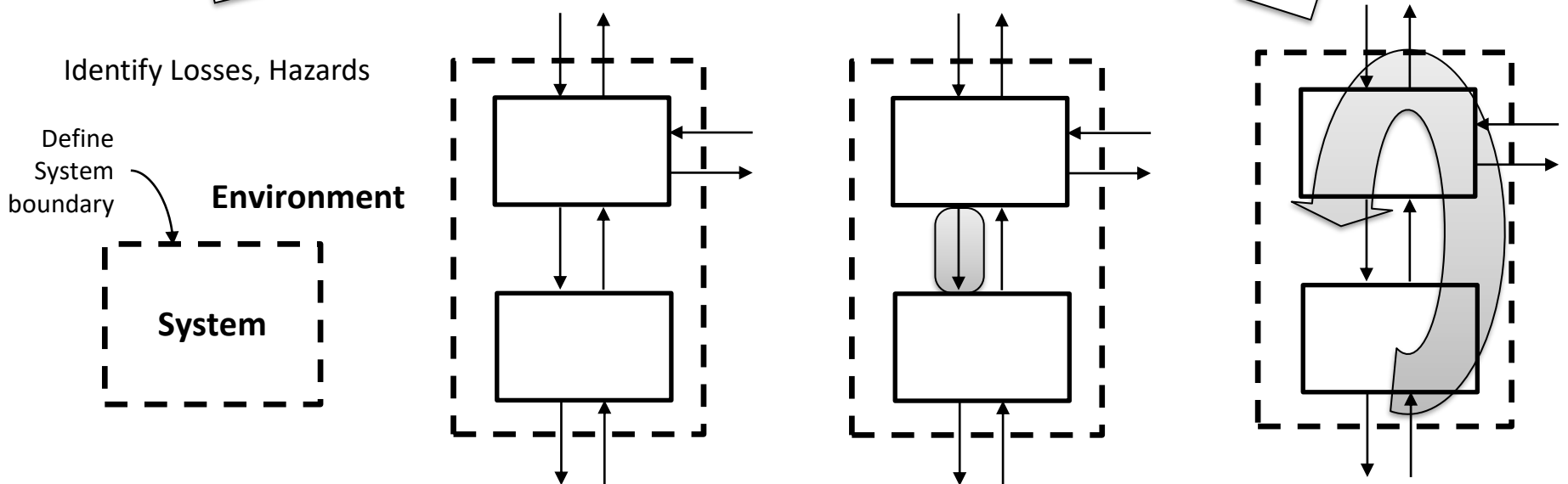
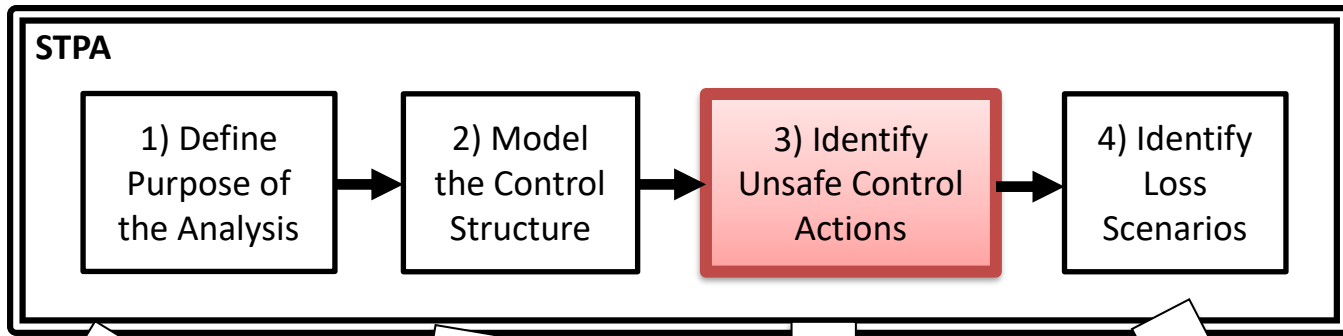
Processes Generating
Heat

Example Control Structure

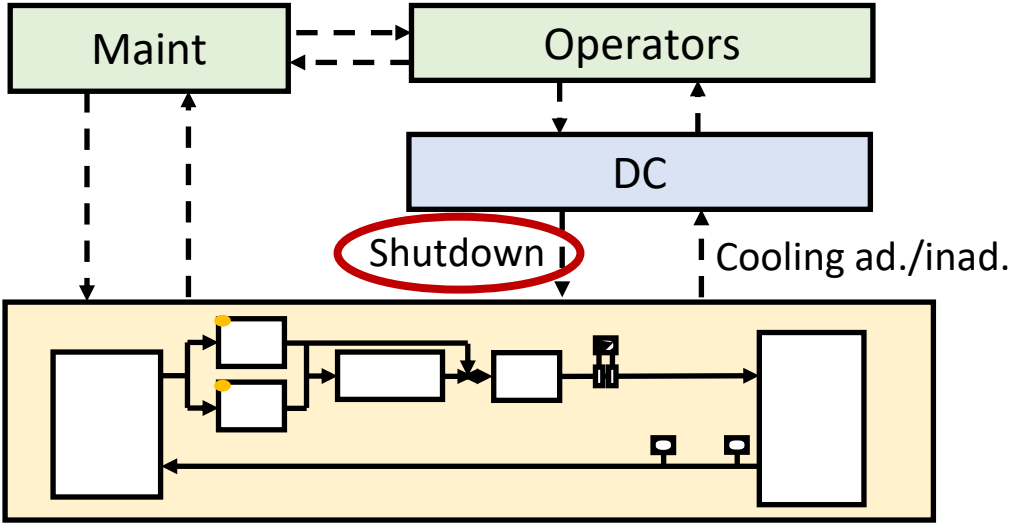


Example Control Structure





- System-level Hazards
- H1: Cooling system unable to provide adequate cooling [L2,L3]
 - H2: Cooling system unable to prevent equipment damage [L2,L3]
 - H3: Cooling system interferes with production [L3]

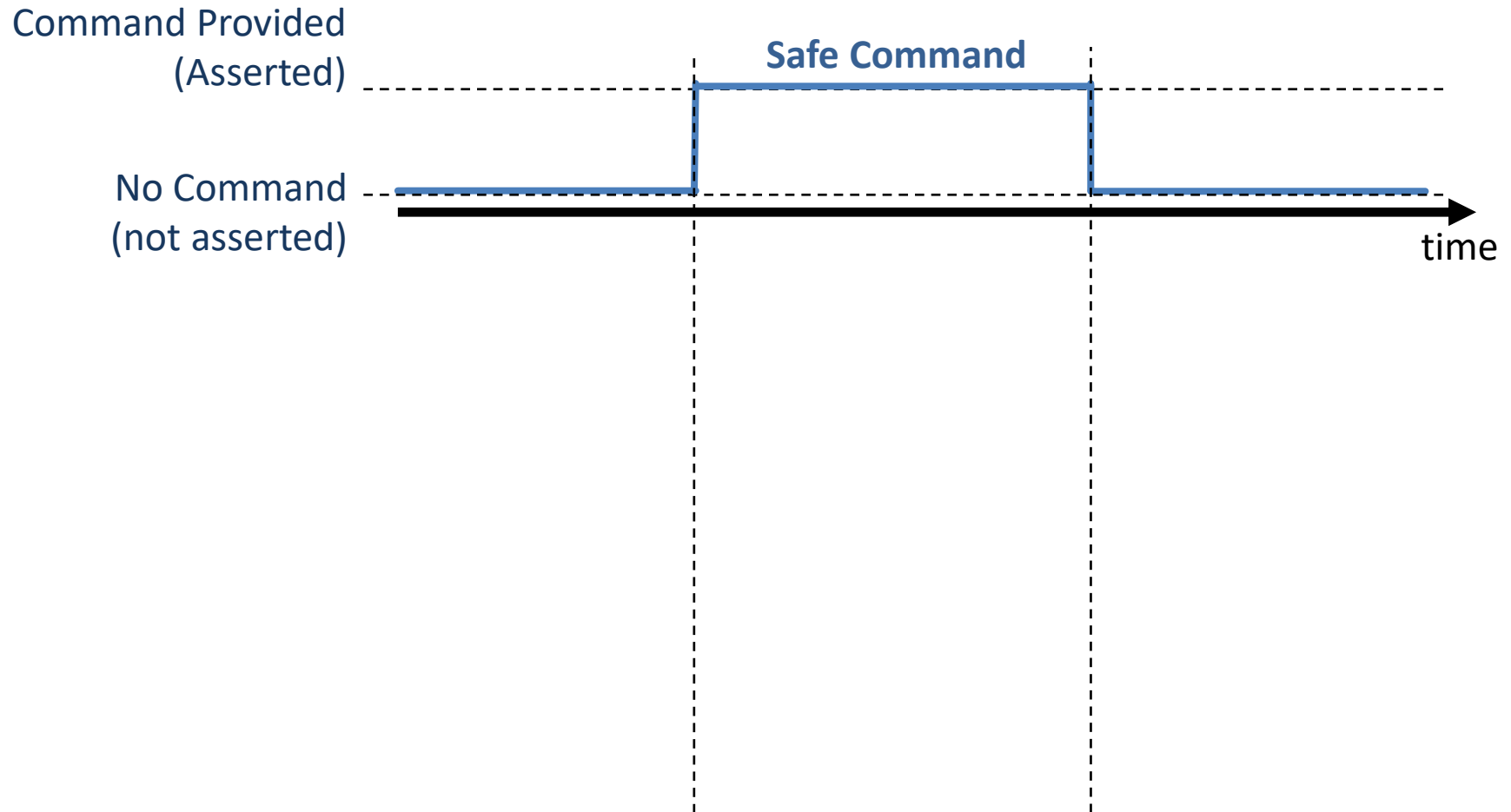


Unsafe Control Actions

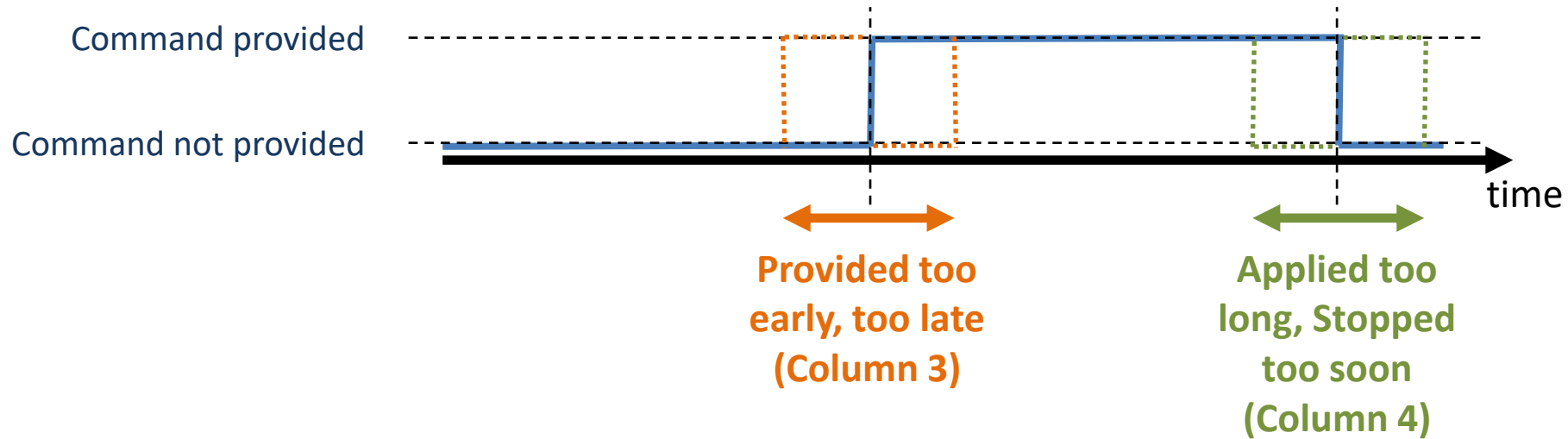
	Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Shutdown Cmd	DC does not provide Shutdown Cmd when _____	DC provides Shutdown Cmd when _____	DC provides Shutdown Cmd before _____ DC provides Shutdown Cmd after _____	DC stops providing Shutdown Cmd too soon before _____ DC continues providing Shutdown Cmd too long after _____

Deliverable: Identify UCAs

Safe Command

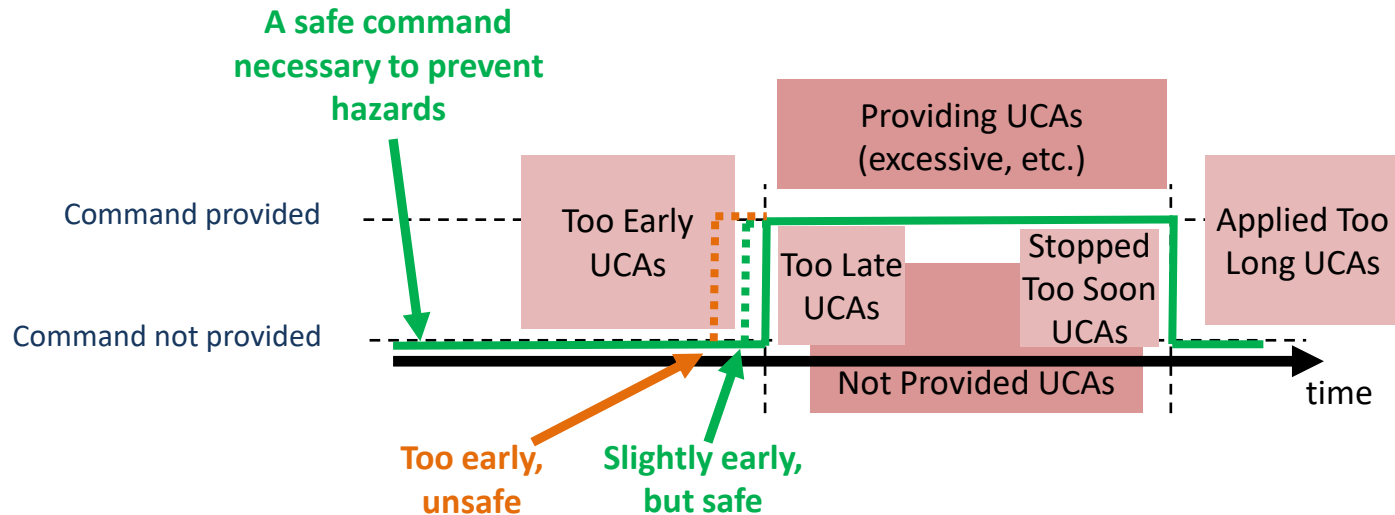


UCA Type 3 vs. Type 4



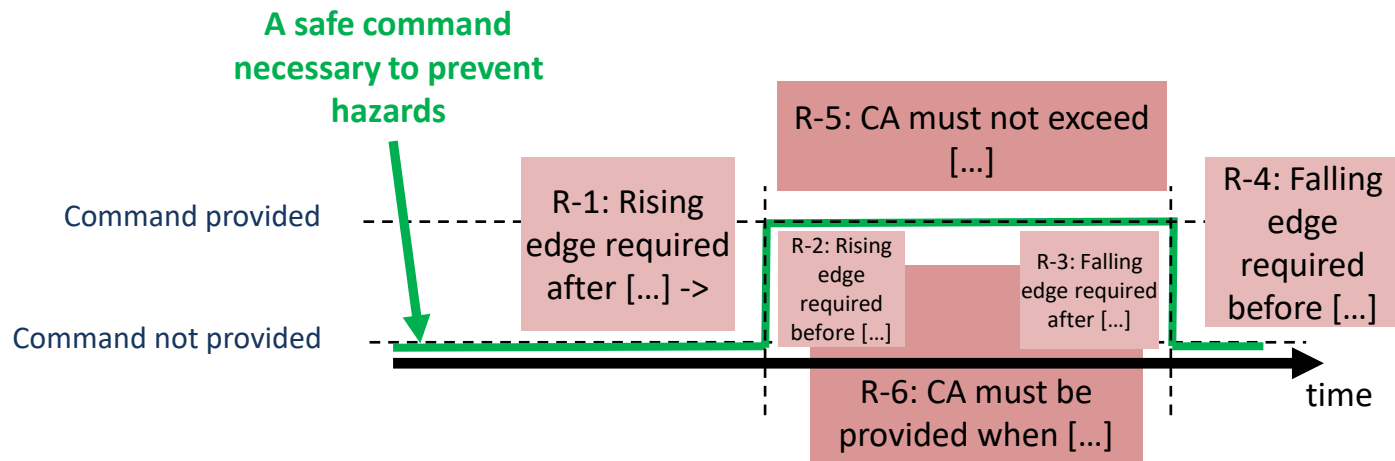
	1) Not providing causes hazard	2) Providing causes hazard	3) Too Early, Too Late, Order	4) Stopped Too Soon / Applied too long
<command>	?	?	?	?

UCA Bounding



The complete set of UCAs will fully bound the necessary safe behavior

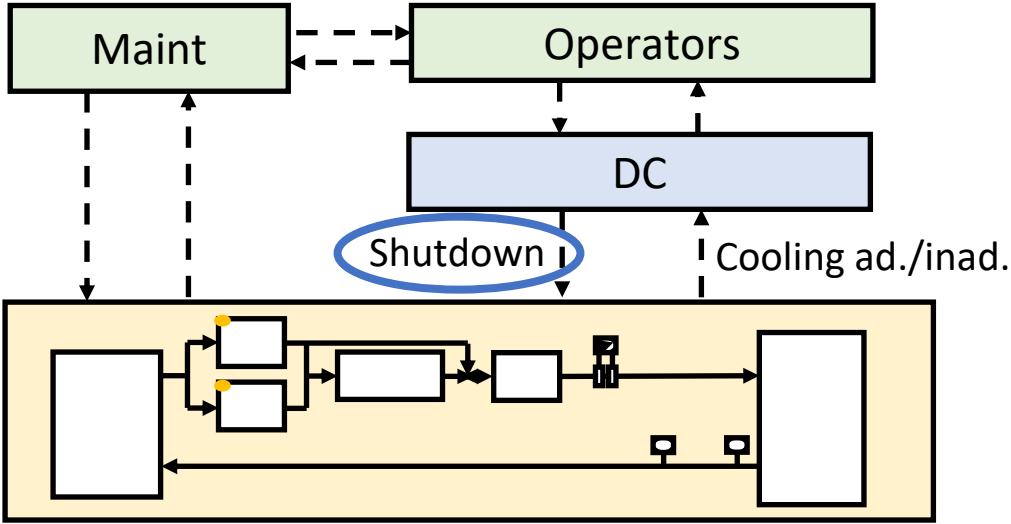
UCAs -> Requirements



The UCAs will generate a complete set of safety requirements

System-level Hazards

- H1: Cooling system unable to provide adequate cooling [L2,L3]
- H2: Cooling system unable to prevent equipment damage [L2,L3]
- H3: Cooling system interferes with production [L3]



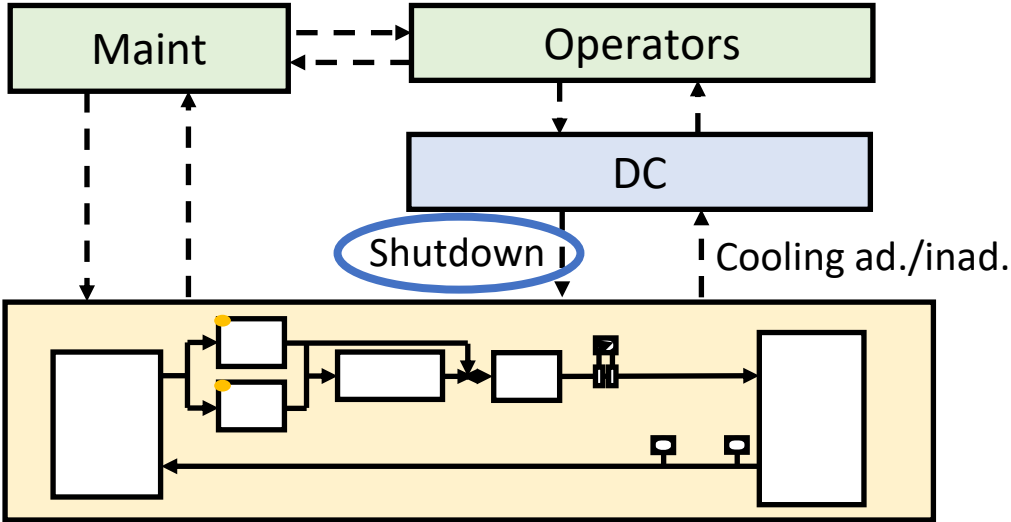
Unsafe Control Actions

Shutdown Cmd

Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Controller does not provide Shutdown Cmd when cooling is inadequate* [H2,3]	Controller provides Shutdown Cmd when cooling is adequate* [H3]	[...]	[...]

Cooling is inadequate* = low pressure OR low flow OR high temp

- System-level Hazards
- H1: Cooling system unable to provide adequate cooling [L2,L3]
 - H2: Cooling system unable to prevent equipment damage [L2,L3]
 - H3: Cooling system interferes with production [L3]







Unsafe Control Actions

Shutdown Cmd

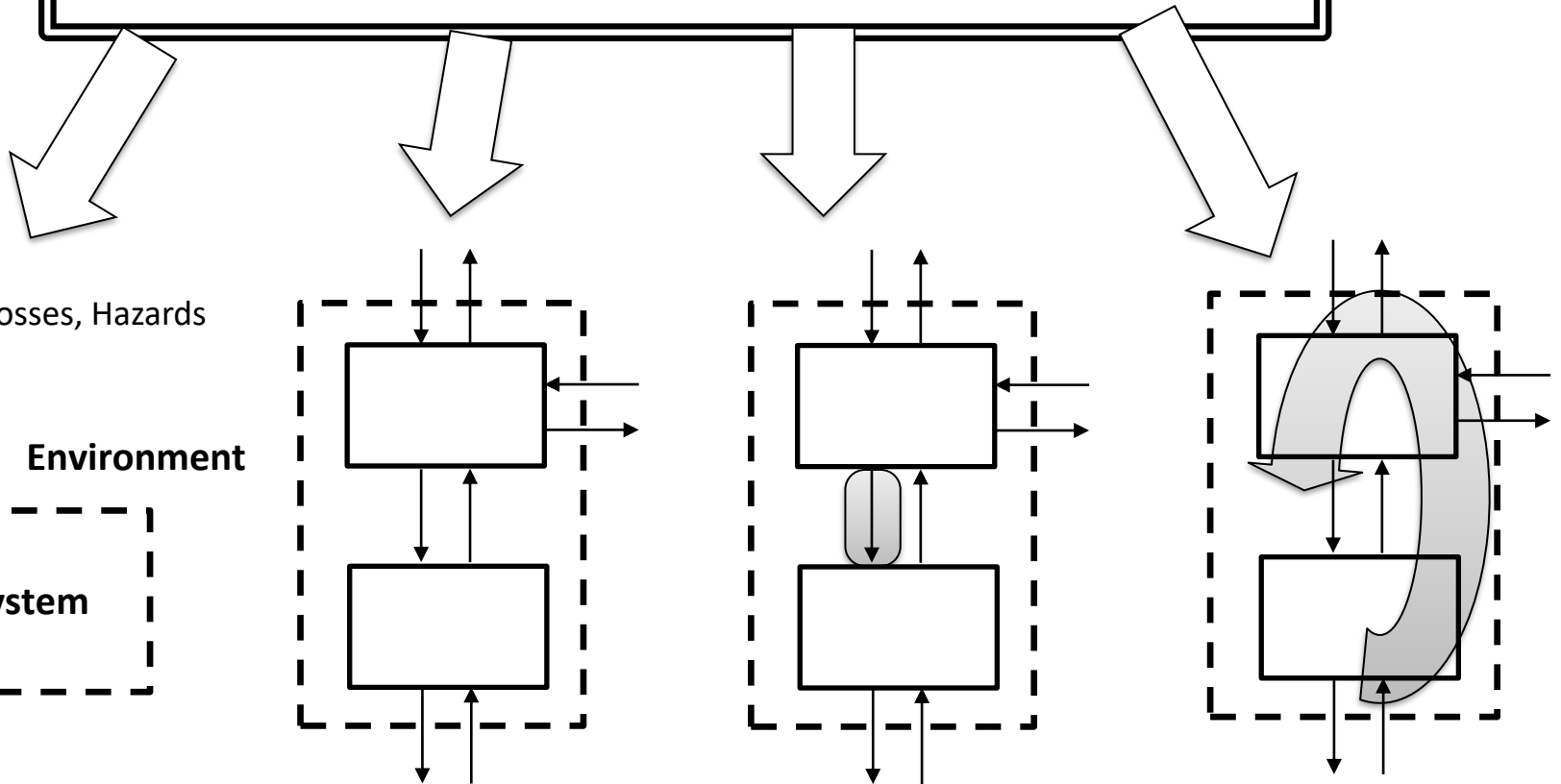
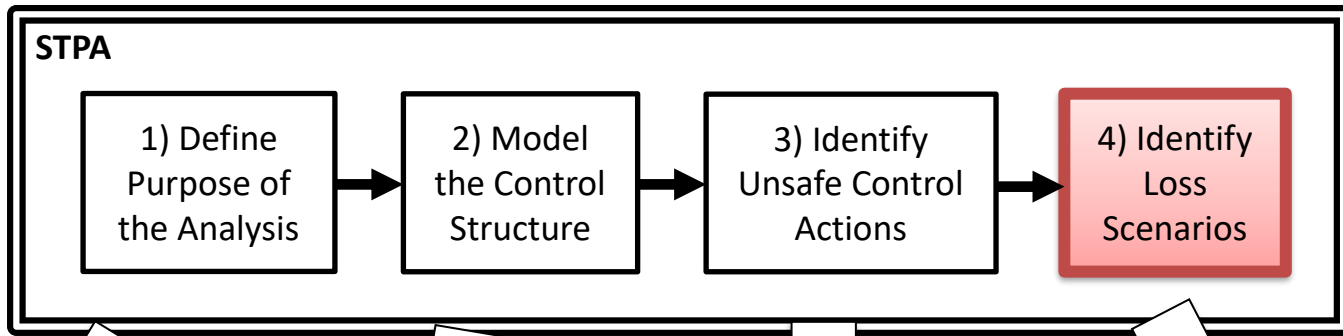
Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
<p>Controller does not provide Shutdown Cmd when cooling is inadequate* [H2,3]</p>	<p>Controller provides Shutdown Cmd when cooling is adequate* [H3]</p>	<p>Controller provides Shutdown Cmd too late after equipment is damaged. [H2]</p> <p>Controller provides Shutdown Cmd too early before [...]</p>	<p>Controller stops providing Shutdown Cmd too soon before Shutdown can be completed/latched [H2]</p> <p>Controller continues providing Shutdown Cmd too late after system & conditions are reset [H3]</p>

Cooling is inadequate* = low pressure OR low flow OR high temp

Component Safety Requirements / Constraints

Unsafe Control Action		Component Safety Requirement / Constraint
Controller does not provide Shutdown Cmd when cooling is inadequate*		Controller shall provide Shutdown Cmd when cooling is inadequate*
Controller provides Shutdown Cmd too late after equipment is damaged.		Controller shall provide Shutdown Cmd within TBD s of TBD, before equipment is damaged
Controller stops providing Shutdown Cmd too soon before Shutdown can be completed/latched		Controller shall continue providing Shutdown until confirmation of Shutdown Completed/Latched
Controller continues providing Shutdown Cmd too late after system & conditions are reset		Controller shall stop providing Shutdown Cmd when system & conditions are reset

Cooling is inadequate* = low pressure OR low flow OR high temp



Building Loss Scenarios

UCA-1: DC provides shutdown when cooling is adequate

Human Operators

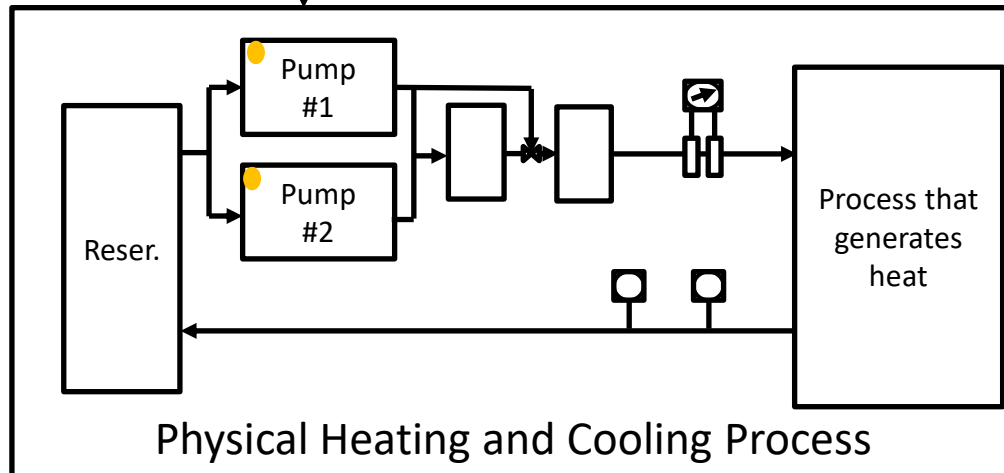
PM-1: DC believes _____

Digital Controller (DC)

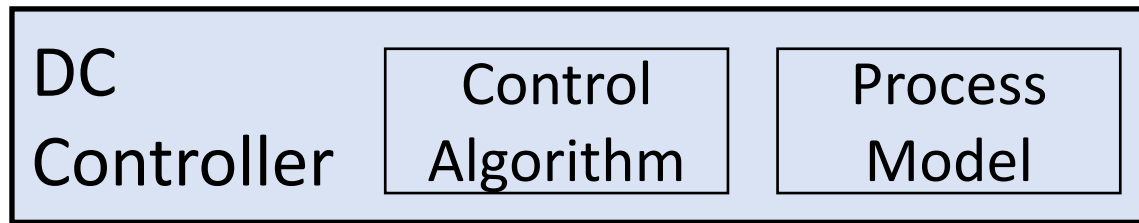
Pump #1 on/off
Pump #2 on/off

Shutdown

Flow
Temperature
Pressure



Controller Analysis (Let's do this together!)



Shutdown
↓

↑
Pressure
Flow
Temperature

DC output

DC process model

DC input

**UCA-2: DC provides
Shutdown Cmd when
cooling is adequate*
[H-2]**



PM-1: Controller believes



Flow inputs (observations by DC)
F-1: _____

Cooling System 2.0

Purpose:

- Leadership has decided to commission a modification to improve reliability by eliminating single points of failure. The new system will include redundant input signal devices, redundant digital signal processors, and redundant output devices.

Cooling System 2.0 Concept of Operation:

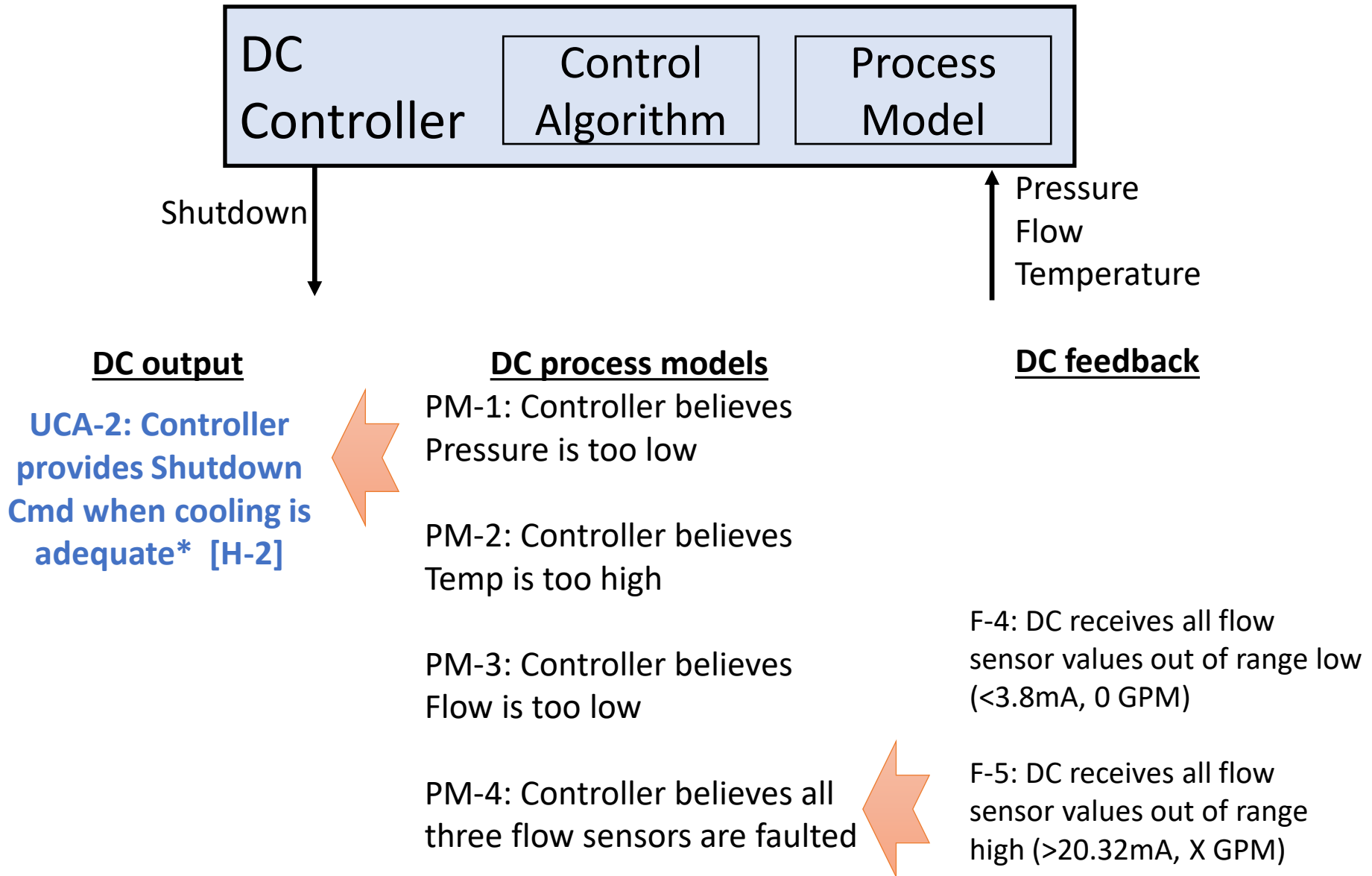
Same
as 1.0

- System will provide automatic Shutdown on loss of cooling.
- Loss of cooling is measured by
 - Low cooling flow, OR
 - Low cooling pressure, OR
 - High cooling temperature

New
in 2.0

- System will identify faulted instruments and will protect from inadvertent shutdown due to a faulted instrument.
 - If all 3 instruments for a channel are faulted, the system will send a shutdown command.

Controller Analysis (Let's do this together!)



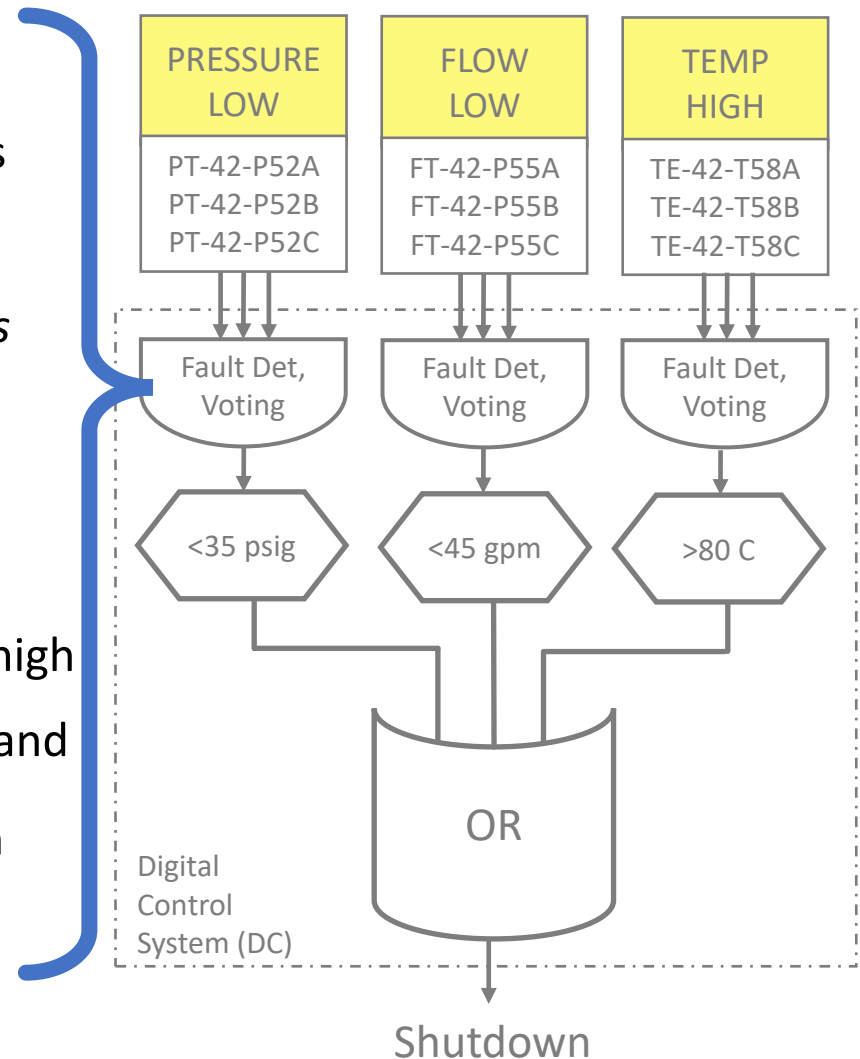
Note: This short example is incomplete, for demonstration only!

Loss of Cooling detection: New System 2.0

Fault detection and voting

- Voting:
 - Median select of non-faulted sensors
- 1oo3 logic on each channel:
 - One instrument faulted:
Use the remaining two instruments
 - Two instruments faulted:
Use the third valid instrument
 - All three instruments faulted:
Send a shutdown signal
- Detecting faulted instruments:
 - Case A: It is outside the valid range (high or low). Setpoints for detection of faulted instrument are 3.8 mA (low) and 20.32 mA (high). OR
 - Case B: It's value differs from median select of non-faulted sensors

**What value is out of bounds,
indicating a faulted instrument?**



Building Loss Scenarios

UCA-1: DC provides shutdown when cooling is adequate

Human Operators

Digital Controller (DC)

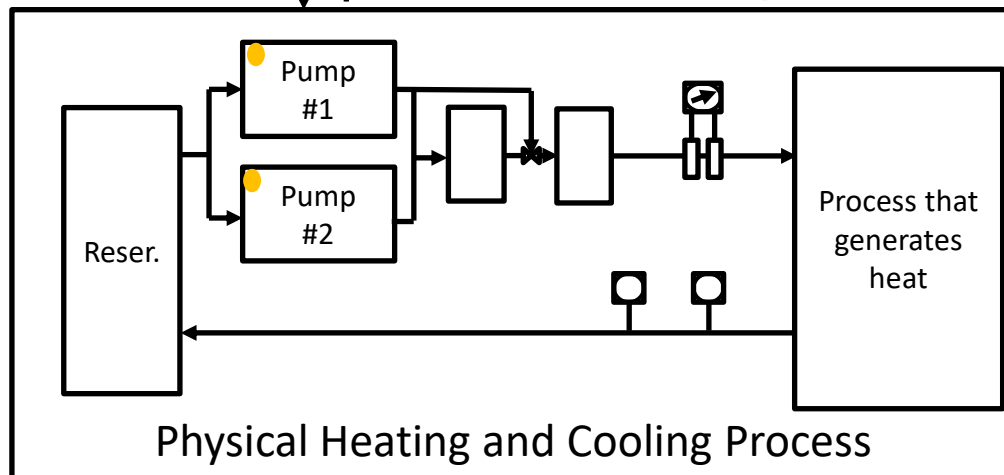
PM-1: DC believes all flow sensors faulted [UCA-1]

F-1: All flow indications are maxed out ($>X$ gpm) [PM-1]

Pump #1 on/off
Pump #2 on/off

Shutdown

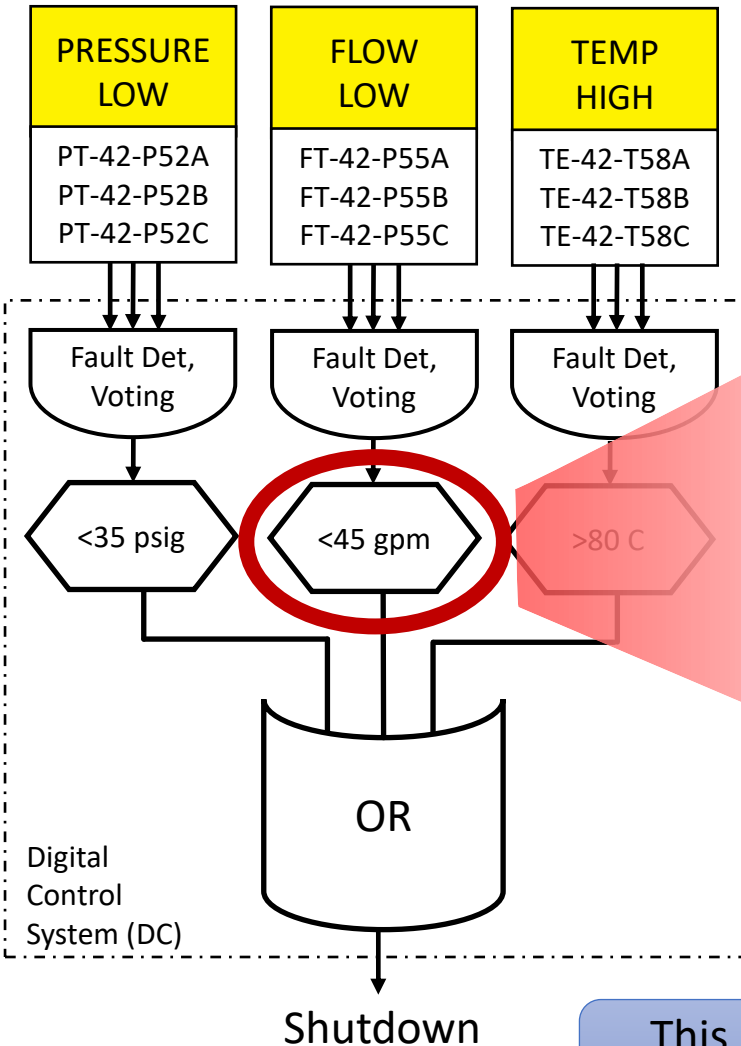
Flow
Temperature
Pressure



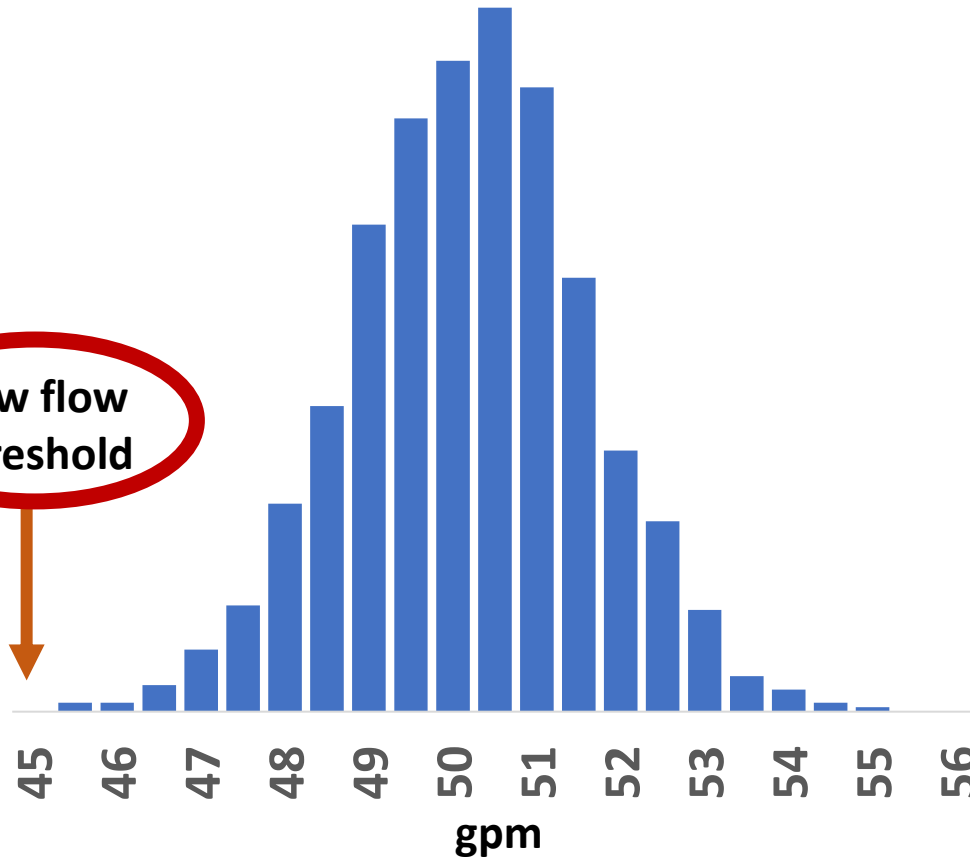
What's X ?

What can the physical equipment handle?

Historical flow data



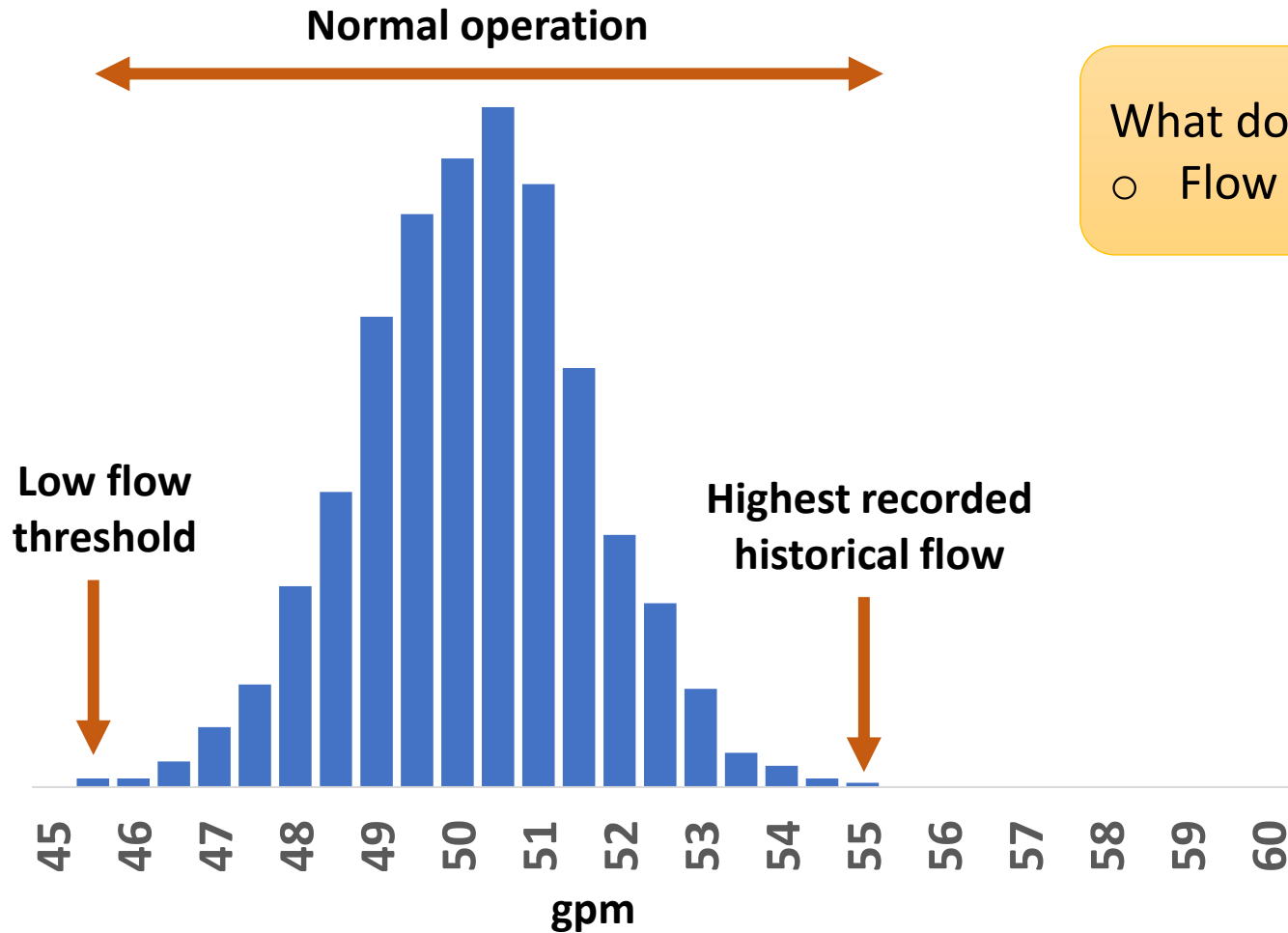
Low flow threshold



This is the low range, and the reason for 45 gpm threshold.
What about too high? (sensor OORH)

What is the flow sensor max range?

Answer based on historical data:



What do you think they chose?

- Flow sensor max: ? gpm

Historical flow data (sampled regularly over many years)

Scenario Building

UCA-1: DC provides shutdown when cooling is adequate

Human Operators

Digital Controller (DC)

PM-1: DC believes all flow sensors faulted [UCA-1]

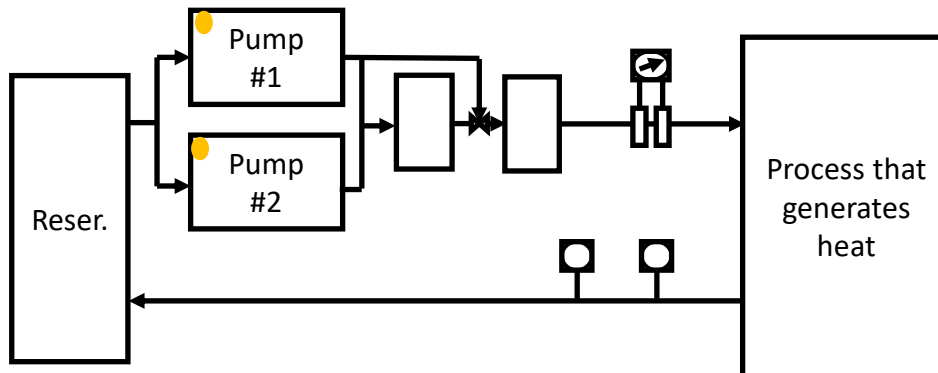
Pump #1 on/off
Pump #2 on/off

Shutdown

Flow
Temperature
Pressure

F-1: Flow indications are maxed out (>60gpm) [PM-1]

CP-1: Because _____



Physical Heating and Cooling Process

Scenario Building

UCA-1: DC provides shutdown when cooling is adequate

Human Operators

Digital Controller (DC)

PM-1: DC believes all flow sensors faulted [UCA-1]

Pump #1 on/off
Pump #2 on/off

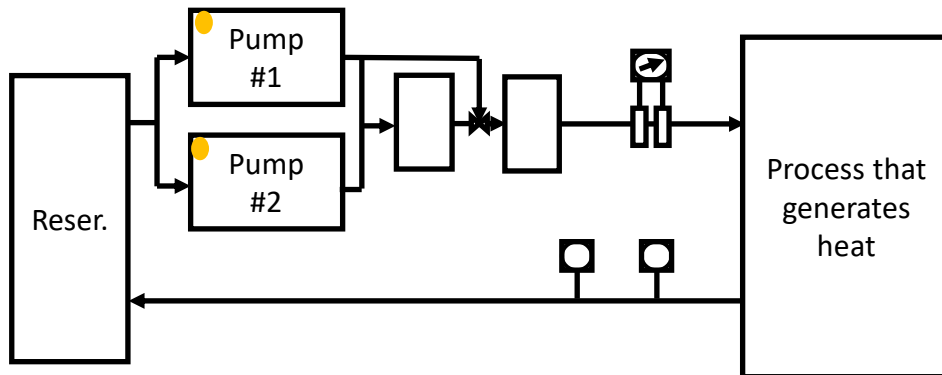
Shutdown

Flow
Temperature
Pressure

F-1: Flow indications are maxed out (>60gpm) [PM-1]

CP-1: Components X, Y, Z failed.
CP-2: No components failed, but...

Deliverable: Complete the non-failure scenario (CP-2).
What in the controlled process could explain >60gpm while cooling is adequate?



Physical Heating and Cooling Process

Scenario Building

UCA-1: DC provides shutdown when cooling is adequate

Human Operators

Digital Controller (DC)

PM-1: DC believes all flow sensors faulted [UCA-1]

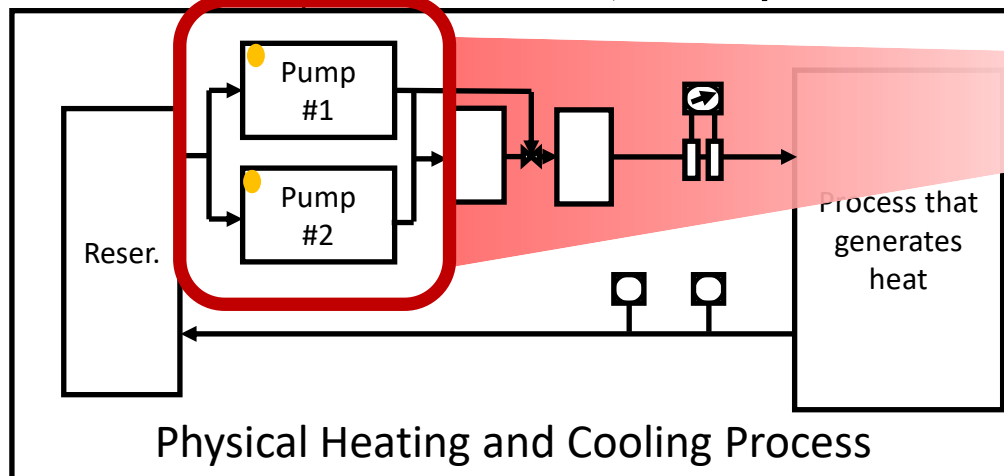
Pump #1 on/off
Pump #2 on/off

Shutdown

Flow
Temperature
Pressure

F-1: Flow indications are maxed out (>60gpm) [PM-1]

CP-1: Pump #1 and #2 are both on.
DC will assume all flow sensors are faulty!



Scenario Building

UCA-1: DC provides shutdown when cooling is adequate

Human Operators

Digital Controller (DC)

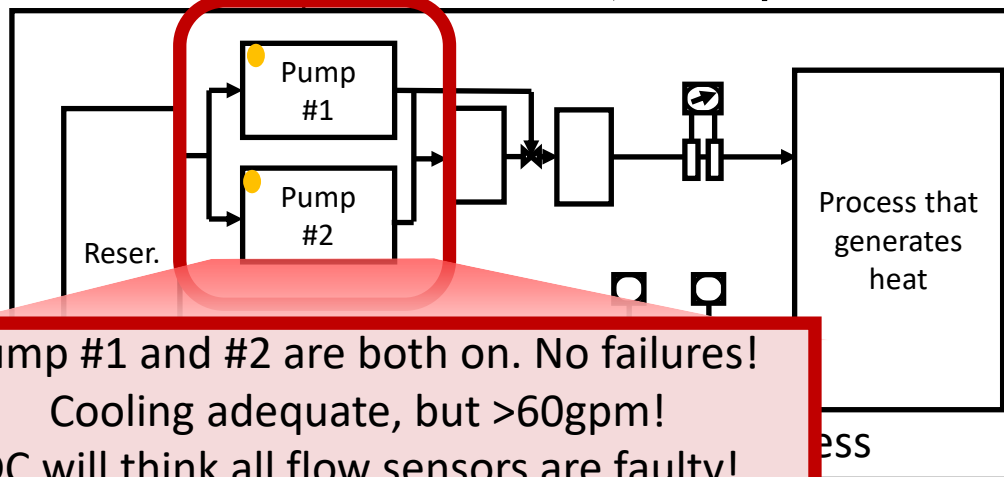
PM-1: DC believes all flow sensors faulted [UCA-1]

F-1: Flow indications are maxed out (>60gpm) [PM-1]

Pump #1 on/off
Pump #2 on/off

Shutdown

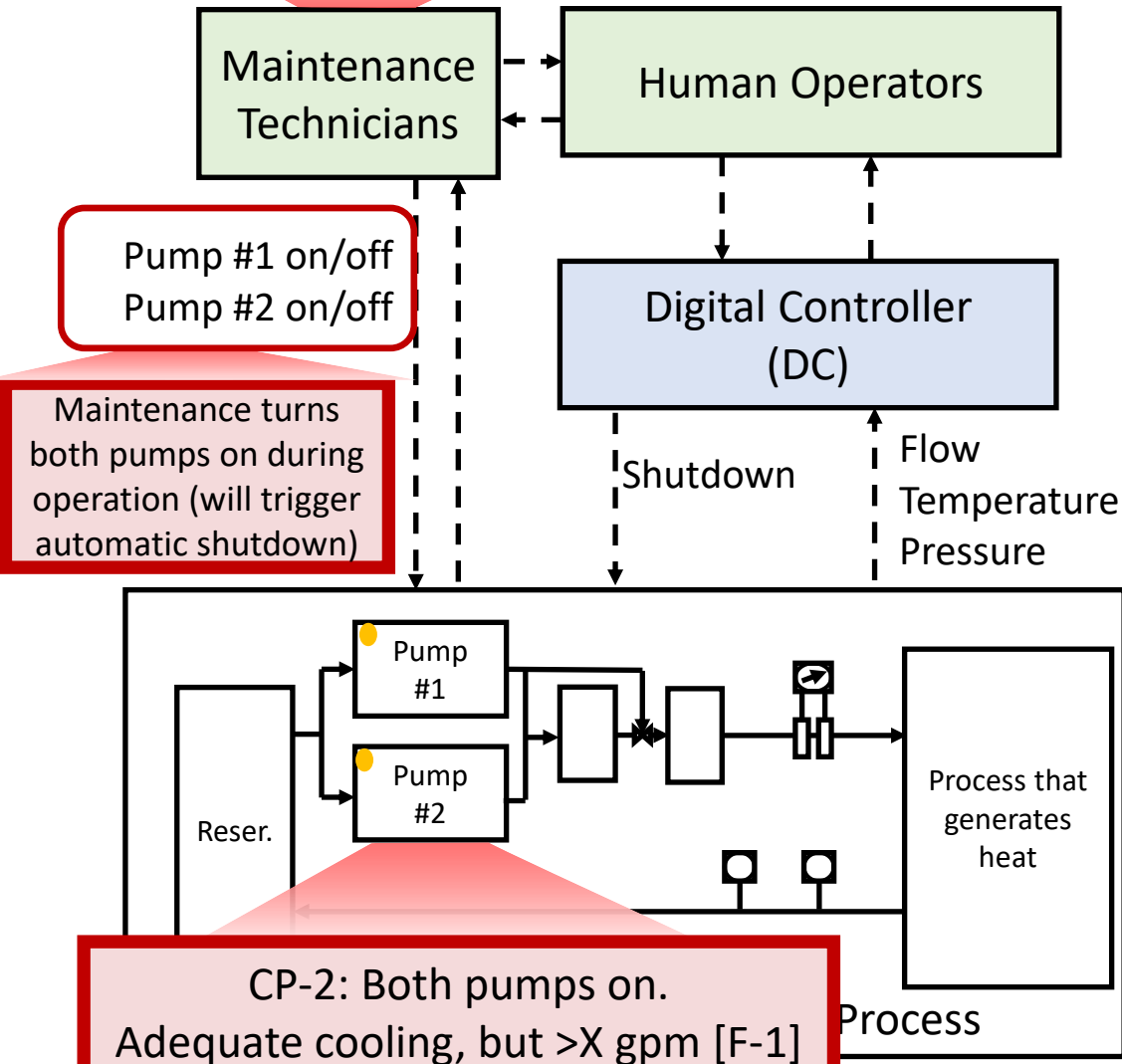
Flow
Temperature
Pressure



Pump #1 and #2 are both on. No failures!
Cooling adequate, but >60gpm!
DC will think all flow sensors are faulty!

?

Scenario Building



Scenario so far: If both pumps are on, flow is >60 gpm and DC will provide shutdown (will think all flow sensors are faulty).

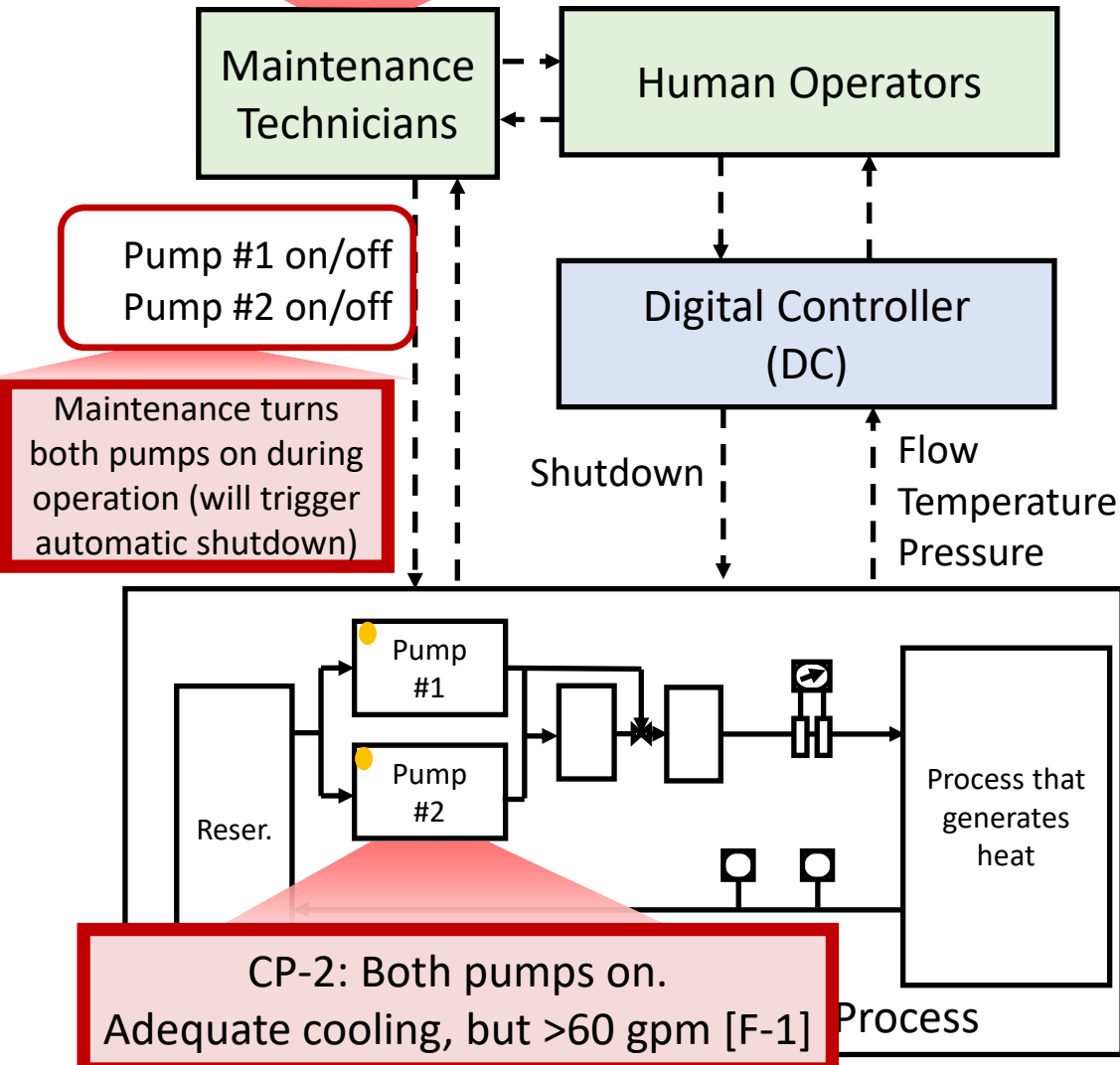
Deliverable: What would cause both pumps to be on?

PM-1: Maintenance believes system can handle both pumps on

CA-1: Maintenance SOP (every X months):

- Turn on Pump #2
- Check X, Y, Z
- Turn off Pump #1

Idling



Aha! The overall system is flawed!
All components (incl humans)
interacting exactly as designed will
inadvertently shutdown the
system!

This will occur even if all
component requirements are met,
no components fail, and all human
procedures are followed!

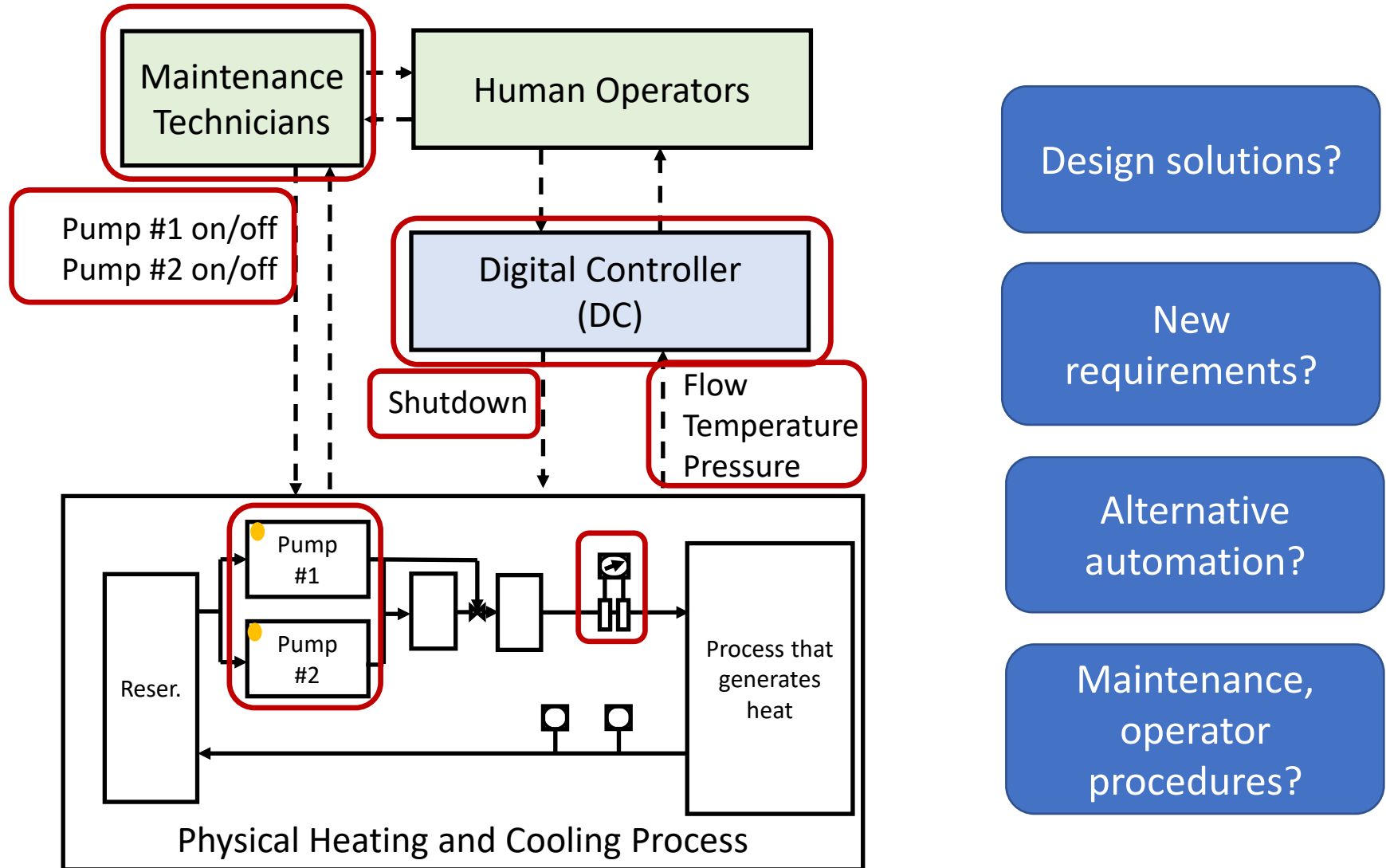
Expect ~\$1m loss every 9 months
with no component failures!

STPA is process for discovery, not just documentation.

If you aren't generating these AHA! moments, something is wrong.

Diagnose and correct (see lessons learned).

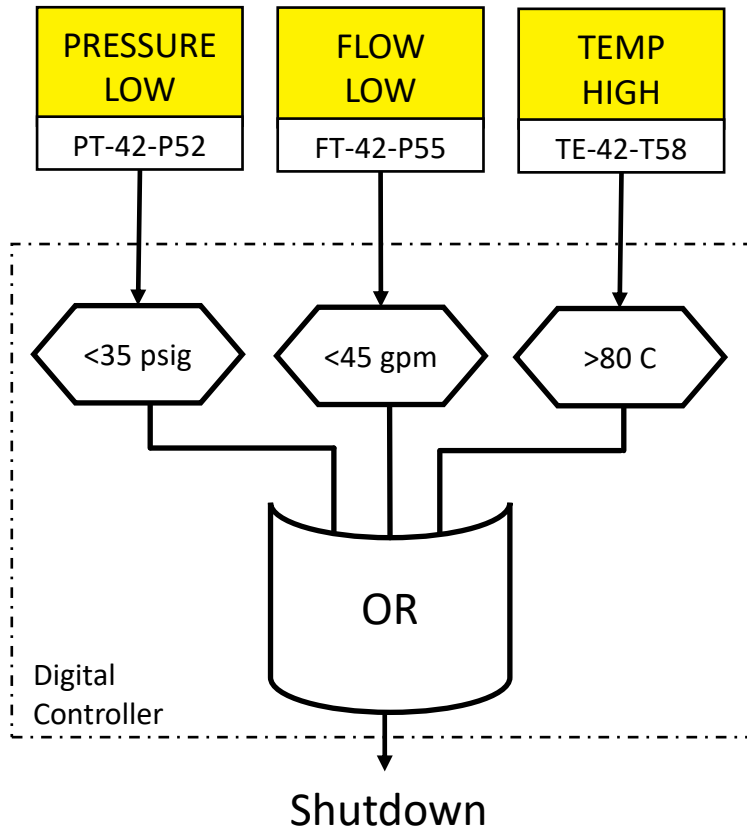
STPA Step 4 Continued: Developing Solutions



Deliverable: Identify multiple solutions for the scenario we just discussed

Compare to previous conclusions

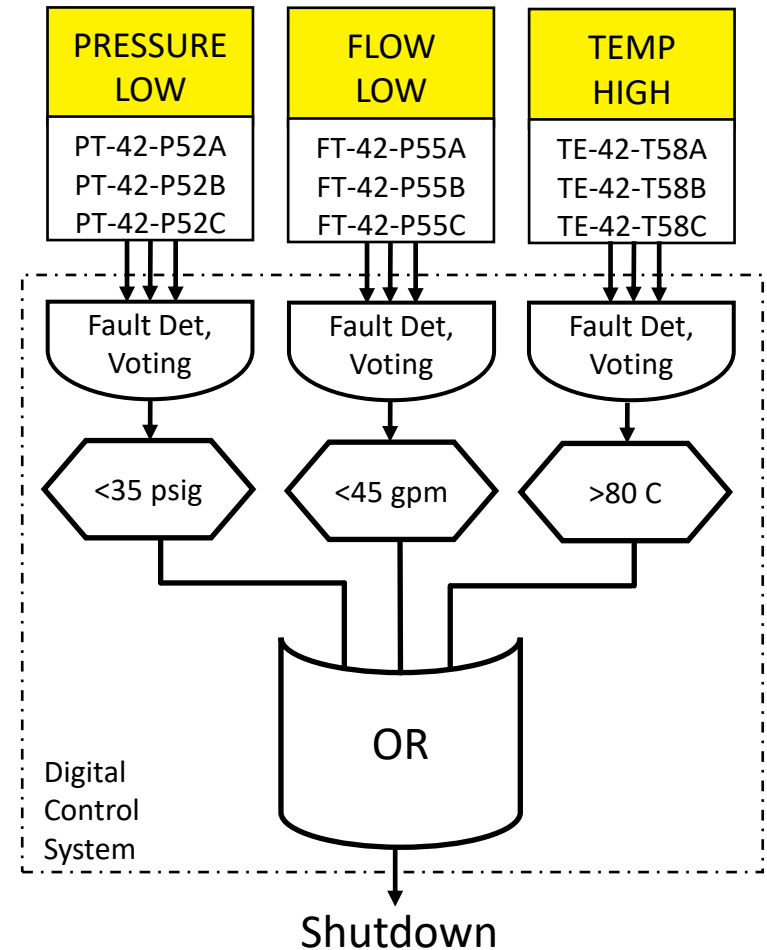
Old System



$$P(\text{IS}/\text{m}) = 2.2 \times 10^{-3}$$

(~Once in 38 years)

New System



$$P(\text{IS}/\text{m}) = 1.1 \times 10^{-4}$$

(~Once in 757 years)

Different Results

Traditional Failure-based Recommendations

- **Independence Requirements:** Use independent pumps, power supplies, digital controllers, etc.
- **Probability:** The chance of an unknown common-cause error is $3.65E-5$, which is negligible here.
- **Weakest link:** failure of redundant pumps.
 - Solution: more frequent preventative maintenance of the pumps.
- Conclusion: The new system with triple redundancy will be **~10x more reliable** than the old system with single points of failure.

Results from FMEA, FTA, HAZOP, FHA, Etc.

Recommendations from Systems Approach

- **We found the unknown error:** The specified GPM range is too low! We're using the wrong sensors!
- **We found the unknown assumption:** We'll have higher-than-specified flow rate when both pumps are turned on!
- **We found the procedure that violates the assumption!** Maintenance procedure needs to limit the time both pumps are turned on.
- **We found a missing digital/software requirement!** Needs to include a timer to ignore short high-flow situations. Potentially we should always ignore high-flow situations since the system can handle that.
- These sensors are **not independent!** The common cause is that they all share an assumption of maximum range.
- Conclusion: The **new system is worse!** You will cause \$1m shutdown within 9 months if you don't fix these errors! Inadvertent shutdowns are ~4x worse than old system with single-point failures!

Results from STPA

Common pitfalls/mistakes in analysis

4. Incorrect understanding of system architecture → incorrect model of system failures and failure behaviors
- 5. Paying more attention to crunching probabilities than to the physics of the problem.**
6. Analyst works alone; no independent validation/verification



Industry evaluations and adoption



Guidance for Addressing Common Cause Failure in High Safety-Significant Safety-Related Digital I&C Systems

Prepared by the Nuclear Energy Institute
September 2021

Using STPA in the front-end of the development process for an HSSSR [High Safety-Significant Safety-Related] system provides an effective means to establish requirements to prevent such systematic failures using systems theory principles. The process is repeated throughout the design process to reflect the available design detail considerations. This approach utilizes a multi-discipline team to analyze how the complete system interacts internally and externally and associates potential loss scenarios with these system interactions. By continuously analyzing the complex, digital HSSSR I&C system with a multi-discipline team, potential loss scenarios are considered and eliminated/mitigated throughout the design process through the application of control methods. Refer to Section 3.5 for application examples.

Nuclear Power: NuScale Experience

STPA has been used successfully by NuScale Power as a basis for their Digital Instrumentation and Control licensing with the US Nuclear Regulatory Commission (NRC).

From the public licensing application (FSAR):

- "The STPA methodology departs from the standard FMEA and fault-tree analysis by going beyond potential system failure caused by component failures. The STPA includes potential failures caused by interactions between system components, including human operators, which result in inadequate control actions, which can occur without component or logic faults.
- "By evaluating the control structures on a functional level, the analysis can be performed before any significant design work is completed and the design can be guided by the identified hazards and associated safety constraints.
- "The [STPA] hazard analysis identified causes such as operator error and procedural error as well as possible design deficiencies such as software and algorithm error. These differences support the use of the STPA methodology for analyzing complex systems such as the MPS (Module Protection System)."

Industry STPA Evaluation

	Functional Requirements	System Design Requirements	Design Solutions
Number of STPA Safety Constraints (SC) that were already well-enforced by requirements/design (10 or more relationships)	8	75	236
STPA Safety Constraints (SC) that were minimally addressed by requirements/design (5 or fewer relationships)	208	75	34
STPA Safety Constraints (SC) that were not covered by any existing requirements or solutions	82	20	15

Covered

These STPA results were addressed before STPA was applied.

Not Covered

These STPA results had NO existing mitigations or corrective measures. These were accidents waiting to happen.

EPRI Blind Trials

EPRI has 10 years of experience studying STPA for I&C applications

Development and Validation Workshops

- Multiple Organizations
 - Site A
 - Site B
 - Site C
 - Site D
- Diverse practitioners using STPA
 - Digital I&C designers
 - PRA experts
 - Operators/supervisors
- Multiple applications studied
 - Turbine control system
 - Pressurizer control system
 - Turbine protection system
 - Main power system & protective relays
 - High Pressure Coolant Injection
 - Rod control system
 - Simple time-delay relay
- Applications contained hidden flaws
 - Real flaws that had been previously overlooked by utilities and regulators
 - Includes flaws that caused significant events at US facilities

Outcomes

- All teams successfully used STPA to identify the overlooked Digital I&C design errors, common cause errors/failures, unmitigated human errors, and requirements flaws
- All practitioners were blind: no awareness of the flaws without STPA
- The STPA results provided the necessary insights to improve design and prevent real events
- The DI&C errors and flaws were not identified in PRA.
- STPA results were used to update and fix the fault trees. Some STPA results are difficult to add to fault trees (e.g. beliefs, non-failures).
- STPA findings were consistent across multiple teams and applications
- The 2019 results are consistent with other STPA evaluations conducted by EPRI and others since 2011.

STPA is proven to consistently identify design errors, mission requirements, human interactions, and other flaws that have been otherwise overlooked

Palo Verde Findings

“... [STPA] found to provide more comprehensive coverage of potential vulnerabilities than traditional methods, with reductions in cost and schedule”

- *Hazard Analysis Demonstration – Generator Exciter Replacement: Lessons Learned*, EPRI 3002006956, 2015



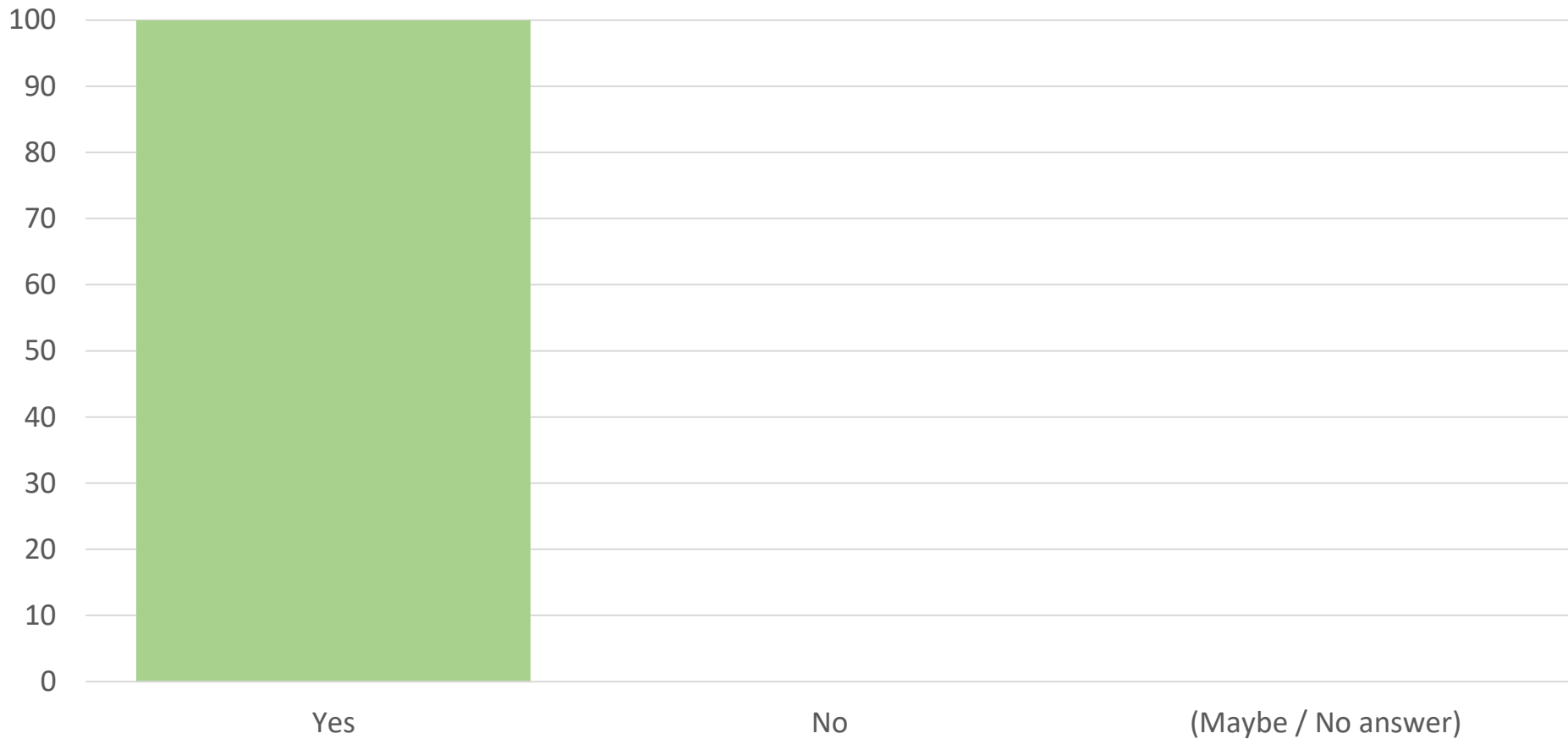
NRC Staff Comments on STPA following STPA Workshops

- “PRA and STPA should be treated as complementary. STPA provides the "what can go wrong" from the perspective of systemic causes (hazardous interactions ... interdependencies). Thus, it **could serve as improving the "input" to PRA models.**”
- “I think that STPA could be an important & useful complement to PRA. Also, I think that **STPA is the only tool that could identify automation/operation control problems.**”
- “Because **STPA embeds traceability** to losses of concern, it seems to **provide appropriate regulatory review focus.** Unstructured descriptions of design details, especially when presented as components or subsystems, don't necessarily reveal the context necessary for safety conclusions.”
- STPA is already being used by licensees. **There is regulatory utility from accessing a licensees STPA** used to come to a safety determination.

US NRC Evaluations of STPA

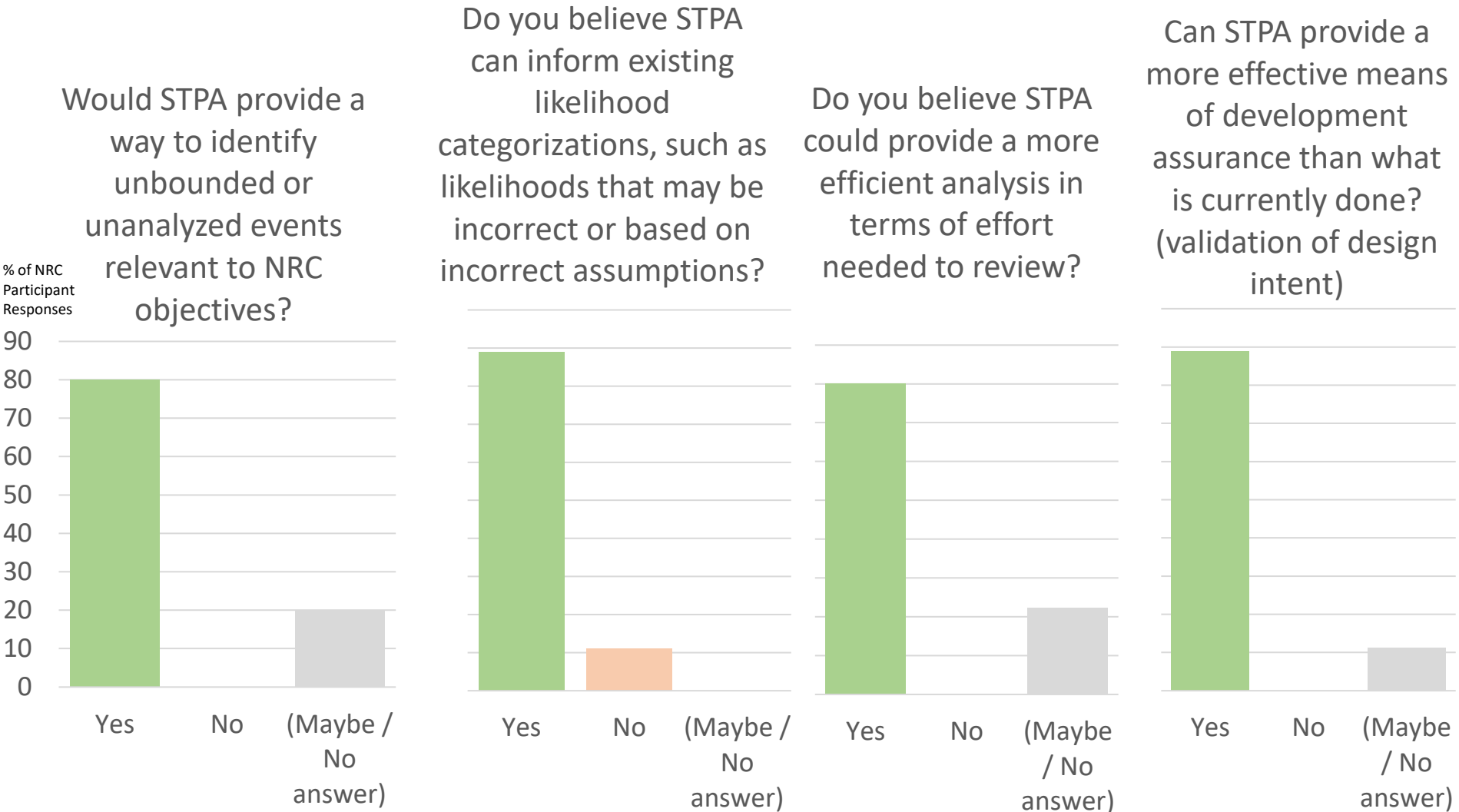
Based on what you have learned so far, do you believe that applying STPA to nuclear systems will produce new insights (beyond what our current processes find)?

% of NRC
Participant
Responses



US Nuclear Regulatory Commission (NRC) Evaluations of STPA

Exactly how would STPA help NRC achieve objectives?



NRC staff identified four primary benefits of STPA

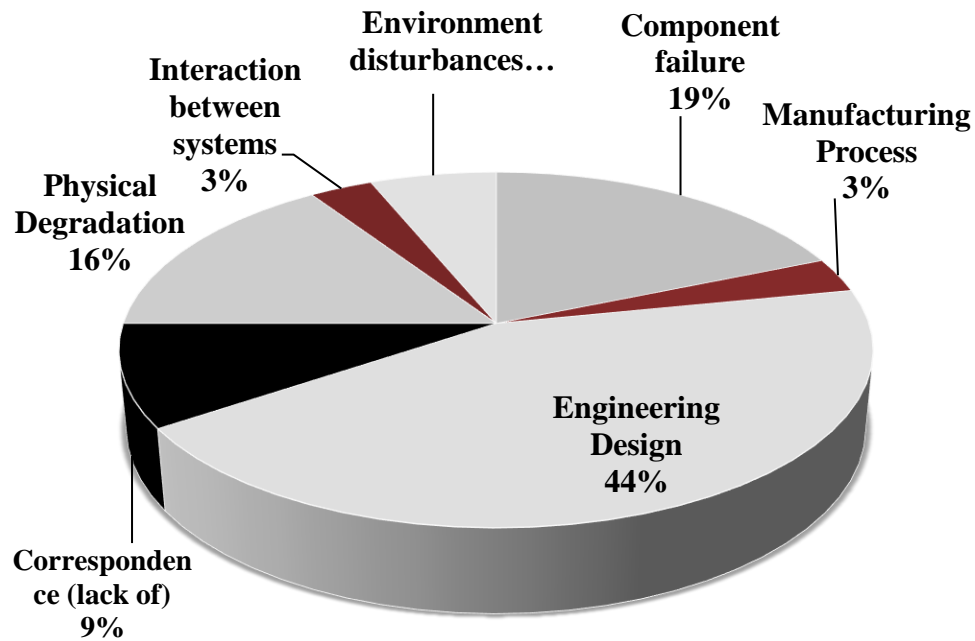
NRC Participant Feedback

What NRC groups would benefit from STPA?

- Any process can use this concept to identify situations where the planned thing occurs, but it is not the right thing. The fact that this catches incorrect/invalid/incomplete requirements is very valuable.
- Management
- Any risk or management group. Especially those who inform regulation.
- Cyber security
- Software
- I&C
- Licensing
- All areas that review
- Inspectors (regional; cyber)
- NSIR CSB
- Human factors engineering
- Division of Risk Analysis (DRA) in Research (RES)
- Anywhere significant automation or remote control is planned
- NSIR
- NRR
- RES
- NMSS

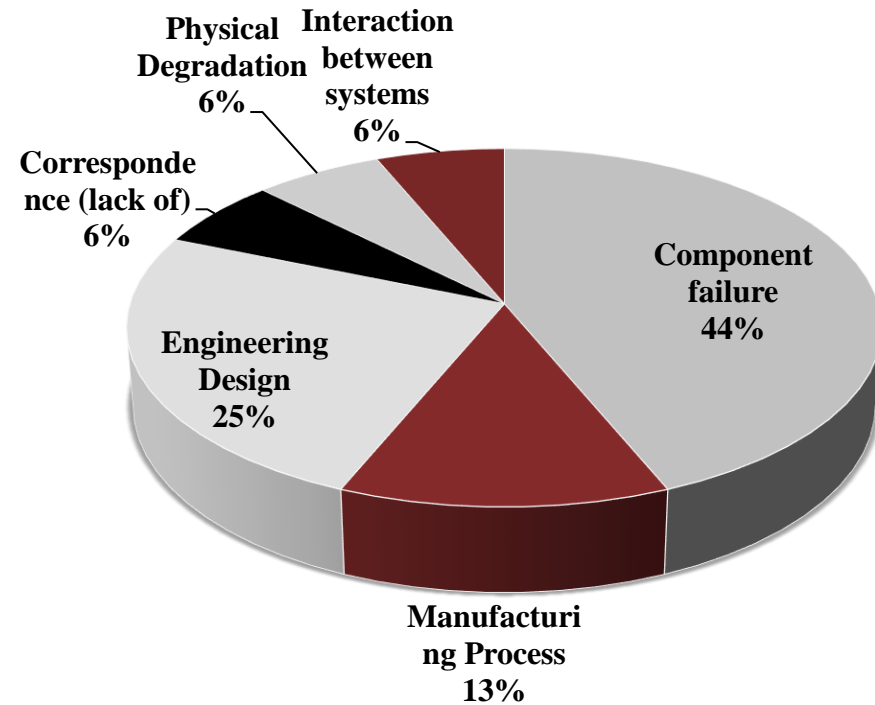
NRC Participants identified several NRC groups that would benefit from STPA

Types of accident causes found by STPA



STPA causes for UCA1

Types of accident causes found by FMECA

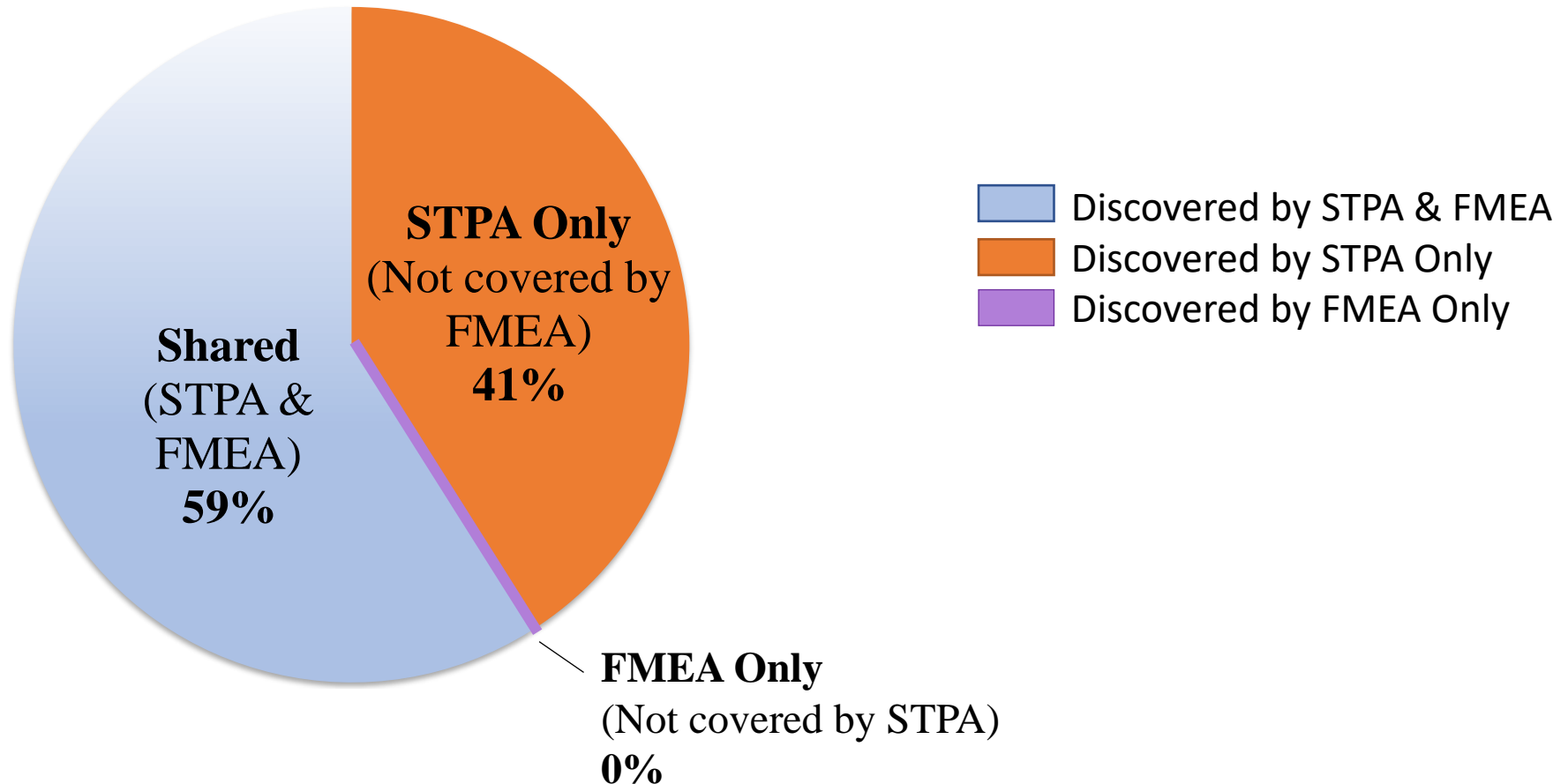


FMECA causes for FM1

A comparison of STPA and FMEA

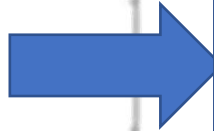
Rodrigo Sotomayor

Application: Electric Power Steering System

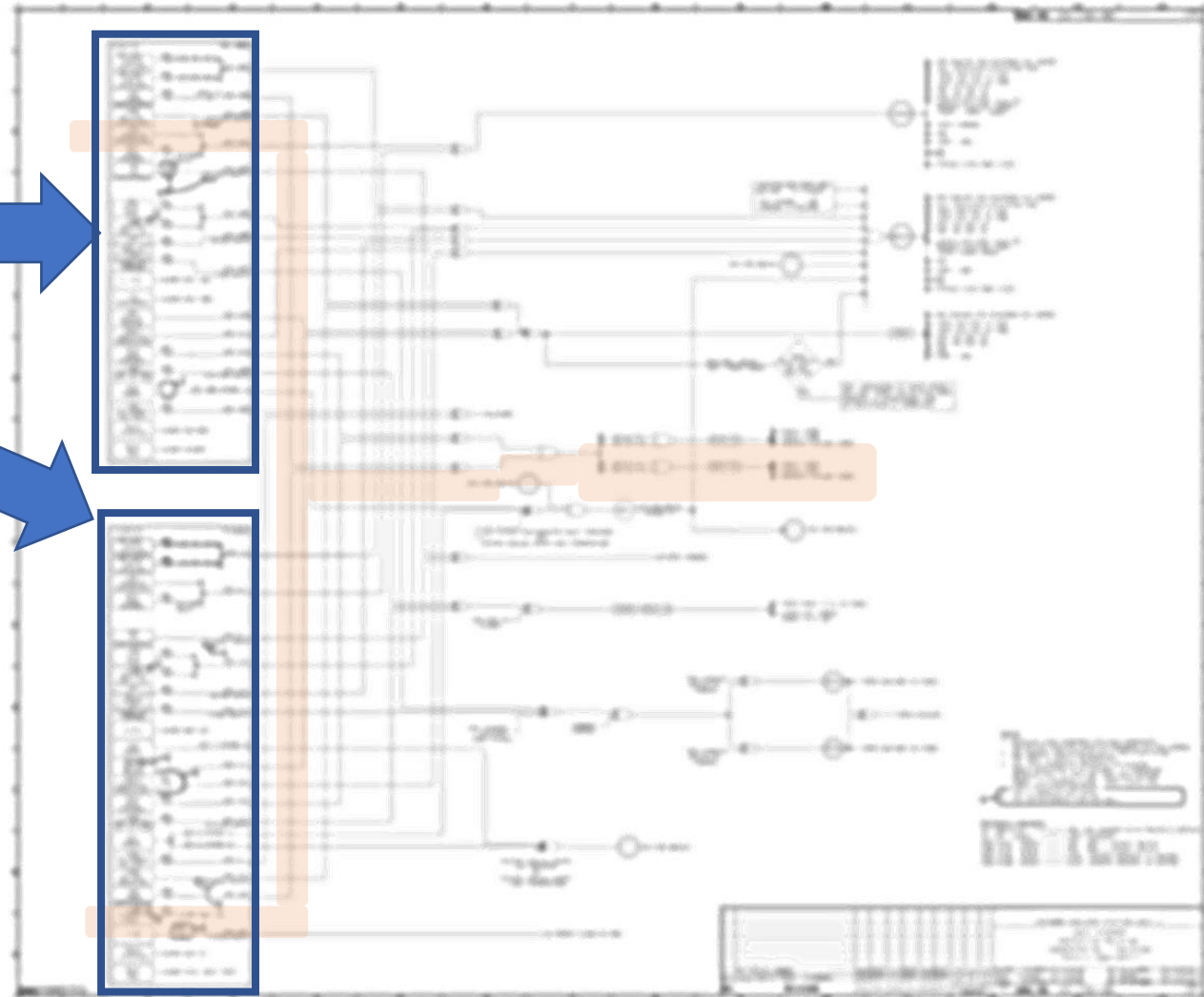


Independence defeated by assumptions

Supplier 1
Digital Module



Supplier 2
Diverse Digital Module



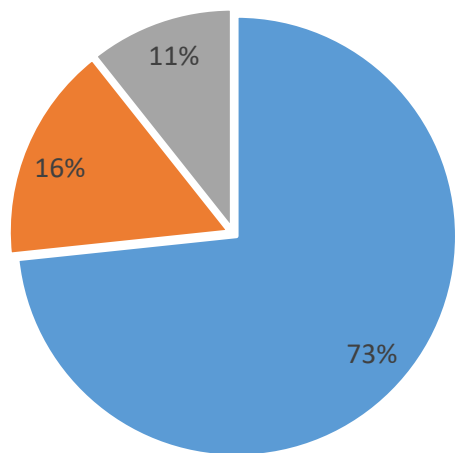
Both modules considered diverse.
Both reviewed. Independent
requirements, independent
implementation. Installed, tested,
put into operation.

Months later during operation:
New unforeseen interactions
caused significant event. Both
systems were based on similar
incorrect assumptions. Overlooked
by current (traditional) techniques.

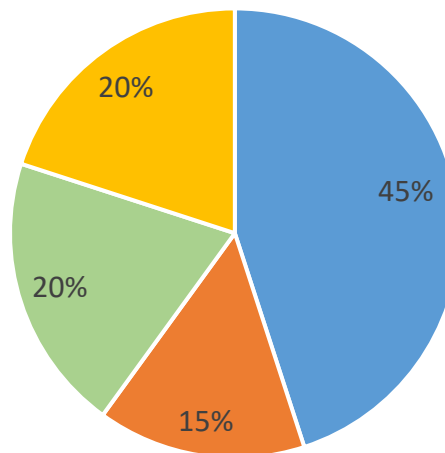
Event happened with no component **“failure”**!



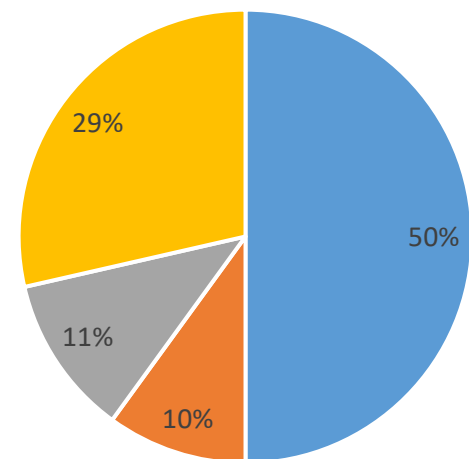
Time data from 4 STPA projects



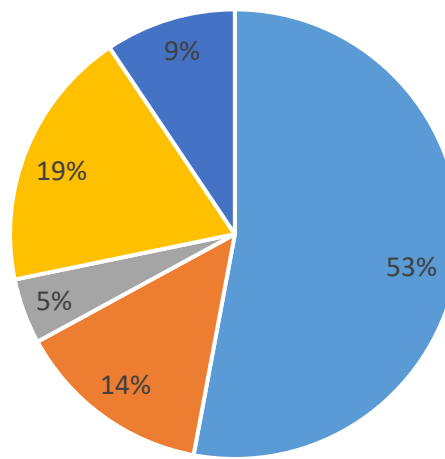
- Learning how the system works
- Applying STPA
- Finding answers to questions raised



- Learning how the system works
- Applying STPA
- Finding answers to questions raised
- Identifying solutions



- Learning how the system works
- Learning STPA
- Applying STPA
- Finding answers to questions raised



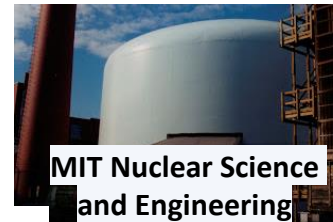
- Learning how the system works
- Learning STPA
- Applying STPA
- Finding answers to questions raised
- Identifying solutions

Other organizations that have recently reported use of STPA for Nuclear Power

Government Orgs



NPP Operators



NPP Vendors



Westinghouse Electric Company LLC



50+ consulting orgs for the above are not shown

Additional known users have opted not to disclose publicly (not shown)

STPA in Industry Standards

- ISO/PAS 21448: SOTIF: Safety of the Intended Functionality
 - STPA used assess safety of automotive systems
- ASTM WK60748
 - “Standard Guide for Application of STPA to Aircraft”
- SAE AIR6913
 - “Using STPA during Development and Safety Assessment of Civil Aircraft”
- RTCA DO-356A
 - “Airworthiness Security Methods and Considerations”
 - STPA-sec used for cybersecurity of digital systems
- IEC 63187
 - “Functional safety - Framework for safety critical E/E/PE systems for defence industry applications”
- SAE J3187
 - “Recommended Practice for STPA in Automotive Safety Critical Systems”
- SAE J3187A
 - STPA Recommended Practice for Safety-Critical Evaluations in Any Industry”
- EPRI 3002016698 & 3002018387
 - STPA for digital I&C in nuclear power
- NIST SP800-160 Vol2
 - “Developing Cyber Resilient Systems: A Systems Security Engineering Approach”
 - “Attack scenarios can be represented as part of a model-based engineering effort [...] based on identification of loss scenarios from System-Theoretic Process Analysis (STPA).”
- IET 978-1-83953-318-1
 - “Code of Practice: Cyber Security and Safety”
 - Recommends use of STPA for Safety & Security
- NEI 20-07 Rev D
 - “Guidance for Addressing Common Cause Failure in High Safety-Significant Safety-Related Digital I&C Systems”
 - Outlines STPA process for digital technology at nuclear power stations
- UL 2800-1:2022: Standard for Medical Device Interoperability
 - Explicitly mentions STPA for performing system-level hazard analysis and control loop analysis

Who else is using STPA?

A.C. & E. Srl
Abriss Consulting Ltd
Accenture
Accident Research
Institute (ARI)
Adama
adbForensics, Inc
Adivsian
AEL Sistemas
Aeronautical
Accident and Incident
Investigations
Commission
Aeronautics Institute
of Technology – ITA
Aerospace Corp
Aerospace Medical
Association
Aerospace
Systems
Ahsanullah
of Science &
Technology
Air Hong Kong
Airbus DS
AISIN
Akamai Tech
Alaska'i Tech
Alektro Met
Allied Pilots
Association
Alstom
Amazon
ANAC Brazil
National Ci
Aviation Ag
ANG
ANSYS med
Applus IDIA
Aptiv
ARC
Arcanum In
Security
Argo AI
Armed Forc
Biomedical
Institute
ARRIVAL
Arriver
Arriver Rom
ASI
ASI Mining
Australian
Department
Defence
Austrian Ai
Austrian Ci
Aviation Auth
Austro Control GmbH
Autonomous
Solutions, Inc.
Avatar Aircraft
AVIAGE SYSTEMS
AWS
Azbil Corporation
BAE Systems Inc
Baker Hughes
Bangladesh
University of
Engineering and
Technology
Bangladesh
University of
Engineering and
Technology (BUET)
Bastion Technologies
BC Hydro
Beihang University
Beijing Jiaotong
University
Ben Gurion

University, Israel
Ben-Gurion
University, Israel
Binghamton
University
Boeing
Boeing Defence
Australia
Boeing Defense,
Space & Security
Boeing Satellite
Design Center
Boston Cybernetics
Institute
Brane
Brazilian Air Force
Brazilian Department
of Aerospace Science

Democritus
University of Thrace
(DUTH)
DENSO AUTOMOTIVE
Deutschland GmbH
Department of
Defence
DNV
DNV Business
Assurance Japan K.K.
Dominion Energy
Draper Laboratory
DSO National
Laboratories
DSTA
Dutch Safety Board
DUTH
EASA

Investigation Branch
Hemraj Consultants
Ltd
Hensoldt Optronics
Herriot-Watt
University
HfEx Ltd
Higher Engineering
School TEHNİKUM –
Belgrade
HIMA Australia
Hitachi Industry &
Control Solutions,
Ltd.
HKALPA
Honda Motor Co.,Ltd
Honeywell
Honeywell

Jotai Solutions Safety
Consulting
Karlsruhe Institute of
Technology
Konkuk University
Korea Atomic Energy
Research Institute
KTH Royal Institute of
Technology
KU Leuven
kVA by UL
Kyushu University
(Japan)
L3Harris
Lawrence Berkeley
National Laboratory
Lendlease
LGM

Ground Systems
NASA Glenn Research
Center
NASA Goddard Space
Flight Center (GSFC)
National Institute of
Informatics
National Institute of
Technology
National Maritime
Research Institute
National Yunlin
University of Science
and Technology
Network Rail
Nexter Systems
Nihon Unisys Ltd.
Nissan Motor Co.

SBWORKDESIGN Ltd
Secintel GmbH
Sendai College
Sensible4 oy
SGS Japan
Shabini Mahadevan
Shell
Shell TechWorks
Siemens Industrial
GmbH
Siemens Mobility
Sirris
Skai
Skai.co
Smith & Nephew Inc
SolutionLink
Sony Corporation

Traffic Services
(NATS)
U.S. Air Force
U.S. Air Force 309th
Software Engineering
Group
U.S. Air Force 87 EWS
U.S. Air Force Air
Combat Command
(ACC)
U.S. Air Force
Materiel Command
(AFMC)
U.S. Air Force
Operational Test and
Evaluation Center
(AFOTEC)
U.S. Army

University of
Nagasaki
University of Ottawa
University of Oviedo
University of Parma
University of
Pittsburgh
University of
Queensland
University of Sao
Paulo
University of São
Paulo (USP)
University of
Southampton
University of
Strathclyde
University of Surrey

Full extent of STPA use is unknown, but...

From public conferences and other disclosures:

Known users across 80+ Countries

Known users across 151+ Government & Regulatory Orgs

Known users across 877+ Process Industry Groups

130,000 STPA Handbook users (2021)

200,000 STPA Handbook users (2022)

Continental AG
Automotive
CQU university
Critical Systems Labs
Inc.
Cruise
CTU in Prague
CTU PRAGUE
CUGB
Cummins
Customroute Ltd
CVUT
CVUT FD
Cyber Risk Quant
Czech Technical
University
Czech Technical
University in Prague
Daimler Trucks AG
Dassault Systèmes KK
Delta Airlines
DeltaV Aerospace
(Pty) Ltd

GE Aviation Systems
Genentech
General Dynamics
General Electric
Aviation
General Motors
Company
Ghana CAA
Gibson Applied
Technology &
Engineering (GATE)
GKN
Global Maritime
GM
Google
Google Loon
Gulfstream
Aerospace
Hancorn Intelligence
Harvard Business
School
Harvard Medical
School
Healthcare Safety

Instituto Tecnológico
de Aeronautica (ITA)
Intel Corp
ION energy
Irish Aviation
Authority
Iron Mountain
Solutions
ISAE-SUPAERO
Islamic Azad
University, Iran
Istanbul Medeniyet
University
ITA – Instituto
Tecnológico de
Aeronáutica Brazil
Japan Aerospace
Exploration Agency
(JAXA)
Japan Manned Space
Systems Corporation
(JAMSS)
Jilin University
John Deere

Systems Research
Center (SSRC)
MIT System Design
and Management
(SDM)
MITRE Corporation
Mitsubishi Chemical
Corporation
Mitsubishi Electric
Corporation
Mitsubishi Heavy
Industries, Ltd.
Motional
Motional AD
Movares
MTI Co., Ltd.
MTSI
Murata
manufacturing Co.,
Ltd.
Nagoya Institute of
Technology
NASA
NASA Exploration

Reykjavik University
Rheinmetall AG
Rigshospitalet
RISE Research
Institutes of Sweden
Rivian
Rivian Automotive
Roche
Roche
Rolls-Royce
RWTH Aachen
SAE
Safeguard
Engineering Ltd
Safety Associates
Safety Limited
Safety Management
SAIC, Inc.
Samsung
Sandia National
Laboratories
Sapienza University
of Rome
SBB

Corporation
The Affiliated
Institute of ETRI
The Boeing Company
The Human Factor
Hub
Therapeutic Goods
Administration
Tier4
Tokyo Metropolitan
Industrial Technology
Research Institute
Tokyo University of
Technology
TomTom NV
Toyota Motor North
America
Transport for London
(TfL)
Trinity College Dublin
TU Berlin
TU Graz
Tusimple
U.K. National Air

(UNIPER)
Universitat
Politécnica de
Catalunya
Universiti Putra
Malaysia
University of
Alabama at
Birmingham
University of
Belgrade
University of
Bundeswehr
Connecticut
University of Dayton
University of
Democritus (Greece)
University of Derby
University of Genoa
(Italy)
University of Glasgow
University of
Michigan

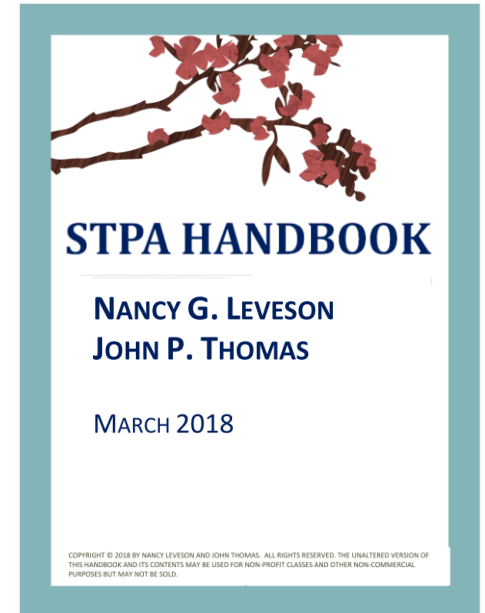
Pinnacle Ltd
Warwick
Manufacturing Group
(WMG)
Universiti Putra
Malaysia
Waymo
Waymo Inc.
Whiteley Aerospace
WIBIH
Wisk Aero
Worldsteel
Worley
WSP
Xi'an University
ZF Friedrichshafen
ZIN Technologies
Zoox
Zoox Labs, Inc.
Zurich University of
Applied Sciences
(ZHAW)

STPA Common Mistakes

- Not adequately educated in STPA
- Implementing STPA without an expert STPA facilitator
 - Example mistake: We already have a facilitator with decades of experience facilitating fault tree analysis. Just give us a couple days to “bring him up to speed on the STPA methodology”.
- Limiting STPA to a simple system or simple problem with obvious answers

For more information

- Google: “STPA Handbook”
 - How-to guide for practitioners applying STPA
 - Free PDF
 - Same book used in our professional/industry STPA training classes
- Website: mit.edu/psas
- Email: jthomas4@mit.edu



Free PDF



Search: “John Thomas MIT”